



# 2020 One-time Static Liquid Pressure Testing Report of Four Sections of Petroleum Pier Pipelines

## Joint Base Pearl Harbor-Hickam, Hawaii



Prepared under:

**NAVFAC Atlantic Contract**

**N62470-16-D-9007, Delivery Order N6247020F4017**

Prepared for:

**Defense Logistics Agency Energy and**

**Naval Facilities Engineering Command Atlantic**

Prepared by:

**Michael Baker International**

**Virginia Beach, Virginia**

Date:

**23 November 2020**

**2020 One-time Static Liquid Pressure Testing Report of  
Four Sections of Petroleum Pier Pipelines**

**Joint Base Pearl Harbor-Hickam,  
Hawaii**

*Prepared for:*

**Defense Logistics Agency Energy**

*Fort Belvoir, Virginia*

*Prepared under:*

**Naval Facilities Engineering Command Atlantic**

**Contract N62470-16-D-9007, Delivery Order N6247020F4017**

*Prepared by:*

**Michael Baker International**

*Virginia Beach, Virginia*

**23 November 2020**

**TABLE OF CONTENTS**

	<b>Page No.</b>
LIST OF ABBREVIATIONS AND ACRONYMS.....	ii
PROFESSIONAL ENGINEER CERTIFICATION .....	iii
EXECUTIVE SUMMARY .....	iv
1.0 INTRODUCTION .....	1
1.1 Purpose of Project.....	1
1.2 Site Background and History.....	1
1.3 Historical Pressure Testing Results .....	2
1.4 Project Scope .....	2
1.5 Project Team.....	6
1.6 Qualifications and Technical Approach .....	6
2.0 TESTING RESULTS.....	7
3.0 CONCLUSIONS AND RECOMMENDATIONS .....	9
3.1 Conclusions .....	9
3.2 Recommendations .....	9

**List of Tables**

Table 1-1: Project Summary .....	3
Table 2-1: Results Summary.....	8

**List of Figures**

Figure 1-1: JB Pearl Harbor-Hickam Overview .....	4
Figure 1-2: Hotel and Kilo Piers Overview .....	5

**List of Appendices**

Appendix A	Cited Regulations
Appendix B	████████████████████'s Test Report

---

**LIST OF ABBREVIATIONS AND ACRONYMS**

33 CFR 156.170	Title 33, Code of Federal Regulations, Part 156, Section 170
ASME	American Society of Mechanical Engineers
F-24	Jet A Commercial Aviation Fuel with Military Additives
F-76	Diesel Fuel Marine
FLC	Fleet Logistics Center
JB	Joint Base
JP-5	Jet Propellant 5
MAWP	Maximum Allowable Working Pressure
Michael Baker	Michael Baker International
NAVFAC	Naval Facilities Engineering Command
PH	Pump House
█	█
psi	pounds per square inch
VC	Valve Chamber
VS	Valve Station

**PROFESSIONAL ENGINEER CERTIFICATION**

**2020 One-time Static Liquid Pressure Testing Report of Four Sections of Petroleum Pier Pipelines**

**Joint Base Pearl Harbor-Hickam,  
Hawaii**

This report has been reviewed by a professional engineer and has been prepared in accordance with good engineering practices. Laboratory results, field notes, and supporting data have been reviewed and referenced correctly.

I hereby certify that I have examined this report and attest that it has been prepared in accordance with good engineering practices.

Engineer: Christopher D. Caputi, P.E.

Registration Number: 032382

State: Virginia

Date: 23 November 2020



## EXECUTIVE SUMMARY

The scope of this project is to perform one-time static liquid pressure testing of four sections of petroleum pier pipelines at Joint Base Pearl Harbor-Hickam, Hawaii. The testing of three sections is performed to ensure that no leaks occur under a static liquid pressure of at least 1.5 times the maximum allowable working pressure as required in Title 33, Code of Federal Regulations, Part 156, Section 170 (33 CFR 156.170). This testing was performed following repairs performed by others after being out-of-service during the annual static liquid pressure testing in January. The testing of the remaining section, the Hotel Pier to Valve Station (VS) 1C segment of *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)*, was performed at the request of Naval Facilities Engineering Command Atlantic.

One-time static liquid pressure testing of *Kilo Pier* was performed, [REDACTED], on 1 October 2020, with product, for four hours. The test pressure was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test.

One-time static liquid pressure testing of the Hotel Pier to VS-1C segment of *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)* was performed, [REDACTED], on 6 October 2020, with product, for two hours. The test duration was reduced from four hours to two hours due to facility operations. The test pressure was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test.

One-time static liquid pressure testing of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)* was performed, by (b) (4), on 8 October 2020; however, test pressure could not be maintained, resulting in a failing test. During the retest of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*, by (b) (4) on 9 October 2020, the section was isolated at VS-1C and testing was continued on the segment from Hotel Pier to VS-1C, with product, for four hours. The test pressure on the segment from Hotel Pier to VS-1C was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test; however, aboveground visual leaks were identified on the segment from VS-1C to PH 59, resulting in a failing test.

One-time static liquid pressure testing of *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)* was performed, by (b) (4), on 7 October 2020; however, aboveground visual leaks were identified, resulting in a failing test.

In accordance with 33 CFR 156.170, repairs and static liquid pressure testing of two sections of petroleum pier pipelines, *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)* and *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*, must be performed prior to returning to service. The repairs and testing are out of scope for this project.

In accordance with 33 CFR 156.170, annual static liquid pressure testing of *Kilo Pier* must be initiated on or before the anniversary date of 1 October 2021 or not less than 30 days prior to the first transfer conducted past one year from 1 October 2020; however, the testing should be initiated with the remaining six sections of petroleum pier pipelines, to align with the original testing anniversary date of 8 January 2021.

The environmental regulatory compliance of this site is the responsibility of the base and the service.

## 1.0 INTRODUCTION

### 1.1 Purpose of Project

In support of the Defense Logistics Agency Energy, Naval Facilities Engineering Command (NAVFAC) Atlantic contracted Michael Baker International (Michael Baker) through NAVFAC Atlantic Contract N62470-16-D-9007, Delivery Order N6247020F4017, to perform one-time static liquid pressure testing of four sections of petroleum pier pipelines at Joint Base (JB) Pearl Harbor-Hickam, Hawaii. The testing of three sections is performed to ensure that no leaks occur under a static liquid pressure of at least 1.5 times the maximum allowable working pressure (MAWP) as required in Title 33, Code of Federal Regulations, Part 156, Section 170 (33 CFR 156.170). The testing of the remaining section, the Hotel Pier to Valve Station (VS) 1C segment of *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)*, was performed at the request of NAVFAC Atlantic. An excerpt of 33 CFR 156.170 is provided in Appendix A.

### 1.2 Site Background and History

JB Pearl Harbor-Hickam is located in the state of Hawaii on the south side of the Island of Oahu. Fueling operations are under the command of Fleet Logistics Center Pearl Harbor. Fuel is received and issued at (b) (3) (A). This report includes the Hotel and Kilo Piers.

#### Hotel Pier

(b) (3) (A) petroleum pipelines are located at the Hotel Pier for receipt and issue of Jet A commercial aviation fuel with military additives (F-24), Jet Propellant 5 (JP-5), and diesel fuel marine (F-76). The F-24 and F-76 Hotel pier petroleum pipelines (b) (3) (A). The JP-5 Hotel pier pipeline has an additional (b) (3) (A).

From VS-1C, the (b) (3) (A) Hotel pier pipelines (b) (3) (A). From VS-3, the (b) (3) (A) Hotel pier pipelines (b) (3) (A).

#### Kilo Pier

The Kilo pier pipeline (b) (3) (A). The Kilo pier pipeline is designated as a multi-product pipeline



with connections to the F-76, JP-5, and F-24 pipelines at VS-3. It is currently configured for the transfer of F-76.

### Mike and Bravo Piers

The Mike and Bravo Piers share a common F-76 pipeline that (b) (3) (A)

. The pipeline then (b) (3) (A)

### Sierra Pier

The Sierra Pier pipeline (b) (3) (A)

The Sierra Pier pipeline is used for the transfer of F-76 and Fuel Oil Recovery.

## 1.3 Historical Pressure Testing Results

The annual static liquid pressure testing of four sections of petroleum pier pipelines, *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)*, *Mike Pier*, *Bravo Pier*, and *Sierra Pier*, was performed, between 8 and 27 January 2020, with product, for four hours. The test pressure was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in passed tests.

The annual static liquid pressure testing of *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)* was performed, by (b) (4), on 23 January 2020; however, visual leaks were identified, resulting in a failed test.

Two sections of petroleum pier pipelines, *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)* and *Kilo Pier*, were not tested during the 2020 annual static liquid pressure testing event due to being temporarily out-of-service for repairs.

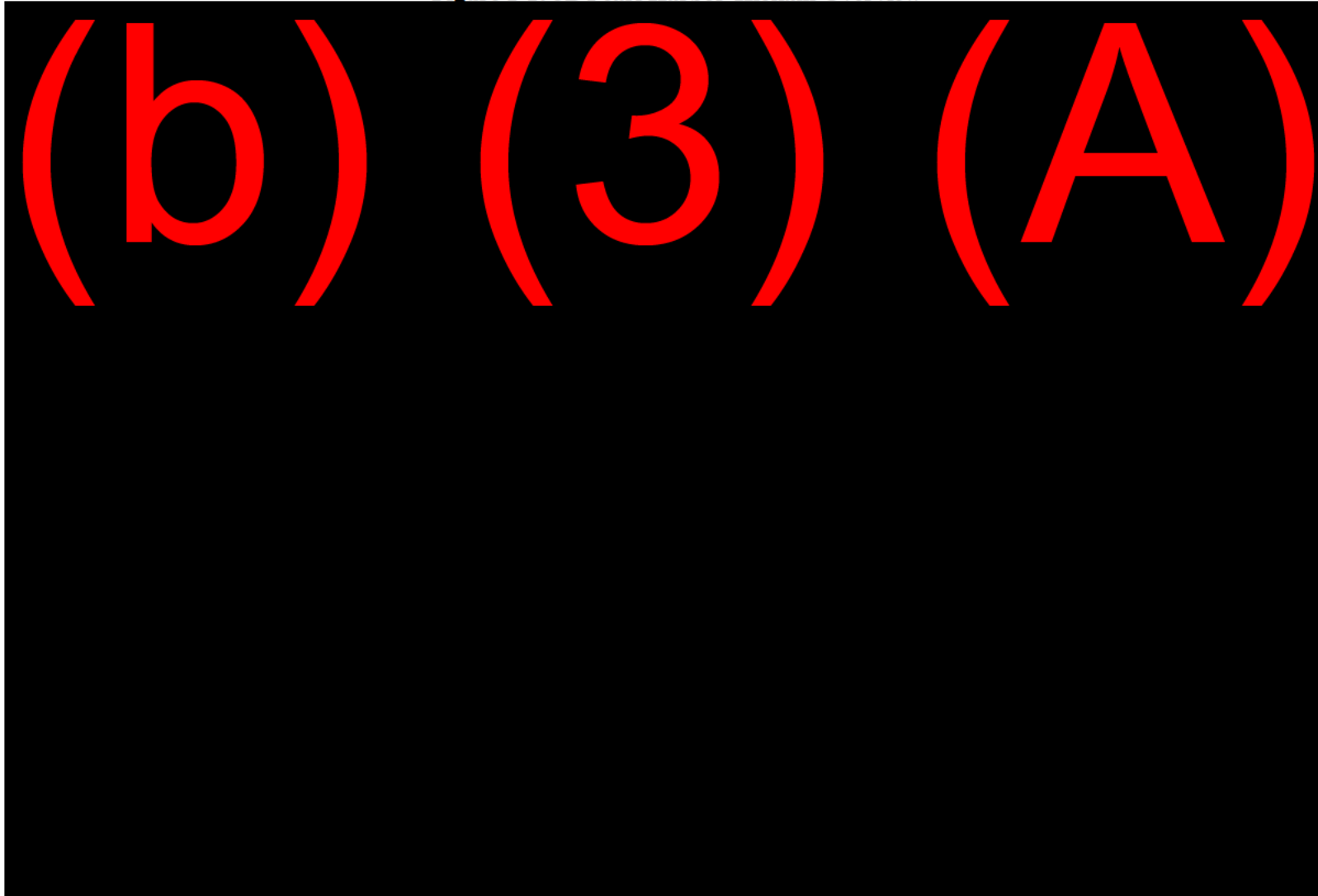
## 1.4 Project Scope

The scope of this project is to perform the one-time static liquid pressure testing of four sections of petroleum pier pipelines. This testing was performed following repairs performed by others after being out-of-service during the annual static liquid pressure testing in January. Table 1-1 provides a project summary. Figures 1-1 and 1-2 provide overviews of JB Pearl Harbor-Hickam and the Hotel and Kilo Piers, respectively.

**Table 1-1: Project Summary**

Fuel System	Designation	Product	Diameter (inches)	Length (feet)	Total Length (feet)	Volume (gallons)	Comments
Transfer Pipelines	Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)	JP-5	█	█	█	█	Tested segment from Hotel Pier to VS-1C (█) only.
			█	█			
			█	█			
	Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)	F-24	█	█	█	█	None.
			█	█			
			█	█			
	Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)	F-76	█	█	█	█	Performed retest.
			█	█			
			█	█			
			█	█			
			█	█			
	Kilo Pier	F-76	█	█	█	█	None.
			█	█			

**Figure 1-1: JB Pearl Harbor-Hickam Overview**



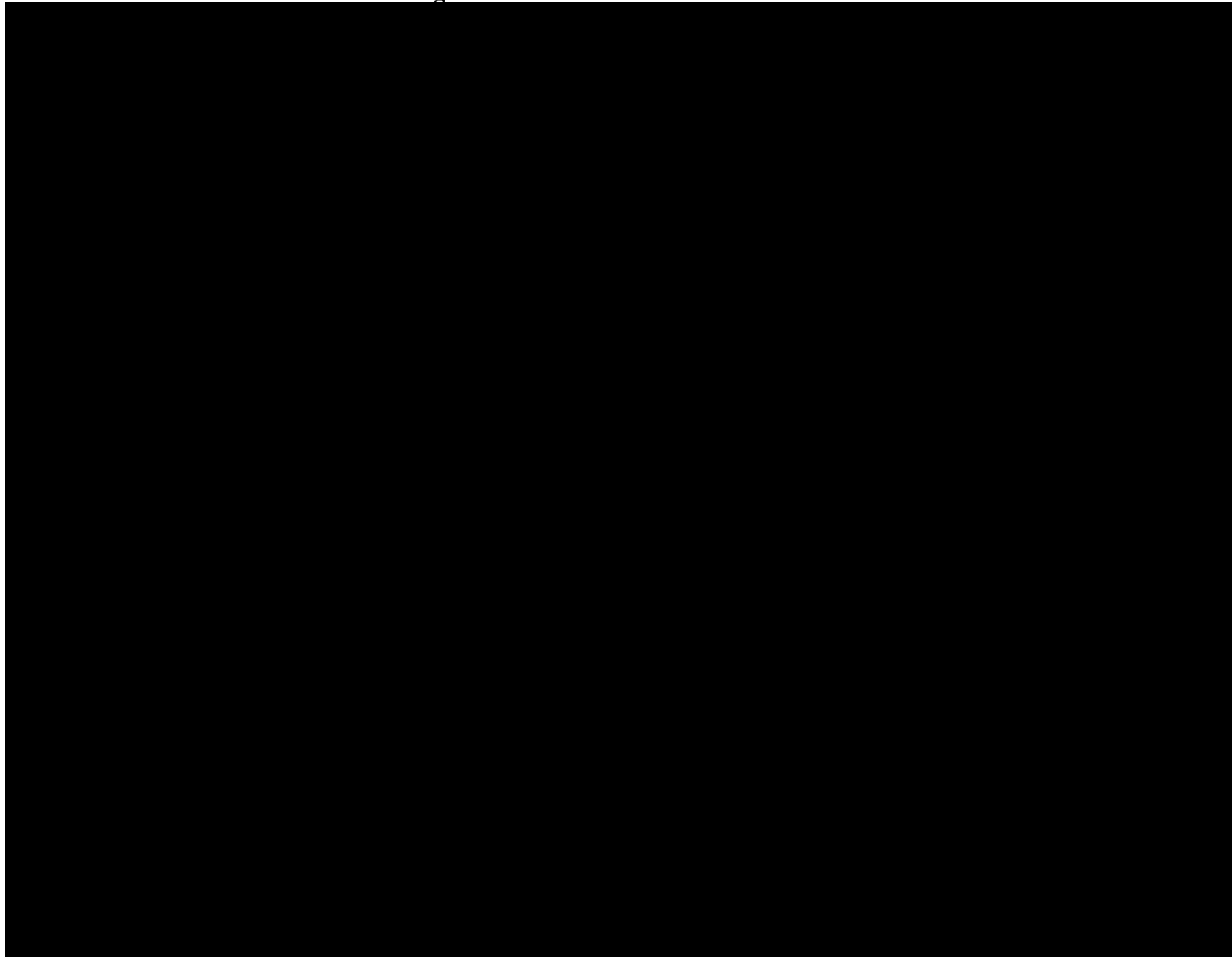
DATE: NOVEMBER 2020  
SCALE: NTS  
DGN / DWN / CHK BY:  
MC / JES / LB  
JOB: 176484  
TASK: 4.2.3.3.a



Michael Baker International  
Virginia Beach, Virginia

FIGURE 1-1  
JB PEARL HARBOR - HICKAM OVERVIEW  
2020 ONE-TIME STATIC LIQUID PRESSURE TESTING REPORT  
OF FOUR SECTIONS OF PETROLEUM PIER PIPELINES  
JOINT BASE PEARL HARBOR - HICKAM, HAWAII

**Figure 1-2: Hotel and Kilo Piers Overview**



## 1.5 Project Team

Michael Baker subcontracted [REDACTED] to perform the one-time static liquid pressure testing. Field-testing oversight, coordination with facility fuels representatives, quality assurance/quality controls, and final report preparation and submission were provided by Michael Baker personnel.

## 1.6 Qualifications and Technical Approach

Testing was performed per the requirements of 33 CFR 156.170. The test equipment, inspections, procedures, and passing criteria used [REDACTED] are in conformance with the following:

- American Petroleum Institute Recommended Practice – 1110: Pressure Testing of Liquid Petroleum Pipelines
- Title 49 CFR Part 195, Subpart E: Pressure Testing
- California State Fire Marshal’s Pressure Testing Requirements for Hazardous Liquid Pipelines
- American Society of Mechanical Engineers (ASME) B31.3: Process Piping
- ASME B31.4: Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids

The equipment used to monitor the test and record test data was third-party calibrated by [REDACTED]. Copies of the calibration certificates are provided in Appendix B.

The supervisor from [REDACTED] that was on site during testing has over 25 years of static liquid pressure testing experience with a working knowledge of the applicable regulations and test standards.

## 2.0 TESTING RESULTS

The [REDACTED] test report is provided in Appendix B.

One-time static liquid pressure testing of *Kilo Pier* was performed, by (b) (4), on 1 October 2020, with product, for four hours. The test pressure was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test.

One-time static liquid pressure testing of the Hotel Pier to VS-1C segment of *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)* was performed, [REDACTED], on 6 October 2020, with product, for two hours. The test duration was reduced from four hours to two hours due to facility operations. The test pressure was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test.

One-time static liquid pressure testing of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)* was performed, [REDACTED], on 8 October 2020; however, test pressure could not be maintained, resulting in a failing test. During the retest of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*, by (b) (4) on 9 October 2020, the section was isolated at VS-1C and testing was continued on the segment from Hotel Pier to VS-1C, with product, for four hours. The test pressure on the segment from Hotel Pier to VS-1C was maintained for the test duration with adjustments made for thermal expansion and contraction with no reportable failures or visible leaks, resulting in a passing test; however, aboveground visual leaks were identified on the segment from VS-1C to PH 59, resulting in a failing test.

One-time static liquid pressure testing of *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)* was performed, [REDACTED], on 7 October 2020; however, aboveground visual leaks were identified, resulting in a failing test.

The summary of results is listed in Table 2-1.

**Table 2-1: Results Summary**

Fuel System	Designation	Product	Length (feet)	Volume (gallons)	Reference Pressure <sup>1</sup> (psi)	Test Date	Result	Comments
Transfer Pipelines	Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)	JP-5	████	████	██	6 October 2020	Pass	Segment from Hotel Pier to VS-1C. Test duration reduced due to facility operations.
	Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)	F-24	████	████	██	7 October 2020	Fail	Identified aboveground visual leaks. <sup>2</sup>
	Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)	F-76	████	████	██	8 October 2020	Fail	Inability to maintain pressure.
			████	████		9 October 2020	Pass	Segment from Hotel Pier to VS-1C.
			████	████			Fail	Segment from VS-1C to PH 59 failed due to aboveground visual leaks. <sup>2</sup>
Kilo Pier	F-76	████	████	██	1 October 2020	Pass	None.	

Table Notes:  
 psi = pounds per square inch  
 1. Basis of reference pressure: 1.5 times the MAWP provided by base personnel.  
 2. All visually identified leaks were contained and disposed of properly.

### 3.0 CONCLUSIONS AND RECOMMENDATIONS

#### 3.1 Conclusions

The following three sections of petroleum pier pipelines passed the one-time static liquid pressure testing:

- *Kilo Pier*
- Hotel Pier to VS-1C segment of *Hotel Pier to PH 59 (JP-5) (Inside and Outside Loop & Tank 55 Fill Line)*
- Hotel Pier to VS-1C segment of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*

The following two sections of petroleum pier pipelines failed the one-time static liquid pressure testing:

- *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)*
- VS-1C to PH 59 segment of *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*

#### 3.2 Recommendations

In accordance with 33 CFR 156.170, repairs and static liquid pressure testing of two sections of petroleum pier pipelines, *Hotel Pier to PH 59 (F-24) (Inside and Outside Loop)* and *Hotel Pier to PH 59 (F-76) (Inside and Outside Loop)*, must be performed prior to returning to service. The repairs and testing are out of scope for this project.

In accordance with 33 CFR 156.170, annual static liquid pressure testing of *Kilo Pier* must be initiated on or before the anniversary date of 1 October 2021 or not less than 30 days prior to the first transfer conducted past one year from 1 October 2020; however, the testing should be initiated with the remaining six sections of petroleum pier pipelines, to align with the original testing anniversary date of 8 January 2021.

The environmental regulatory compliance of this site is the responsibility of the base and the service.



**APPENDIX A**

***CITED REGULATIONS***

Coast Guard, DHS

§ 156.110

**PART 156—OIL AND HAZARDOUS  
MATERIAL TRANSFER OPERATIONS**

**Subpart A—Oil and Hazardous  
Material Transfer Operations**

**Subpart A—Oil and Hazardous Material  
Transfer Operations**

**§ 156.100 Applicability.**

Sec.

- 156.100 Applicability.
- 156.105 Definitions.
- 156.107 Alternatives.
- 156.110 Exemptions.
- 156.111 Incorporation by reference.
- 156.112 Suspension order.
- 156.113 Compliance with suspension order.
- 156.115 Person in charge: Limitations.
- 156.118 Advance notice of transfer.
- 156.120 Requirements for transfer.
- 156.125 Discharge cleanup.
- 156.130 Connection.
- 156.150 Declaration of inspection.
- 156.160 Supervision by person in charge.
- 156.170 Equipment tests and inspections.

This subpart applies to the transfer of oil or hazardous material on the navigable waters or contiguous zone of the United States to, from, or within each vessel with a capacity of 250 barrels or more; except that, this subpart does not apply to transfer operations within a public vessel.

[CGD 86-034, 55 FR 36255, Sept. 4, 1990]

**§ 156.105 Definitions.**

Except as specifically stated in a section, the definitions in §154.105 of this chapter apply to this subpart.

[CGD 90-071a, 59 FR 53291, Oct. 21, 1994]

**§ 156.107 Alternatives.**

(a) The COTP may consider and approve alternative procedures, methods, or equipment standards to be used by a vessel or facility operator in lieu of any requirements in this part if:

(1) Compliance with the requirement is economically or physically impractical;

(2) The vessel or facility operator submits a written request for the alternative at least 30 days before operations under the alternative are proposed, unless the COTP authorizes a shorter time; and

(3) The alternative provides an equivalent level of safety and protection from pollution by oil or hazardous material, which is documented in the request.

(b) The COTP takes final approval or disapproval action on any alternative requested, in writing, within 30 days of receipt of the request.

[CGD 75-124, 45 FR 7177, Jan. 31, 1980, as amended by CGD 86-034, 55 FR 36255, Sept. 4, 1990]

**§ 156.110 Exemptions.**

(a) The Assistant Commandant for Marine Safety, Security and Environmental Protection, acting for the Commandant, may grant an exemption or partial exemption from compliance with any requirement in this part, and the District Commander may grant an exemption or partial exemption from

**Subpart B—Special Requirements for  
Lightering of Oil and Hazardous Mate-  
rial Cargoes**

- 156.200 Applicability.
- 156.205 Definitions.
- 156.210 General.
- 156.215 Pre-arrival notices.
- 156.220 Reporting of incidents.
- 156.225 Designation of lightering zones.
- 156.230 Factors considered in designating lightering zones.

**Subpart C—Lightering Zones and Oper-  
ational Requirements for the Gulf of  
Mexico**

- 156.300 Designated lightering zones.
- 156.310 Prohibited areas.
- 156.320 Maximum operating conditions.
- 156.330 Operations.

**Subpart D—Prevention of Pollution During  
Transfer of Oil Cargo Between Oil  
Tankers at Sea**

- 156.400 Applicability.
- 156.405 Definitions.
- 156.410 General.
- 156.415 Notification.
- 156.420 Reporting of incidents.

AUTHORITY: 33 U.S.C. 1225, 1231, 1321(j); 46 U.S.C. 3703, 3703a, 3715; E.O. 11735, 3 CFR 1971-1975 Comp., p. 793; Department of Homeland Security Delegation No. 0170.1.

**§ 156.150 Declaration of inspection.**

(a) No person may transfer oil or hazardous material to or from a vessel unless each person in charge, designated under §§ 154.710 and 155.700 of this chapter, has filled out and signed the declaration of inspection form described in paragraph (c) of this section.

(b) No person in charge may sign the declaration of inspection unless he or she has determined by inspection, and indicated by initialling in the appropriate space on the declaration of inspection form, that the facility or vessel, as appropriate, meets § 156.120.

(c) The declaration of inspection may be in any form but must contain at least:

(1) The name or other identification of the transferring vessel or facility and the receiving vessel or facility;

(2) The address of the facility or location of the transfer operation if not at a facility;

(3) The date and time the transfer operation is started;

(4) A list of the requirements in § 156.120 with spaces on the form following each requirement for the person in charge of the vessel or facility to indicate by initialling that the requirement is met for the transfer operation; and

(5) A space for the date, time of signing, signature, and title of each person in charge during transfer operations on the transferring vessel or facility and a space for the date, time of signing, signature, and title of each person in charge during transfer operations on the receiving facility or vessel certifying that all tests and inspections have been completed and that they are both ready to begin transferring product; and

(6) The date and time the transfer operation is completed.

(d) The form for the declaration of inspection may incorporate the declaration-of-inspection requirements under 46 CFR 35.35-30.

(e) The vessel and facility persons in charge shall each have a signed copy of the declaration of inspection available for inspection by the COTP during the transfer operation.

(f) The operators of each vessel and facility engaged in the transfer operation shall retain a signed copy of the

declaration of inspection on board the vessel or at the facility for at least 1 month from the date of signature.

[CGD 75-124, 45 FR 7177, Jan. 31, 1980, as amended by CGD 86-034, 55 FR 36256, Sept. 4, 1990; CGD 93-056, 61 FR 41461, Aug. 8, 1996]

**§ 156.160 Supervision by person in charge.**

(a) No person may connect or disconnect a hose, top off a tank, or engage in any other critical procedures during the transfer operation unless the person in charge, required by § 156.120(s), supervises that procedure.

(b) No person may start the flow of oil or hazardous material to or from a vessel unless instructed to do so by either person in charge.

(c) No person may transfer oil or hazardous material to or from a vessel unless each person in charge is in the immediate vicinity and immediately available to the transfer personnel.

[CGD 75-124, 45 FR 7177, Jan. 31, 1980, as amended by CGD 86-034, 55 FR 36256, Sept. 4, 1990]

**§ 156.170 Equipment tests and inspections.**

(a) Except as provided in paragraph (d) of this section, no person may use any equipment listed in paragraph (c) of this section for transfer operations unless the vessel or facility operator, as appropriate, tests and inspects the equipment in accordance with paragraphs (b), (c) and (f) of this section and the equipment is in the condition specified in paragraph (c) of this section.

(b) During any test or inspection required by this section, the entire external surface of the hose must be accessible.

(c) For the purpose of paragraph (a) of this section:

(1) Each nonmetallic transfer hose must:

(i) Have no unrepaired loose covers, kinks, bulges, soft spots or any other defect which would permit the discharge of oil or hazardous material through the hose material, and no gouges, cuts or slashes that penetrate the first layer of hose reinforcement as defined in § 156.120(i).

(ii) Have no external deterioration and, to the extent internal inspection

is possible with both ends of the hose open, no internal deterioration;

(iii) Not burst, bulge, leak, or abnormally distort under static liquid pressure at least 1½ times the maximum allowable working pressure; and

(iv) Hoses not meeting the requirements of paragraph (c)(1)(i) of this section may be acceptable after a static liquid pressure test is successfully completed in the presence of the COTP. The test medium is not required to be water.

(2) Each transfer system relief valve must open at or below the pressure at which it is set to open;

(3) Each pressure gauge must show pressure within 10 percent of the actual pressure;

(4) Each loading arm and each transfer pipe system, including each metallic hose, must not leak under static liquid pressure at least 1½ times the maximum allowable working pressure; and

(5) Each item of remote operating or indicating equipment, such as a remotely operated valve, tank level alarm, or emergency shutdown device, must perform its intended function.

(d) No person may use any hose in underwater service for transfer operations unless the operator of the vessel or facility has tested and inspected it in accordance with paragraph (c)(1) or (c)(4) of this section, as applicable.

(e) The test fluid used for the testing required by this section is limited to liquids that are compatible with the hose tube as recommended by the hose manufacturer.

(f) The frequency of the tests and inspections required by this section must be:

(1) For facilities, annually or not less than 30 days prior to the first transfer conducted past one year from the date of the last tests and inspections;

(2) For a facility in caretaker status, not less than 30 days prior to the first transfer after the facility is removed from caretaker status; and

(3) For vessels, annually or as part of the biennial and mid-period inspections.

(g) If a facility or vessel collects vapor emitted to or from a vessel cargo tank with a vapor control system, the system must not be used unless the fol-

lowing tests and inspections are satisfactorily completed:

(1) Each vapor hose, vapor collection arm, pressure or vacuum relief valve, and pressure sensor is tested and inspected in accordance with paragraphs (b), (c), and (f) of this section;

(2) Each remote operating or indicating device is tested for proper operation in accordance with paragraph (f) of this section;

(3) Each detonation arrester required by 33 CFR 154.2105, 154.2108(b), 154.2109, 154.2110, 154.2111, and 154.2204, or 46 CFR 39.4003, and each flame arrester required by 33 CFR 154.2103, 154.2105(j), and 154.2203 has been inspected internally within the last year, or sooner if operational experience has shown that frequent clogging or rapid deterioration is likely; and

(4) Each hydrocarbon and oxygen analyzer required by 33 CFR 154.2105(a) and (j), 154.2107(d) and (e), and 154.2110 or 46 CFR 39.4003 is calibrated:

(i) Within the previous two weeks, or

(ii) Within 24 hours prior to operation when the vapor control system is operated less frequently than once a week.

(h) Upon the request of the owner or operator, the COTP may approve alternative methods of compliance to the testing requirements of paragraph (c) of this section if the COTP determines that the alternative methods provide an equal level of protection.

(i) Notwithstanding the general provisions of 33 CFR 156.107(a) relating to the authority of the Captain of the Port to approve alternatives, the owner or operator may request the written approval of the Commandant (CG-ENG), U.S. Coast Guard, 2100 2nd St. SW., Stop 7126, Washington, DC 20593-7126, for alternative methods of compliance to the testing and inspection requirements of paragraph (g)(3) of this section. The Commandant (CG-ENG) will grant that written approval upon determination that the alternative methods provide an equivalent level of safety and protection from fire, explosion, and detonation. Criteria to consider when evaluating requests for alternative methods may include, but are not limited to: operating and inspection history, type of equipment, new

## APPENDIX B

### TEST REPORT

As required by 32 CFR 286.10, the following documents (pages 1 to 84) were sent to the contractor for its assessment of trade secrets, and commercial or financial information that is privileged or confidential. Once we receive their request for redactions and have had a chance to review their request, we will go back to the contractor to indicate what we intend to release. As long as the contractors do not bring a lawsuit to prevent release, we should have the redacted documents (pages 1 to 84) ready for release.



























































