Red Hill Pipeline Unpacking

Overall Classification of this Briefing is



Overview of Pipeline Unpacking

- Three product lines to unpack for repair work
 - > F-24 (162,069 Gallons)
 - > JP-5 (216,480 Gallons)
 - > F-76 (691,128 Gallons)
- Four phases per product line/type

Preparatory

- > Phase I: Pre-Operation
- > Phase II: Valve Maintenance/Op Check/Pressure Equalization

Fuel Movement

- > Phase III: Gravity Drain Down
- Phase IV: Low Point Drain Transfer
- ➤ All Phase III Gravity Drain Down Fuel Movements will be conducted first
 - > Day 1: F-24
 - Day 2: JP-5
 - > Day 3: F-76
 - Day 4: F-76
- > Then all Phase IV Low Point Drain Transfers will be conducted to conclude unpacking
 - > Day 5: F-24 and JP-5
 - > Day 6: F-76

F-24 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Operations Summary

Preparatory

- Phase I: Pre-Operation
- > Phase II: Valve Maintenance/Op Check/Pressure Equalization

Fuel Movement (Total ~162,069 Gallons)

- Phase III: Gravity Drain Down (~144,362 Gallons)
- Phase IV: Low Point Drain Transfer (~17,707 Gallons)

Preparatory

- Phase I: Pre-Operation
 - > Planning: Data Gathering, Maint. Order, Op Order, HAZOP Analysis
 - ➤ Configuring: LOTO RH Tanks work Valves Listed in Baseline
 - Training: To Maint. Order, Op Order, and Emergency Response
 - > Evolution Walkthrough: All Scheduled Watch-Standers
- Phase II: Valve Maintenance/Op Check/Pressure Equalization
 - Maintenance and Op Check: Grease and cycle (4) valves
 - Line Pressure Verification: Equalize pipeline to atmospheric pressure
 - Confirm Valve Alignment as identified in OPORD

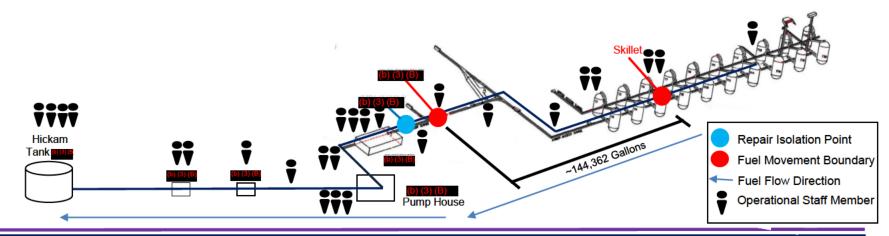
Fuel Movement

- Phase III: Gravity Drain Down (~144,362 Gallons)
 - Evolution: Gravity Drain F-24 line empty from Tank Skillet to
 - Transferring Location: To Hickam Tank DIGNE
 - Tank Ullage: 300,000 Gallons
 - Line Pressure Verification: Pressure Equalization during Phase II
 - Pressure confirmed day of via Op Order
 - ➤ Open HPV on Tank Lateral to maintain ambient pressure
 - After 10K unpacked, remove flange on TK Lateral
 - ► Gravity Flow Fuel: Max. 100,000 gal/hr flow rate ~2 hrs.
 - Transfer Assist Pump: (b) (3) (B) located in (b) (3) (B)
 - Return Valves to Baseline: In sequence from Hickam to (b) (3) (B)
 - Return HPV Valves to Baseline

Phase III Operational Staffing

- Supervisor of the Watch (1)
- Control Room Operator (1)
- Asst. Control Room Operator (1)
- ➤ Hickam Pump House Operator (1)
- ➤ Work Supervisor (2)
- ➤ Work Lead (2)
- ➤ Independent Validators (5)
- > Rovers (13)

Phase III: Gravity Drain Down



F-24 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Fuel Movement

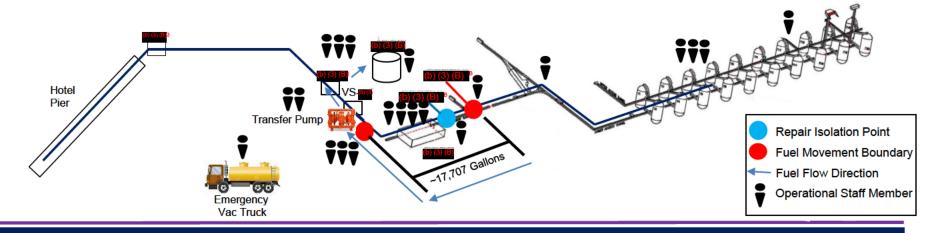
- Phase IV: Low Point Drain Transfer (~17,707 Gallons)
 - > Evolution: Pump F-24 line empty from (b) (3) (B)
 - Transferring Location:
 - > 1) From LPD at (b) (3) (B) to Transfer Pump
 - > 2) From Transfer Pump to (b) (3) (B)
 - > 3) From (b) (3) (B) to Tank (b) (3) (6)
 - Tank or Ullage: 60,000 Gallons
 - ➤ Line Pressure Verification: Pressure Equalization during Phase II and III
 - Pressure confirmed day of via Op Order
 - ➤ Open HPV on Tank
 Lateral to maintain ambient pressure
 - > Transfer Pump: Maximum 15,000 gal/hr flow rate
 - Transfer Time: ½ day
 - Return Valves to Baseline: In sequence from (b) (3) (B) to (b) (3) (B)
 - Return HPVs Valves to Baseline

Phase IV Operational Staffing

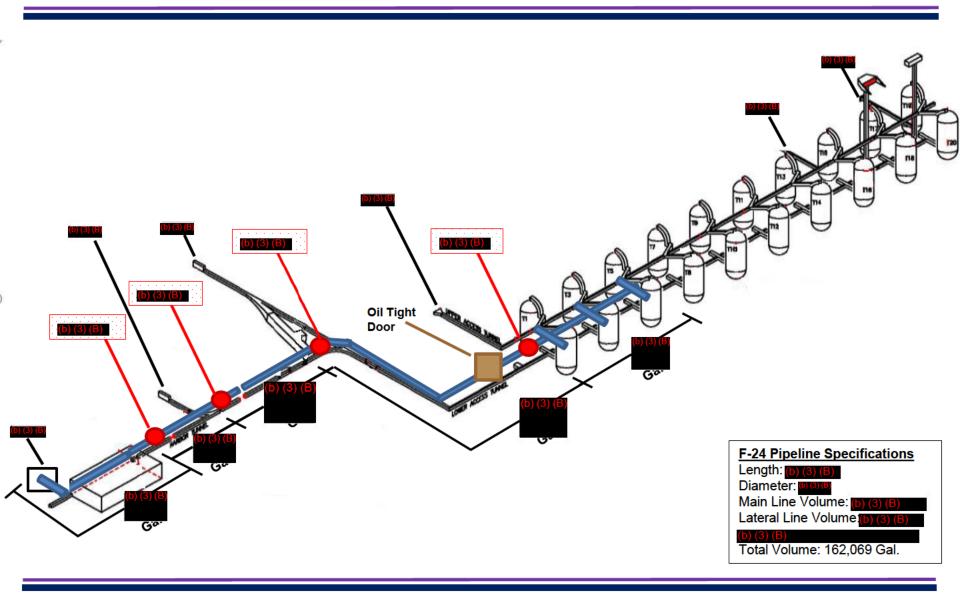
- Supervisor of the Watch (1)
- Control Room Operator (1)
- Asst. Control Room Operator (1)
- Work Supervisor (1)
- Work Leader (2)

- Pump Operator (1)
- Asst. Pump Operator (1)
- > Rovers (9)
- Independent Validators (3)
- Vacuum Truck Operator (1)

Phase IV: Low Point Drain Transfer



F-24 Pipeline and Sectional Valve Volumes and Locations



JP-5 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Operations Summary

Preparatory

- Phase I: Pre-Operation
- ➤ Phase II: Valve Maintenance/Op Check/Pressure Equalization Fuel Movement (Total ~216,480 Gallons)
- Phase III: Gravity Drain Down (~194,156 Gallons)
- Phase IV: Low Point Drain Transfer (~22,324 Gallons)

Preparatory

- Phase I: Pre-Operation
 - > Planning: Data Gathering, Maint. Order, OPORD, HAZOP Analysis
 - > Configuring: LOTO RH Tanks | Valves Listed in Baseline
 - > Training: To Maint. Order, OPORD, and Emergency Response
 - > Evolution Walkthrough: All Scheduled Watch-Standers
- Phase II: Valve Maintenance/Op Check/Pressure Equalization
 - Maintenance and Op Check: Grease and cycle (5) valves

 - Confirm Valve Alignment as identified in OPORD

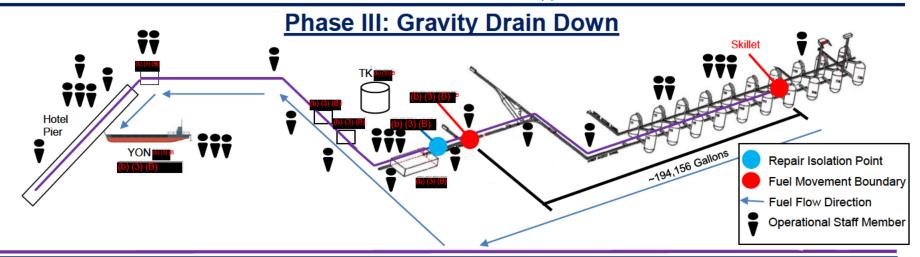
Fuel Movement

- Phase III: Gravity Drain Down (~194,156 Gallons)
 - > Evolution: Gravity Drain JP-5 line empty from Tank [6][8][6] Skillet to
 - > Transferring Location: To YON one at Hotel Pier
 - > YON OUR Ullage: 250,000 Gallons
 - Line Pressure Verification: Pressure Equalization during Phase II
 - Pressure confirmed day of via OPORD
 - > Open HPV at Tank (S) (S) Skillet to maintain ambient pressure
 - Gravity Flow Fuel: Maximum 100,000 gal/hr flow rate ~3 hrs
 - Return Valves to Baseline: In sequence from Hotel Pier to (b) (3) (B)
 - Return HPV Valves to Baseline

Phase III Operational Staffing

- Supervisor of the Watch (1)
- Control Room Operator (1)
- Asst. Control Room Operator (1)
- Work Supervisor (2)
- Work Lead (1)
- Pier PIC (1)
- Asst. Pier PIC (1)

- YON PIC (1)
- Asst. YON PIC (1)
- YON Asst. (1)
- Vac Truck Operator (1)
- ➤ Independent Validators (2)
- Rovers (14)



JP-5 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Fuel Movement

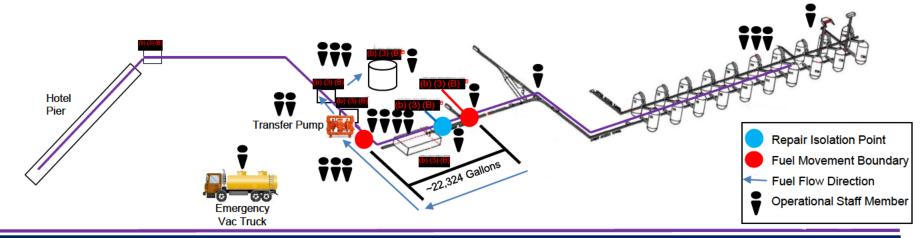
- Phase IV: Low Point Drain Transfer (~22,324 Gallons)
 - > Evolution: Pump JP-5 line empty from (b) (3) (B) to (0) (3) (B
 - Transferring Location:
 - 1) From LPD at (b) (3) (B) (to Transfer Pump)
 - > 2) From Transfer Pump to (b) (3) (B)
 - > 3) From (b) (3) (B) (to Tank (b) (3) (6)
 - Tank Office Ullage: 60,000 Gallons
 - Line Pressure Verification: Pressure Equalization during Phase II and III
 - Pressure confirmed day of via OPORD
 - > Open HPV at Tank | Skillet to maintain ambient pressure
 - ➤ Transfer Pump: Maximum 15,000 gal/hr flow rate
 - Transfer Time: ½ day
 - > Return Valves to Baseline: In sequence from Tankon to (b) (3) (B)
 - Return HPVs Valves to Baseline

Phase IV Operational Staffing

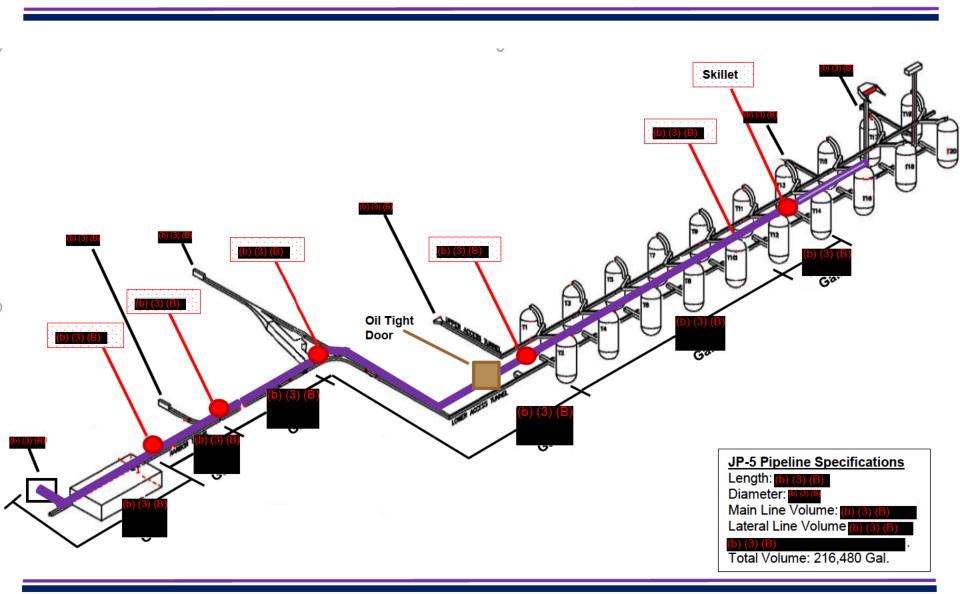
- Supervisor of the Watch (1)
- Control Room Operator (1)
- > Asst. Control Room Operator (1)
- Work Supervisor (1)
- Work Leader (2)

- > Pump Operator (1)
- Asst. Pump Operator (1)
- Rovers (9)
- Independent Validators (3)
- Vacuum Truck Operator (1)

Phase IV: Low Point Drain Transfer



JP-5 Pipeline and Sectional Valve Volumes and Locations



F-76 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Operations Summary

Preparatory

- Phase I: Pre-Operation
- Phase II: Valve Maintenance/Op Check/Pressure Equalization

Fuel Movement (Total ~691,128 Gallons)

- ➤ Phase III: Gravity Drain Down (~622,979 Gallons)
- Phase IV: Low Point Drain Transfer (~68,149 Gallons)

Preparatory

- Phase I: Pre-Operation
 - ➤ Planning: Data Gathering, Maint. Order, OPORD, HAZOP Analysis
 - Configuring: LOTO RH Tanks (1000) Valves Listed in Baseline
 - Training: To Maint. Order, OPORD, and Emergency Response
 - Evolution Walkthrough: All Scheduled Watch-Standers
- Phase II: Valve Maintenance/Op Check/Pressure Equalization
 - > Maintenance and Op Check: Grease and cycle valves
 - Line Pressure Verification: Equalize pipeline to atmospheric pressure by opening HPV at Line End
 - Confirm Valve Alignment as identified in OPORD

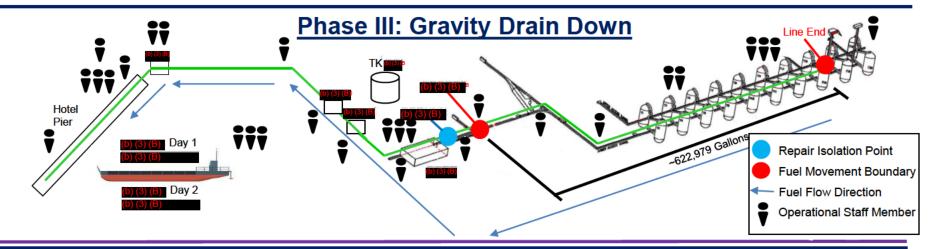
Fuel Movement

- ➤ Phase III: Gravity Drain Down (~622,979 Gallons)
 - Evolution: Gravity Drain F-76 line empty from Line End tq(6) (3) (B)
 - ➤ Transferring YON Day 1: To YON proper at Hotel Pier (~250,000 Gallons)
 - ➤ Transferring YON Day 2: To YON at Hotel Pier (~372,979 Gallons)
 - > YON OTHE Ullage: 500,000 Gallons
 - Line Pressure Verification: Pressure Equalization during Phase II
 - Pressure confirmed day of via OPORD
 - Open HPV at Line End to maintain ambient pressure
 - Gravity Flow Fuel: Maximum 100,000 gal/hr flow rate ~2 days
 - Return Valves to Baseline: In sequence from Hotel Pier to (b) (3) (B)
 - Return HPV Valves to Baseline

Phase III Operational Staffing

- Supervisor of the Watch (1)
- Control Room Operator (1)
- Asst. Control Room Operator (1)
- Work Supervisor (2)
- Work Lead (1)
- Pier PIC (1)
- Asst. Pier PIC (1)

- YON PIC (1)
- Asst. YON PIC (1)
- YON Asst. (1)
- Vac Truck Operator (1)
- Independent ∀alidators (2)
- Rovers (14)



F-76 Pipeline Unpacking Red Hill Concept of Operation (Date: TBD)

Fuel Movement

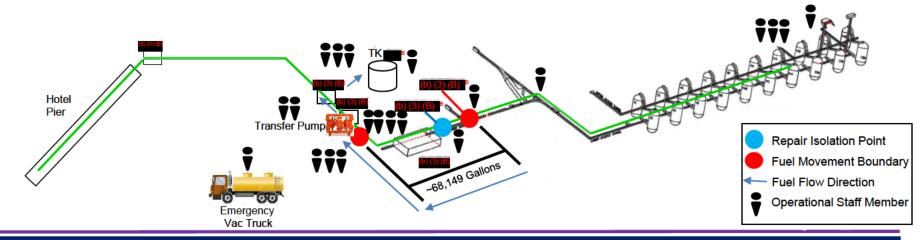
- ➤ Phase IV: Low Point Drain Transfer (~68,149 Gallons)
 - > Evolution: Gravity Drain F-76 line empty from (b) (3) (B) to (0) (3) (B)
 - Transferring Location:
 - > 1) From LPD at (b) (3) (B) to Transfer Pump
 - > 2) From Transfer Pump to (b) (3) (B)
 - > 3) From (b) (3) (B) Tank (0) (3) (B)
 - ➤ Tank Ullage: 100,000 Gallons
 - ➤ Line Pressure Verification: Pressure Equalization during Phase II and III
 - Pressure confirmed day of via OPORD
 - > Open HPV at Line End to maintain ambient pressure
 - Transfer Pump: Maximum 15,000 gal/hr flow rate
 - Transfer Time: day
 - Return Valves to Baseline: In sequence from Tank (a) (3) (3) (B)
 - Return HPVs Valves to Baseline

Phase IV Operational Staffing

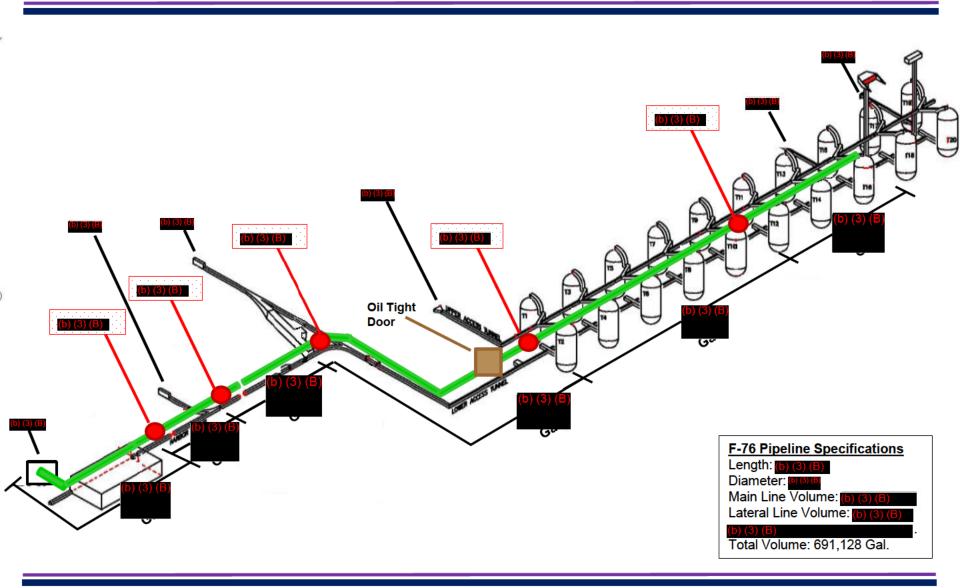
- Supervisor of the Watch (1)
- Control Room Operator (1)
- Asst. Control Room Operator (1)
- Work Supervisor (1)
- ➤ Work Leader (2)

- Pump Operator (1)
- Asst. Pump Operator (1)
- Rovers (9)
- Independent Validators (3)
- Vacuum Truck Operator (1)

Phase IV: Low Point Drain Transfer



F-76 Pipeline and Sectional Valve Volumes and Locations



Aerial View of Low Point Drain Transfer Footprint

