# Underground Storage Tank System Evaluation Final Report

# Red Hill Bulk Fuel Storage Facility Joint Base Pearl Harbor-Hickam

# June 2017

## Submitted to:

U.S. ENVIRONMENTAL PROTECTION AGENCY
REGION 9
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B-25 BWS007126

Date of Report: June 13, 2017

Date of Evaluation: May 9 to 12, 2016

Weather: Sunny, Approximately 75° Fahrenheit

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i

B-25

# TABLE OF CONTENTS

I.	OBJECTIVE	
Π.	GENERAL F	INDINGS
III.	REGULATO	RY BACKGROUND AND INDUSTRY STANDARDS 1
IV.	RED HILL IN	JFRASTRUCTURE3
V.	FACILITY O	PERATIONS 10
ATTA	ACHMENTS	
ATTA	ACHMENT A:	RED HILL FACILITY EPA AND HDOH SITE VISIT AGENDA
ATTA	ACHMENT B:	ERG PHOTOGRAPH LOG
ATTA	ACHMENT C:	RELEASE DETECTION RECORDS
ATTA	CHMENT D:	RECENT CATHODIC PROTECTION SYSTEM RECTIFIER READINGS

Red Hill Facility Evaluation Report ii June 2017

#### I. OBJECTIVE

The United States Environmental Protection Agency (EPA) Region 9 requested that a team of subject matter experts including ERG conduct a baseline evaluation of the underground storage tank (UST) system and peripheral equipment at the Red Hill Bulk Fuel Storage Facility (Red Hill Facility) under EPA's Contract Number EP-W-15-006, Work Assignment ERG-1-11. The purpose of the baseline evaluation was to provide an overall assessment of the Facility's ability to be operated in a manner that prevents release of fuel into the environment.

#### II. GENERAL FINDINGS

To achieve the objective of the baseline assessment, the evaluation team undertook to verify the operational status of the UST system with respect to industry standards, UST requirements of Resource Conservation and Recovery Act (RCRA) Subtitle I under 40 CFR Part 280, and Hawaii's state-specific regulations.

ERG has 15 years of experience supporting EPA in analyzing aboveground storage tanks (ASTs) and USTs and assessing compliance with tank regulations. ERG supported the assessment by evaluating the facility's operations against existing and likely forthcoming state and federal UST requirements for field-constructed tanks. To augment ERG's experience, ERG collaborated with Aspen Controls (AC), Atlas Geotechnical (AG), PEMY Consulting (PEMY), and Powers Engineering and Inspection (PEI). AC has more than 30 years of specialized experience focusing on tank gauging systems as well as automation and control systems. AC was tasked with evaluating the control systems used in the facility to handle all fuel transfer and storage operations. Their primary focus was to review the level gauging system and overfill alarm system for the storage tanks and compare them to systems found in typical petroleum industry terminals. PEMY has more than 30 years of experience specializing in tanks and piping ownership issues, including environmental analyses, reliability, and risk management. AG has more than 40 years of experience specializing in geomechanics and geotechnical risk management. PEMY and AG evaluated the facility's tanks and piping from a reliability and risk management perspective. PEI has more than 28 years of experience inspecting and managing fuel systems, including tanks, pipes, and pressure vessels. PEI was tasked with evaluating the facility's tank and piping inspections, as specified in API Standards 579, 650, and 653.

The assessment occurred on May 9 through 12, 2016. On the morning of May 9, the evaluation team first met with Mr. Steve Turnbull, Red Hill Facility Regional Program Director, at the facility's security gate and proceeded to enter the facility. Upon arrival at the facility, the Navy provided an introductory presentation on the facility's operations and the evaluation team proceeded according to the schedule summarized in Attachment A. Over the first three days of the assessment, the evaluation team viewed the main areas of the facility associated with the UST system, including the Hotel Pier, control room, pumphouse, Surge Tunnel, Upper and Lower Tank Galleries, Tank 5 (inside view), Harbor Tunnel, Upper Tank Farm (AST farm), and truck loading rack. On May 12, 2016, the assessment closed with an exit conference that included representatives from the Navy and Hawaii Department of Health (HDOH). Mr. Jade Geronimo, PEI, and Mr. Christopher Krejci, ERG, took photographs during the assessment. Attachment B contains ERG's photographs. PEI's photographs were provided separately to EPA Region 9 staff by Secure Digital (SD) card.

The evaluation team did not identify areas of noncompliance with current state or federal regulations; however, most of the regulations for UST systems were not yet in effect at the Red Hill Facility, due to EPA's deferral of regulations for field constructed tanks. The evaluation team generally found that systems and management practices in place at the Red Hill Facility meet or exceed best practices for petroleum terminals and bulk fuel storage facilities.

#### III. REGULATORY BACKGROUND AND INDUSTRY STANDARDS

In 2015, EPA revised the UST regulations and added new requirements for field constructed tanks. EPA's summary of the new regulations can be found at <a href="https://www.epa.gov/ust/field-constructed-tanks-and-airport-hydrant-systems-2015-requirements">https://www.epa.gov/ust/field-constructed-tanks-and-airport-hydrant-systems-2015-requirements</a>. Federal UST regulations can be found at 40 CFR Part 280. Hawaii UST regulations can be found in the Hawaii Administrative Rules, Chapter 11-281. A brief summary of the regulations applicable to the Red Hill Facility beginning October 13, 2018, is provided below.

• *Tank Release Detection* – Field constructed tanks with a capacity greater than 50,000 gallons must meet either the release detection requirements in Subpart D (except groundwater monitoring and vapor monitoring

1

BWS007129

must be combined with inventory control as described below) or use one or a combination of the following alternative methods of release detection:

- O Conduct an annual tank tightness test that can detect a 0.5-gallon-per-hour (gph) leak rate;
- Use an ATG system to perform release detection at least every 30 days. This method must be combined with a tank tightness test that can detect a 0.2 gph leak rate. The ATG must achieve a one gph detection limit in combination with a tank tightness test every three years or a two gph detection limit in combination with a tank tightness test performed every two years.
- O Perform vapor monitoring using a tracer compound placed in the tank system capable of detecting a 0.1-gph leak rate at least every two years;
- o Inventory control at least every 30 days that can detect a leak equal to or less than 0.50 percent of flow-through combined with one of the following:
  - A tank tightness test that can detect a 0.5-gph leak rate at least every two years;
  - Vapor or ground water monitoring at least every 30 days; or
- Another method approved by the implementing agency.
- **Piping Release Detection** Owners and operators of underground piping<sup>1</sup> associated with field-constructed tanks greater than 50,000 gallons must follow either the release detection requirements in Subpart D (except ground water monitoring and vapor monitoring must be combined with inventory control as described below) or use one or a combination of the following alternative methods of release detection:
  - Perform a semiannual or annual line tightness test at or above the operating pressure that meets the detection limits specified in the regulations (0.5 to 1.5 gph depending on piping section volume);
  - O Perform vapor monitoring using a tracer compound capable of detecting a 0.1-gph leak at least every two years;
  - O Combine inventory control at least every 30 days that can detect a leak equal to or less than 0.50 percent of flow-through with one of the following:
    - A line tightness test;
    - Vapor monitoring or ground water monitoring at least every 30 days; or
  - O Another method approved by the implementing agency.
- *Spill Prevention* Field constructed tanks must meet the same spill requirements as other regulated UST systems. Spill catchment basins (spill buckets) must be either double walled (with periodic monitoring of the integrity of both walls of the spill bucket) or tested periodically for proper operation per the new spill prevention equipment testing requirements.
- *Overfill Prevention* Field constructed tanks must meet the same overfill requirements as other regulated UST systems. Overfill prevention equipment must be inspected periodically for proper operation according to EPA's 2015 revisions to the overfill prevention equipment testing requirements.
- Corrosion Protection For field constructed UST systems in use as of October 13, 2015, owners and operators must meet corrosion protection requirements for their tanks and piping in contact with the ground that routinely contain regulated substances. Tank and piping materials must be constructed either of fiberglass-reinforced plastic, cathodically protected and coated steel, steel jacketed with a noncorrodible material, or metal without corrosion protection if the tank is determined to not cause a release due to corrosion. All cathodic protection systems must be tested within 6 months of installation and at least every 3 years thereafter.
- *Operator Training* UST Operators must be trained for Class A, B, and C Operator status. Training requirements for each type of operator are listed at 40 CFR §280.242.

State and federal UST system owners are exempt from meeting financial responsibility requirements.

The most common industry standard by which storage tanks are assessed is the API 653 standard. Although the standard is designed specifically for ASTs, several components of the standard and inspection process have been modified by the Navy and their contractors to assess the integrity and suitability for service of the tanks in

<sup>&</sup>lt;sup>1</sup> Note that piping associated with the Red Hill USTs is located mostly in tunnels or above ground. Some sections of pipe penetrate the concrete plugs beneath the tanks, concrete support structures for the pipes, or earthen material where the pipelines emerge from the tunnel system.

question. The US Navy has employed a directive or scope of work of inspection to assess the tank using a modified API 653 inspection.

Most API 650/653 designed tanks have surfaces that are externally and internally accessible for inspection. A common design is a cylindrical shape that rests on the ground or concrete which makes the bottom of the tank inaccessible externally. Testing processes like Magnetic Flux Leakage (MFL) scanning of the bottom have been an accepted industry standard to inspect for soil-side corrosion. In many cases, the corrosion rate of the bottom plates is the controlling factor for the tanks suitability for service.

#### IV. RED HILL INFRASTRUCTURE

#### IV.a Tanks

### IV.a.1. Findings

Upon review of original design drawings and historical documents, overall, key construction components of the tanks exceed or meet most modern day construction standards. Based on a limited review of historical inspection reports, the methods of tank inspection that have been applied at Red Hill were the best that could be implemented with the limitations in place, and no historical issues of concern have been noted related to structural integrity. For the Red Hill Facility tanks, nearly 100 percent of the external surface of the tank cannot be visually inspected. The Navy has scoped out the use of non-destructive testing to inspect the internal surfaces of the Red Hill tanks using the following: low frequency electromagnetic technique (LFET) and BFET (balanced field electromagnetic technique), longitudinal and shear-wave ultrasonic testing. The implemented inspection technologies and methods meet or exceed industry standard.

Limited review of previous inspections indicates no structural integrity, tank verticality, or out-of-roundness issues of immediate concern. Since the main USTs are located approximately 100 feet below ground and encased in concrete with a ¼-in steel liner, concerns of external factors are minimal. Damage mechanisms like distortion of the steel plates or other damage due to stress, seismic events, and settlement, which normally impact an AST are minimal or non-existent.

The evaluation team identified the following findings related to tank leak detection:

- Each tank in operation during the evaluation had successfully passed at least one tightness test with a detection limit of 0.5 gph since October 2014. Tanks 5, 14, 17, and 18 were not recently tested, but they were temporarily out of service during the inspection. Tank 1 and 19 are also permanently out of service.
- The first unscheduled fuel movement (UFM) report generated each month for the five months prior to the evaluation (see Attachment C) demonstrated that each UFM had been resolved in a logical manner based on a detailed investigation of the incident. Based on the observation that the gauges used to generate the UFMs are only accurate to within 3/16 of an inch, however, it can detect inventory losses during operation almost continuously.
- All soil gas data for the past few years were below action levels except near Tank 5 for a few months after the January 2014 release. While this empirically validates the system, no information was available on the leak detection limit for the soil gas system.
- Groundwater samples had the following exceedances in the first quarter of 2016 for Total Petroleum Hydrocarbon Diesel<sup>2</sup>:

0 MW01 - 430 μg/L 0 MW02 - 6,500 μg/L 0 MW03 - 150 μg/L 0 OWDF01- 320 μg/L

It should be noted that EPA does not consider the groundwater monitoring activities at the Red Hill Facility to be within the scope of the facility's leak detection activities.

 $<sup>^2</sup>$  The HDOH Environmental Action Level is 100  $\mu$ g/L and Site-Specific Risk Based Level is 4,500  $\mu$ g/L

#### IV.a.2. Observations

The Red Hill Facility comprises 24 USTs (including 20 storage tanks and 4 surge tanks) in addition to numerous ASTs and associated piping and equipment. The storage tanks are located at the highest elevation within the facility, whereas the surge tanks are adjacent to the pumphouse located downhill from the storage tanks.

The Department of the Navy constructed the USTs from 1940 to 1943, by excavating native soil and rock from the site, pouring a concrete enclosure for the tanks, covering the native material with gunite, and lining the concrete with carbon steel plates. The UST system has carbon steel, single-wall piping that connects the USTs to filling and dispensing stations at various piers and to a truck loading rack located along Pearl Harbor's shoreline. A pumphouse near the base of the Red Hill Facility provides the pressure required to lift fuel to the USTs. Adjacent to the pumphouse are four surge tanks that provide equalization for pipeline pressure and mitigate the operational issues that could result from the downhill flow of fluids due to the elevation difference across the system (more than 300 feet when the tanks are filled to the maximum allowable fluid level).

On May 9, the evaluation team reviewed available drawings for the Red Hill Facility USTs. On May 10, the evaluation team toured the Red Hill Facility USTs and viewed several pieces of leak detection equipment, including tank gauges, soil gas monitoring wells, and groundwater monitoring wells. The evaluation team also entered and viewed Tank 5 from a catwalk suspended approximately 195 feet above the bottom of the tank.

Based on PEI's review of the general design details, it is most likely that if potential leak paths are present under the steel liner, the product would likely stay between the steel liner and the concrete outer shell. It is possible for small cracks to develop in the steel liner that may allow fuel to escape or water to get behind the steel liner. Most likely these risk items would be at the cold joints near the upper and lower spring lines. The Navy does not currently fill the large USTs at Red Hill above the upper spring line. Historical data notes that water may have gotten under/behind the steel liner. Water can be corrosive to the steel plates over time. PEI suggests that besides cracks in the concrete outer shell, groundwater may have found its way under/behind the steel plates through the path dug to the roof vent or air shaft.

The applicable UST regulations exempt from cathodic protection requirements metal tanks and piping which are encased or surrounded by concrete (80 FR 41565). The 20 main storage USTs and the four surge tanks are encased in concrete, although pipes and nozzles penetrate the concrete plugs that form the tanks' foundations. Impressed current systems provide cathodic protection for several ASTs that are connected to the Red Hill Facility system in the downhill portion of the facility (near the shoreline), as well as an aboveground slop tank located near the Red Hill USTs. See the piping section (Section IV.b) for more information on the evaluation team's assessment of the Red Hill Facility's corrosion protection program.

The Red Hill Facility employs three methods of leak detection: (1) annual tank tightness testing; (2) ATG; and (3) soil gas monitoring. Although the Navy conducts groundwater monitoring, EPA does not consider this activity to be a leak detection method at this site. Each of these methods, including groundwater monitoring, is described in the subsections below. In addition to these methods, the Red Hill Facility previously employed the use of a tell-tale system comprising a series of steel pipes that penetrated the walls of the USTs near the tank bottom to observe fluid outside the steel shell of each tank; however, this system was decommissioned at all of the tanks and is no longer used due to concerns regarding corrosion and vulnerability of the tell-tale piping to leakage.

### **Tank Tightness Testing**

Beginning in 2015, tank tightness testing at the Red Hill Facility occurs on an annual basis for all in-service storage tanks and surge tanks. The tank tightness testing system is Mass Technology Corporation's Mass Technology Precision Mass Measurement System (MTPMMS). It uses a flexible probe inserted to the bottom of the tank through the gauge port on the top of the tank. The device measures the differential pressure between a point at the bottom of the tank and another point immediately above the surface of the fuel, over a period of 5 days when the tank is closed to any fuel transfer. At the conclusion of the test, the tester conducts a statistical trend analysis of the pressure data to determine whether a leak exists. The Navy's consultant reports that this test can detect a total leak of as little as 0.5 gph, with a 95 percent confidence and a five percent probability of false alarm. 0.5 gph is the current detection limit specified in the regulations for tank tightness testing. MTPMMS has been third-party certified for bulk UST leak detection by Wilcox and Associates. It was first piloted at the Red Hill Facility in 2008 using a 2-day test that was reported to have a total leak detection limit of 0.7 gph, and implemented full-scale in 2009. Testing also occurred in 2011 and 2013. Starting in 2014, the testing contractor revised the test method detection limit to 0.5 gph, based on the consistency of previous biennial test data and the

BWS007132

results of a simulated leak evaluation performed by Ken Wilcox Associates, Inc. The tank tightness testing report in Attachment C contains the most recent test records prior to the date of the facility evaluation for all tested storage tanks except Tank 18.

#### **ATG**

ATGs on each of the Red Hill Facility tanks are calibrated at least once per year to an accuracy of 3/16 of an inch. The Navy also verifies ATG measurements after each fuel movement with a tape measure calibrated annually by the National Institute of Standards and Technology. Any discrepancies between the ATG measurements and manual gauging greater than 3/16 of an inch<sup>3</sup> are investigated to identify potential leaks.

The Navy attempts to detect any unscheduled fuel movements (UFMs), including leaks, from their UST system by collecting and processing ATG data using the Automatic Fuel Handling Equipment (AFHE) System. SPAWAR's contractor, Englobal, administers the AFHE system, and control room operators receive alerts of any potential UFMs. AFHE accounts for volumes that move through the UST system using flow meters, and ATG data combined with strapping charts. Under static conditions (no fuel transfers), AFHE generates a warning alarm any time there is an apparent net loss or gain of more than half an inch of fuel in one of the tanks<sup>4</sup>, and a critical alarm for more than 0.75 inches. During scheduled fuel transfers, AFHE generates a warning alarm for more than one inch and a critical alarm for more than 1.5 inches. The evaluation team interviewed Mr. Teren Young from Englobal, who explained the configuration of the Supervisory Control and Data Acquisition (SCADA) system and the associated instrumentation and equipment. He presented an overview of how the control room interfaces with the instrumentation and how the computer acquires data from the field sensors.

The Navy investigates any UFM alarm and documents the results of the investigation in a UFM report. The Navy also conducts a visual trend analysis of ATG data using Excel Graphs that cover from several months to more than a year. During the assessment, interviews with Navy staff and reviews of relevant documents did not indicate that the Navy had made a formal determination as to the ATG's limit of detection (in gph).

### **Soil Gas Monitoring**

ERG reviewed soil gas data for the past few years. The Navy collects soil gas samples from three co-located wells (completed at depths described as "shallow," "medium" and "deep"<sup>5</sup>) at each of the active storage tanks and analyzes them in the field for volatile organic compounds (VOCs) using a photoionization detector (PID). The Navy does not add any tracer compounds to their tank system. The PID displays readings in units of ppb total VOCs. The Navy compares the results to an action level representing half of the calculated vapor concentration for fuel-saturated water (280,000 parts per billion by volume [ppbv] for tanks containing jet fuel and 14,000 ppbv for tanks containing marine diesel).

#### **Groundwater Monitoring**

ERG reviewed the quarterly groundwater monitoring report for the first quarter of 2016. The Navy collects groundwater samples from four wells located in the lower access tunnel, one sampling point in the Red Hill Shaft, and five groundwater monitoring wells outside of the Red Hill Facility tunnel system. The Navy collects samples on a quarterly basis and analyzes the samples for petroleum constituents. The Navy compares results to site-specific risk-based levels (SSRBLs) for total petroleum hydrocarbons as diesel fuel (TPH-d) and benzene, as well as HDOH Environmental Action Levels (EALs). The Navy also measures each well in the Red Hill Facility tunnel for the presence of light non-aqueous phase liquids.

## IV.a.3. Limitations and Recommendations

Although tank level systems may be able to detect smaller inventory losses, a leak of less than 0.5 gph (4,380 gallons per year) from any of the tanks may not be detectable with the facility's annual tank tightness testing.

<sup>&</sup>lt;sup>3</sup> Note that 3/16 of an inch of product loss in the barrel of a cylindrical tank that is 100 feet in diameter translates to approximately 1,000 gallons of product loss.

<sup>&</sup>lt;sup>4</sup> Note that ½ of an inch of product loss in the barrel of a cylindrical tank that is 100 feet in diameter translates to approximately 2,500 gallons of product loss.

<sup>&</sup>lt;sup>5</sup> Navy staff were not able to provide information on the specific depths of each well during the evaluation.

# IV.b Piping

# IV.b.1. Findings

Piping components in the tunnel system between the Red Hill Facility storage tanks and the pumphouse appear to be in generally good condition, as do piping components from the surge tank into the pump manifolds. Although the evaluation team noticed minor surface defects and pitting on the pipeline in some areas (example in Figure 1), there were no major issues observed on the piping. Any potential leak paths in these areas would likely be contained by the tunnel system and the oil-tight doors, and would likely be detected by pressure drops monitored in the control room.

Piping systems at the Upper Tank Farm (where the system's ASTs are located) are in generally good shape and have been designed and maintained to modern standards. Any potential product loss in this area would likely be contained by the liner located beneath the Upper Tank Farm tanks and equipment, and would likely be detectable with a pressure drop in the piping system.



Figure 1. Example of Pitting on Pipeline in Lower Access Tunnel

Based on the observation that many of the rectifiers in the downhill portion of the facility exhibited significant changes in voltage and

current over the period of time reviewed by the evaluation team, some of the impressed current systems on the piping at the Red Hill Facility may not be functioning properly.

#### IV.b.2. Observations

After exiting the tanks, the steel pipes run along the side of an open tunnel down to the pumphouse. They are suspended against the wall by a series of steel supports located approximately 30 feet on center. Roughly every 1,000 feet, the pipes penetrate a concrete wall that is approximately 3 feet thick. In some cases, the pipes are in direct contact with the concrete. In others, they are sleeved with various non-metallic materials.

Pipes running between the pumphouse and the filling/dispensing locations (e.g., Hotel Pier, truck rack) also receive cathodic protection from impressed current systems where they emerge from the underground tunnel to the surface. Aboveground piping has a protective layer of noncorrodible material, as shown in Attachment B.

The Navy monitors pressure in each of the three pipelines that convey product between the USTs at the top of the Red Hill Facility tunnel and at the pumphouse. Pressure transducers directly outside the pumphouse report to the main control room. Facility staff noted that any catastrophic release of fuel would be obvious to the control room almost immediately through the drop in pressure observed in the affected pipeline.

In addition to pipeline pressure monitoring, the Navy routinely conducts tightness tests on pipelines near the shoreline that are regulated by the U.S. Coast Guard. The Navy has not yet implemented routine line tightness testing for the portion of the facility uphill from the pump station, but during the evaluation Navy staff noted that they plan to implement routine line tightness in these areas soon.

The Navy has carried out an extensive API 570 inspection of the piping system connecting the pumphouse at Pearl Harbor to the Red Hill Facility tank farm. The API 570 inspection has been performed in addition to 'pigging' of the lines in 2010 and 2015. PEI has reviewed the API 570 inspection reports and concludes that the piping system inspection process meets or exceeds industry standard.

During the evaluation, ERG collected voltage and current readings from the easily accessible rectifiers. However, many of the rectifiers read zero voltage and current, and Red Hill Facility staff indicated that rectifiers are routinely checked using a multimeter, because some of the meters on the rectifiers do not function properly. During the evaluation, ERG requested information on all rectifier readings for the two months prior to the evaluation for all impressed current systems, as well as a summary of what the voltage and current values should be for each item. Attachment D summarizes the data provided by the Navy, along with the maximum percent change observed in the voltage and current over the two-month period of interest.

After the evaluation, Navy personnel indicated that some of the rectifiers had zero readings as a result of the Upper Tank Farm piping and AST cathodic protection system awaiting repairs at the time of the evaluation. As of May 9, 2017, the cathodic protection contractor has made repairs to all rectifiers with the exception of rectifiers 9, 12, and 13 which are scheduled for repair in June 2017. Navy personnel noted that the cathodic protection system has a number of redundancies that still enable cathodic protection coverage with the noted rectifiers off line.

#### IV.b.3. Limitations and Recommendations

None.

#### IV.c Controls

### IV.c.1. Findings

The Red Hill Facility control system contains all of the expected components and features, and is by far exceeding industry standards by upgrading a system that is only 10 to 12 years old.

#### IV.c.2. Observations

During the evaluation, Navy personnel noted that the facility was in the middle of a "refresh" of the entire instrumentation system. The old system was systematically being replaced with a new system in phases. The inspection focused on both the current system in use and the evaluation of the new system being installed.

As with any facility handling fuel storage and movements, there is a central computer server that is controlling and monitoring the whole facility. These systems are generally called SCADA systems and have many different configurations determined by the needs of the facility. The SCADA system that was installed at the Red Hill Facility is quite large in scale and scope for the needs of this facility. This server also acts as the alarm logging and history database for the facility and stores all the data to be retrieved at any time. Also, there is a redundant computer server that is always running and mirroring the data in the main server that can take over immediately in case of a computer malfunction. The main control room for the facility is where the HMI (Human Machine Interface) is located for the operator. This is the primary workstation during normal operations. There is always an operator at these controls during normal conditions (24 hours per day, 7 days per week) and additional operators are used during all cargo movements within the facility to assist the main operator. There are also remote workstations located in other locations where full access to the SCADA system is available anytime. These locations are mainly used in the event of a failure in the main control room or other emergency.

From the central operations room, almost every aspect of the operations can be controlled and monitored in real time. The server acts as the master controller for the whole facility. The server communicates and controls the equipment by connecting through a series of PLCs (Programmable Logic Controllers). Through the PLCs, the operator can control valves, pump and receive levels, pressures, flows and temperatures. The SCADA server also handles all alarms and shutdowns. The SCADA system monitors all parameters of the field instruments and will alarm and shutdown necessary systems when the values have gone into alarm. Most alarms in the system are "hard coded" in the system, meaning there is no way for the operator to change or override the alarms in the system. The operator can set "service or operational limits" in the system to assist them in tracking the progress of cargo operations. The server also has video and facility access security systems tied in so the operator can view of these areas.

The design of the SCADA system at Red Hill Facility is one that allows for complete control of the facility and allows for ease of future expansion and/or isolation of systems that might be out of service for repairs.

The new SCADA system being installed is very similar in design and application but it is being updated with new PLCs and computer servers for reliability and future upgrades. The system is also being set up with remote workstations just like the previous system. Most industrial facilities are running SCADA systems that are more than 10 years old unless they have gone through a recent upgrade.

The purpose of the SCADA system is to show the values from all field instruments. The Red Hill Facility has just under 800 field instruments and all of these instruments are inventoried and controlled through a computer tracking system. Each instrument is assigned a bar code that can be scanned into the computer system and a complete history of this device can be accessed. The computer system also keeps track of the calibration requirements for each instrument. Through the computer system, a general service/calibration schedule is generated to allow the technicians to maintain/calibrate field devices at all times. During the inspection, the

BWS007135

technician demonstrated the process for the items that were to be calibrated that day. The technician logged into the system and went to a page that informed him of the instruments that were due for inspection/calibration. The technician can select the device in the database and the complete history and description of the device can be found. In this database, the make, model, and serial number of the device can be found, the page number where the device can be found on the piping and instrumentation diagrams (P&IDs) drawings, and the calibration data. The database also has the information of when the item was replaced and the previous instruments details.

Once the technician selects the device to be calibrated, the system will open an instruction/sign off page for the device. The technician can work with operations and follow the instruction to isolate and calibrate the device. Throughout this process, the technician has to "approve" or "check off" each step of the calibration and report the findings. During the whole calibration process, the SCADA system is monitored to make sure the proper alarms are being set off or cleared during the process. The instructions in the database list the alarms and require the technician to acknowledge the presence of the alarm in the SCADA system. After the technician is finished with the calibration, the system will either mark that the unit passed and record the calibration information or, if the unit fails the calibration, the computer system will generate a "trouble ticket" for the device that will show up as a repair item for the technician.

The technician also explained and demonstrated how the system can be audited to make sure the calibrations/inspections are completed. A report is generated after the calibration. The report has time/date stamps when this was performed on the instruments. With this report, the operator/technician can log into the SCADA system and pull up the alarm history for the device. The alarm history of the SCADA system should match the time/date stamp found on the report from the database. The history of the logs can go back at least several years and allows for a complete audit of the history of calibrations and inspections.

The Red Hill Facility presents a unique situation for TLI (Tank Level Indication) due to the size of the tanks. The 20 tanks built into Red Hill are 250 feet tall which is far taller than any industry standard tanks. This does create an issue that there is not an "off-the-shelf" solution to monitor and measure the level of product in the tank. The facility has been working with manufacturers of the TLI equipment to put together a level gauging system needed to accurately monitor the levels in the tanks. The system they are currently using was made by GSI (Gauging Systems, Inc.) and has been a reliable system that has allowed them to maintain 3/16 of an inch accuracy. This accuracy is well within industry standards and allows for accurate and reliable measurement of the product during all operations of filling and draining these tanks. The TLI units are connected directly to the PLC units for each tank and are connected to the SCADA system so the operator is seeing real time data in the control room and there is no delay. From these TLI units, the SCADA system can control the alarms for each tank.

In addition to the TLI units, each tank is equipped with an independent level switch. This level switch is powered independently from the TLI Unit. This acts as a backup for the tank to make sure the tank does not overfill with product. The level switch is a mechanical unit that, once activated, will send a signal to the SCADA system for alarm and a signal to the main control valve for the tank to close. In essence, the facility uses an automated overfill protection system (AOPS) as outlined in the 4<sup>th</sup> edition of API 2350 and meets the criteria established for existing AOPS.

On May 10, the evaluation team reviewed P&IDs and noted that drawings appeared to be complete, based on prior knowledge of the Red Hill Facility and equipment observed during walkthroughs. P&IDs included numbered instrument loops, terminal blocks, piping flows, branches, and lines. The evaluation team also reviewed and discussed the process of updating drawings. Navy staff explained that the technician receives his own copy of the drawings and identifies needed updates during his normal work. At the end of the year, all of his changes are submitted to SPAWAR and the drawings are updated for the next year. The terminal then receives the new set of drawings and the process is repeated.

In conjunction with the ATGs which are monitored constantly at the control room, each of the Red Hill Facility USTs contains a high-low alarm, which indicates when a tank is approaching maximum allowable fill height, as well as a high-high alarm, which indicates when the UST has been filled to the maximum allowable fill height. These alarms report to the control room. The high-high alarm also triggers closure of the skin valve on each tank, to prevent overfill. Facility staff noted that none of the Red Hill Facility USTs are typically filled beyond 88 percent, so the upper dome of each tank is not normally filled with fluid. Tank gauges are calibrated on at least a semi-annual basis and checked by manual tank gauging after each fuel transfer.

The Red Hill Facility also prevents overfills by working carefully with each ship's crew during fuel transfers. Fuel transfer operations are planned and documented through standardized Notice of Receipt and Declaration of Intent protocols. Fuel transfer volumes are verified before initiating transfer, and the control room communicates directly with ship staff via radio. Although control room operators typically taper off flow rates to avoid hydraulic hammer, operators have the ability to cease any fuel transfer process immediately. The four surge tanks provide flow equalization and mitigate hydraulic hammer in these circumstances. The control room and surge tanks are located adjacent to the pump house, which the evaluation team visited on the afternoons of May 9 and 10.

## IV.c.3. Limitations and Recommendations

None noted.

#### IV.d Hotel Pier

#### IV.d.1. Findings

The Hotel Pier is the main fueling pier associated with the Red Hill Facility, and is regularly inspected by the Coast Guard along with all of the other piers. It has all of the expected secondary containment, emergency shutdown systems, and alarms.

#### IV.d.2. Observations

After the opening conference on May 9<sup>th</sup>, the field team viewed the Hotel Pier (see Figure 2). The Hotel Pier is the main loading and unloading pier adjacent to Building 1757. This location also births the largest ships of any pier connected to the UST system. The Hotel Pier comprises four "hotels" (each "hotel" is a group of connections for the JP-5, JP-8, and F-76 pipelines). The Hotel Pier is made of concrete with spill and leak containment; it does not have any loading arms. It



Figure 2. Overview Photo of the Hotel Pier

had all the expected environmental controls such as drip channels sloped to the pier's storm sewer system, emergency shutdown systems, and alarms. Any spills or stormwater that land on the Hotel Pier drains to the storm sewer system located beneath the pier. When no ships are present, the storm sewer drains directly to the harbor through an outfall located near the southeast corner of the pier. However, when a ship approaches the pier for the purposes of fuel transfer, Navy personnel close a valve near the outfall which redirects any fluid in the storm sewer to the Navy's Fuel and Oil Recovery Facility (FOREFAC) for wastewater treatment. In this manner, the storm sewer system beneath the Hotel Pier provides secondary containment for all fuel transfer equipment at the pier.

During the evaluation, Navy personnel noted that the U.S. Coast Guard inspects the Hotel Pier annually for compliance with Title 33 of the Code of Federal Regulations. After the inspection, the Navy will either receive a citation from the Coast Guard if any deficiencies are noted, or a single sheet of paper indicating that no deficiencies were found. ERG reviewed this documentation for the past few years and noted that the Coast Guard determined the Hotel Pier to be in compliance during recent inspections.

Piping systems at the Hotel Pier and lower tank farm are in generally good shape and have been designed and maintained to modern standards. Any potential product loss may seep into the harbor but would be detectable with product loss and pressure drop in the piping system.

Thorough operational procedures are in place at the pier system in the form of visual inspection and maintenance procedure on the piping system to prevent such incidents.

ERG observed multiple visible and audible alarms on the Hotel Pier, but did not test the alarms during the evaluation.

#### IV.d.3. Limitations and Recommendations

Since the Coast Guard regularly inspects the piers, ERG and PEMY recommend that EPA and HDOH leave the Hotel Pier and other piers out of future inspection plans for Red Hill Facility.

# IV.e Other Components

### IV.e.1. Findings

No concerns were noted at the truck loading rack or Upper Tank Farm.

#### IV.e.2. Observations

The evaluation team visited the truck loading rack on May 11<sup>th</sup>. At the truck loading rack, fuels are dispensed to trucks, but no fuel is added to the system. The field team observed secondary containment structures at the truck loading rack, including curbing, grading of concrete, and a central sump. All observed structures were in good condition with no major debris or visible cracking.

The Upper Tank Farm has ASTs with leak detection and double bottoms. A large leak or overfill may cause product to migrate outside the tank and into the lined tank farm.

ERG observed multiple visible and audible alarms at the Truck Loading Rack, but did not test the alarms during the evaluation.

# IV.e.3. Limitations and Recommendations

None noted.

#### V. FACILITY OPERATIONS

#### V.a Staff

# V.a.1. Findings

The Red Hill Facility already has a training program in place that meets the requirements of the UST regulations that will soon be applicable to the facility. Although the facility did not conduct an annual refresher training in 2014 (likely due to furloughs), they have otherwise been conducting annual training on a regular basis.

#### V.a.2. Observations

On May 10, the evaluation team reviewed operator training records. ERG determined that the Navy is already meeting training requirements. ERG reviewed training records for the past three years, which were provided by the Navy's training supervisor, Eric Seman. The Navy provides operators of the UST system with annual, generic UST training through USTtraining.com, and one-time, site-specific training on specific operations that each employee will support at the facility. Mr. Floyd noted that operators cannot advance to the position of control room operator until they acquired a specific amount of experience in the operations group (e.g., as a "rover").

The generic UST training includes separate training classes for Class A/B and Class C operators. ERG briefly reviewed the slides provided during the training and verified that the curriculum was appropriate for the different classes of UST operators. ERG also reviewed the matrix that tracks site-specific training and noted that it generally covers the work areas relevant to UST system operation. ERG was able to verify training records for most of the individuals with whom ERG interacted during the evaluation.

#### V.b Recordkeeping

### V.b.1. Findings

Records and documents maintained for the Red Hill Facility's UST system were generally in order, readily accessible, and up-to-date.

#### V.b.2. Observations

The evaluation team reviewed the following documents for the Red Hill Facility while on-site:

- P&ID Drawings;
- Facility Response Plan;

- Integrated Contingency Plan;
- UST tank tightness testing records;
- Tank gauge calibration records;
- UST operator training records;
- Pipeline Integrity Management Plans from 2010 and 2015;
- Draft pigging report from 2010;
- As-built diagrams from the 1940s illustrating the original construction of the USTs;
- Unscheduled fuel movement (UFM) reports;
- Monthly rectifier readings;
- API 653 inspection reports from 1998;
- Tank assessment reports (TARs) from 2007; and
- Fuel Department Operations Manual.

The facility maintains all records on-site. In addition to documents reviewed on-site, the evaluation team requested copies of the following documents for further evaluation after the close of the on-site portion of the assessment:

- Integrity Management Plan from 2015;
- Draft pigging report for 2010;
- First UFM report (including the resolution of any issues noted) for each month from December 2015 to April 2016;
- Monthly rectifier readings for fuels for March and April 2016, along with parameters used to evaluate the readings;
- API 653 inspection report from 1998 and TARs from approximately 2007 for each of the 20 tanks that was inspected;
- Fuel Department Operations Manual;
- Copy of slide from inspection introductory presentation showing general layout of the facility;
- Description of any corrosion protection, overfill prevention, and leak detection practices/equipment used for the surge tanks, as well as an as-built drawing that illustrates the construction of the surge tanks; and
- Summary of current status of Modified API 653 inspections for the 20 storage USTs and 4 surge tanks, API 653 inspections of the Lower Tank Farm ASTs, and API 570 inspections of each section of piping.

The Navy provided all of these documents through a rolling submission that ended in November 2016.

# V.b.3. Limitations and Recommendations

PEI has not performed a thorough review of all inspection reports due to a lack of availability. The Navy provided full tank inspection reports for Tank 5 only.

# V.c General Housekeeping

In general, housekeeping was excellent throughout the areas observed by the evaluation team.

# V.d Emergency Response

# V.d.1. Findings

The evaluation team verified that emergency response plans were in order, readily accessible and up-to-date. The team also verified that facility staff are adequately trained for emergency response activities and possess a working knowledge of what is required in the event of a spill or other type of release.

### V.d.2. Observations

As discussed in the recordkeeping section (Section V.b), the evaluation team reviewed the site-specific Facility Response Plan, Integrated Contingency Plan, and Fuel Department Operations Manual. In addition to reviewing these plans, the evaluation team discussed emergency response activities with

facility staff (e.g., to respond to spills in the harbor) and talked through emergency response drills that facility staff execute to ensure operational readiness.

# V.d.3. Limitations and Recommendations

None noted.

# ATTACHMENT A

Red Hill Facility EPA and HDOH Site Visit Agenda

# <u>Day 1 – Monday, 09 May 2016</u>

Topic/Activity	Group	Location	Time	Remarks		
Joint in-brief for EPH/HDOH and Board of Water Supply	ALL	Bldg. 1757, 2 <sup>nd</sup> Floor Conf. Room	0730- 0815	Introductions, facility overview, safety/security brief, and temporary badging		
Records Review	All	Bldg. 1757, 2nd Floor Conf. Room	- Review of how equipment records are kept - Maintenance and inspection practices - Compliance with standards - Type of instrumentation - Reliability of system configuration - Emergency response procedures - Equipment and training records - Alarm systems, procedures, and reliability o controls systems - Records related to staining in the tunnels or below tanks			
Walk-down of Hotel Pier	All	Hotel Pier	1100- 1200	Observe spill protection systems		
Lunch			1200- 1330			
Transit to Adit 1	All	Bldg. 1757 to Adit 1	1330- 1345	Transportation provided by FLC GOV's		
Control Room, Pump House, Surge Tunnel	All	UGPH	1345- 1530	Walk-thru of control room to include instrumentation, computer systems and controls		
Transit to Bldg. 1757	All	Bldg. 1757	1530- 1600	Transportation provided by FLC GOV's		
Debrief and pre- brief Day 2 schedule	All	Bldg. 1757, 2nd Floor Conf.Room	1600- 1630			

# <u>Day 2 – Tuesday, 10 May 2016</u>

Transit to Adit 5	All	Bldg. 1757 to Adit 5	0730- 0800	Two 7 PAX GOV's
Walk-down of Red Hill Upper Tank Gallery from Tank 15/16 to Tank 5	All	Adit 5 to Tank 5	0800- 0845	View visible portion of tank externals in upper gallery
View Tank 5	All	Tank 5	0845- 0915	Observe tank 5 from pedestrian walkway
				No Photography

# <u>Day 2 – Tuesday, 10 May 2016</u>

Walk-down of Red Hill Lower Tank Gallery from Tank 20 to Red Hill Shaft	All	Lower Tank Gallery	0915- 1015	View oil tight doors, corrosion monitoring locations, determination of piping wall thickness, kinds of piping, API fire rating of valves etc.
View Red Hill Shaft	All	Red Hill Shaft	1015- 1030	NAVFAC EV to coordinate access and viewing of RH Shaft
Walk entire Harbor Tunnel from Red Hill Shaft to Adit 1	All	Harbor Tunnel	1030- 1200	View piping in tunnels
Travel from Adit 1 to Bldg. 1757	All	Bldg. 1757	1200- 1215	FLC GOV's
Lunch			1215- 1330	
Records Review	All	Bldg. 1757, 2nd Floor Conf. Room	1330- 1530	Continuation of previous days review as required.
Debrief and pre-brief Day 3 schedule	All	Bldg. 1757, 2nd Floor Conf. Room	1530- 1600	

# Day 3 – Wednesday, 11 May 2016

Review of documentation and facilities as required	All	Bldg. 1757, 2nd Floor Conf.	0800- 1600	Continuation of previous days review as required.
		Room		
				Limited SME availability

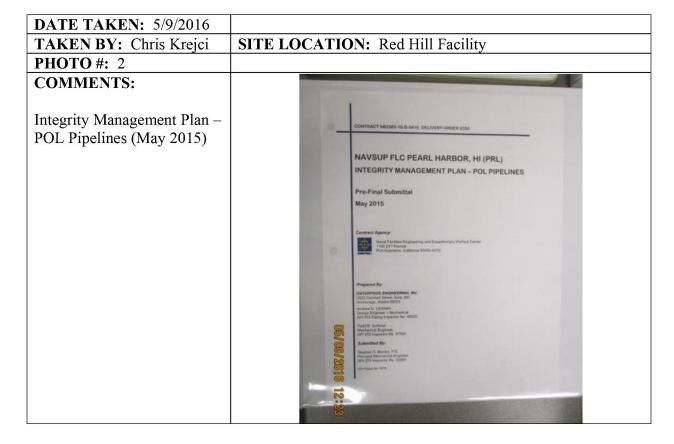
# **Day 4 - Thursday, 12 May 2016**

Review of documentation and facilities as required	All	Bldg. 1757, 2nd Floor Conf.Room	0800- 1600	Continuation of previous days review as required.
				Limited SME availability

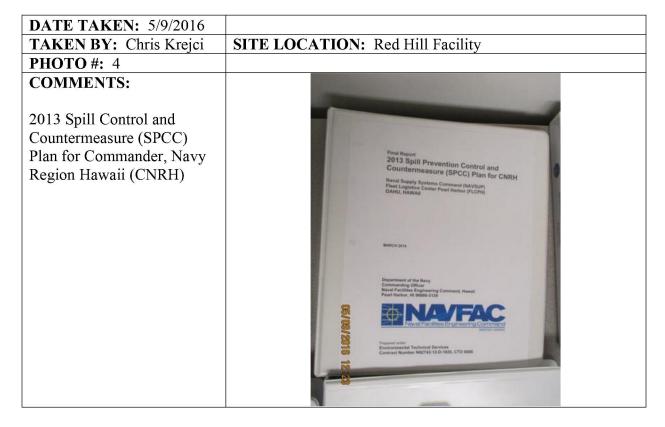
ATTACHMENT B

Photograph Log

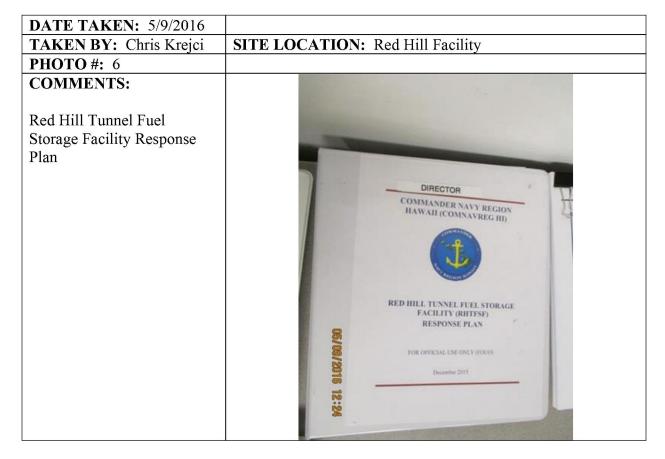
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 1	
COMMENTS:	
Fuel Department Operations	
and Maintenance Manual	NAVSUP Fleet Englatins Center Pearl starbor Fuel Department Operations and Maintenance Manual Property by:
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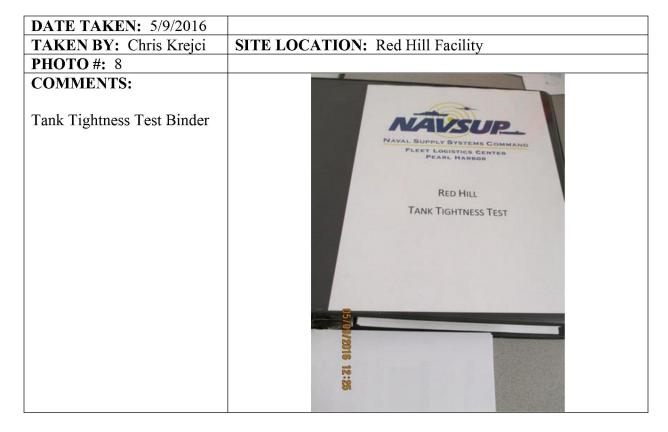
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO #:</b> 3	
COMMENTS:	General Number NET/42-12-0 1828. CTO 8006
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	Final API-653 Inspection Report
	PRL 99-21: Clean, Inspect, and Repair Tank 15, Red Hill
	FISC Pearl Harbor, Hawaii
	Prepared for:  Air Force Center for Environmental Excelence  Air Force Center for Environmental Construction Contract
	ridwide Environmental Montes FA8903-04-0-8681
	Contract Research 176 Task Order: 0176 January 2007
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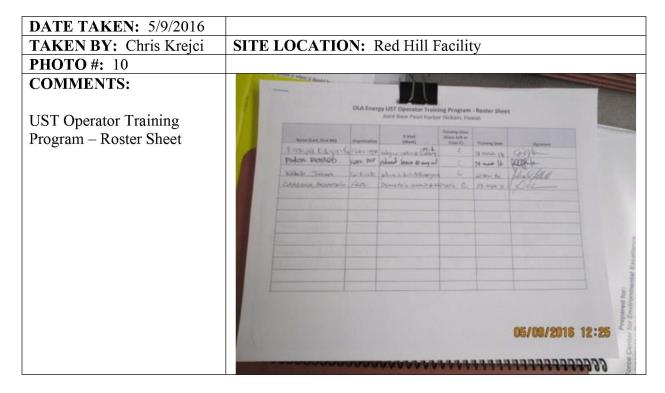
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 5	
COMMENTS: Integrated Contingency Plan	NAVSUP FLCPH FUEL DEPT. DEPUTY DIRECTOR  COMMANDER NAVY REGION HAWAII (COMNAVREG HI)  INTEGRATED CONTINGENCY PLAN (ICP)  FOR OFFICIAL USE ONLY  May 2012



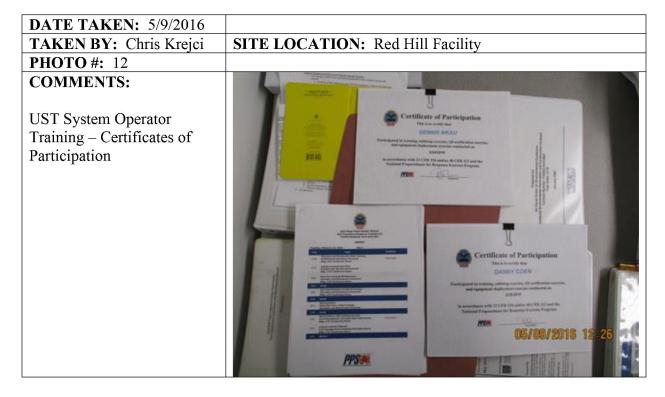
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 7	
COMMENTS:	
Integrity Management Plan – POL Pipelines (November 2010)	CONTRACT NIGO473-07-0-4006, DELIVERY ORDER 0011  FISC PEARL HARBOR, HI (PRL.) INTEGRITY MANAGEMENT PLAN – POL PIPELINES  Interim Final Submittal  November 2010  Contract Agency  And of the Contract Agency  Final Submittal  Property By:  ENTERPRISE  722 Contract By:  **ENTERPRISE  723 Contract By:  **ENTERPRISE  724 Contract By:  **ENTERPRISE  725 Contract By:  **ENTERPRISE  726 Contract By:  **ENTERPRISE  727 Contract By:  **ENTERPRISE  728 Contract By:  **ENTERPRISE  728 Contract By:  **ENTERPRISE  729 Contract By:  **ENTERPRISE  720 Contract By:  **ENTERPRISE  721 Contract By:  **ENTERPRISE  722 Contract By:  **ENTERPRISE  723 Contract By:  **ENTERPRISE  724 Contract By:  **ENTERPRISE  725 Contract By:  **ENTERPRISE  726 Contract By:  **ENTERPRISE  727 Contract By:  **ENTERPRISE  728 C
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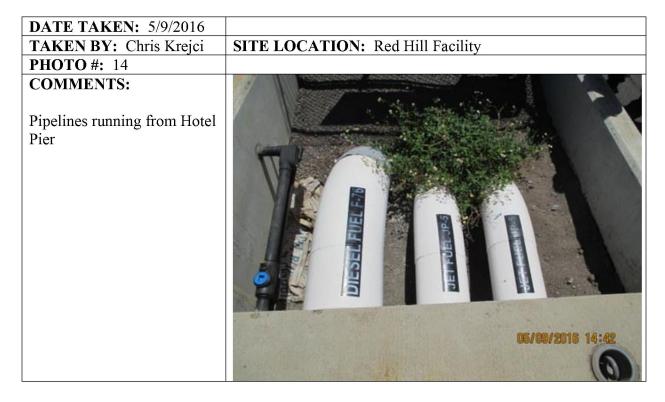
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<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 9	
COMMENTS:  Fire, Life Safety, and Environmental Risk Assessment	FINAL SUBMITTAL  FINAL SUBMITTAL  ANALYSIS  FINA



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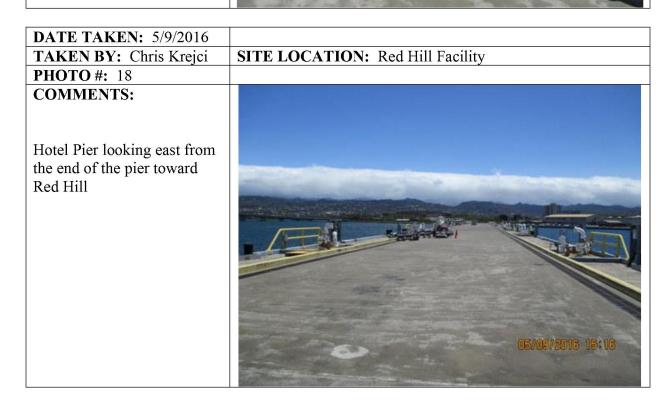
DATE TAKEN: 5/9/2016 TAKEN BY: Chris Krejci PHOTO #: 13 COMMENTS:	
PHOTO #: 13	
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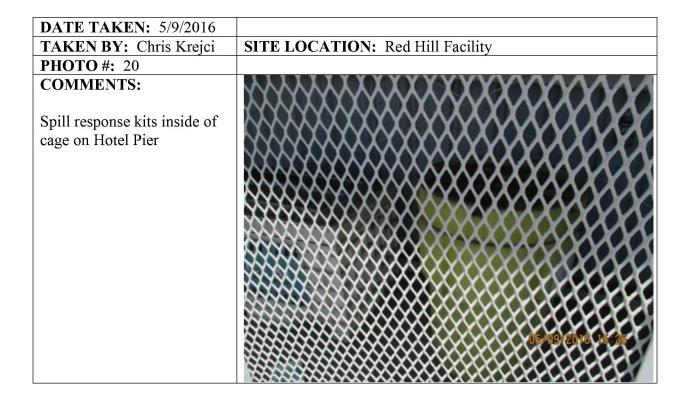
TAKEN BY: Chris Krejci
PHOTO #: 15
COMMENTS:
One "Hotel" of four on the Hotel Pier, with risers for all three fuels stored at the Red Hill Facility



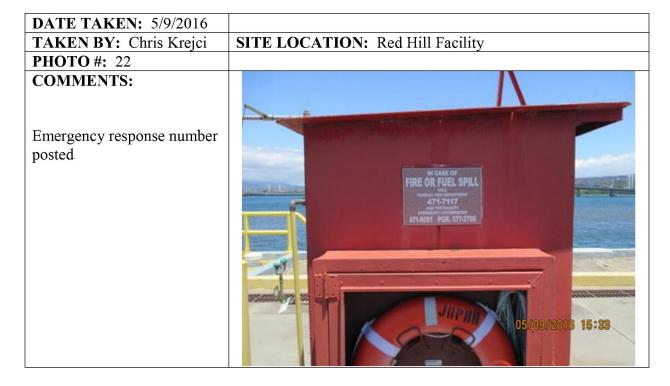
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 17	
COMMENTS:	
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<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 19	
View of docks adjacent to pier illustrating the boom system in place to control oil spills in emergencies	05/08/2018 15:24
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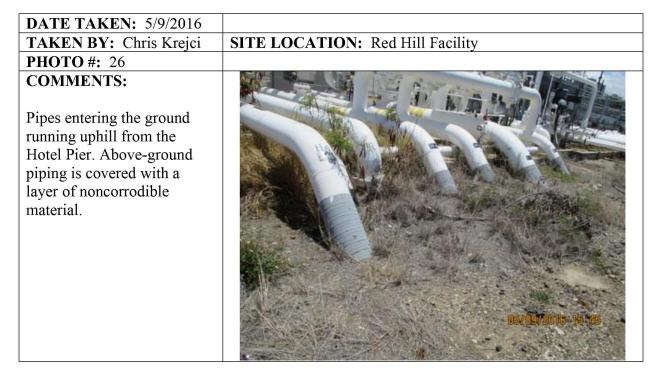
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 21	
COMMENTS:	
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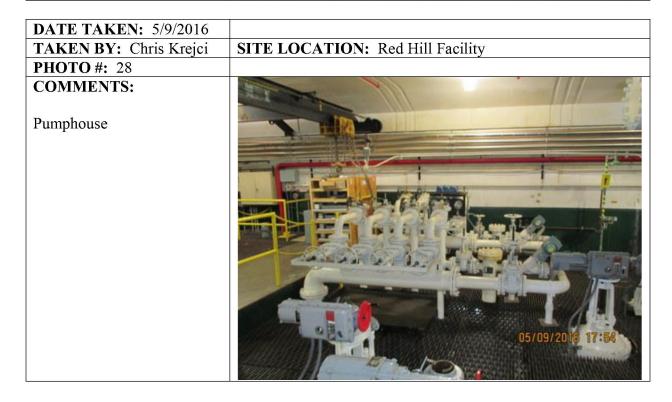
<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 23	
COMMENTS:	
Diversion valve for Hotel Pier storm water drainage system	05/09/2016 15:36



<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 25	
COMMENTS:	
Emergency response number posted	IN CASE OF SPILL, CALL NAVSUP FLC PH AT 471-8081



<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 27	
COMMENTS: Pumphouse	
	05/09/2016 17:52



<b>DATE TAKEN:</b> 5/9/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 29	
COMMENTS:  Pumphouse	05/09/2016 10/26

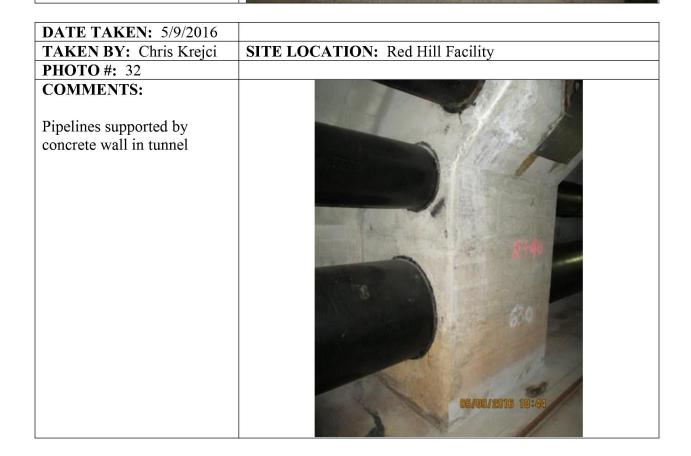


DATE TAKEN: 5/9/2016

TAKEN BY: Chris Krejci
PHOTO #: 31

COMMENTS:

Tile covering French drain beneath Red Hill Facility tunnel

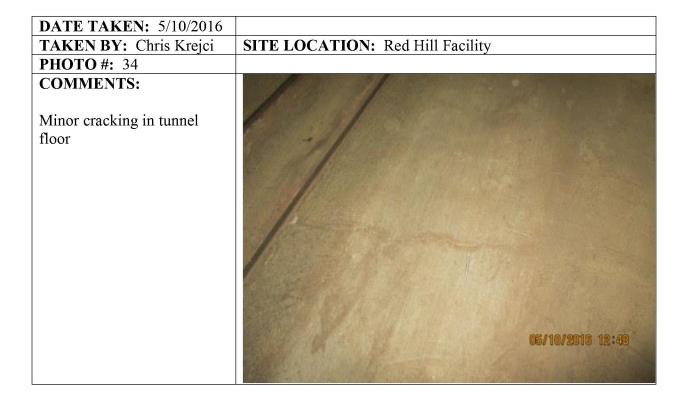


TAKEN BY: Chris Krejci
PHOTO #: 33
COMMENTS:

Tank vent associated with one of the storage USTs.

SITE LOCATION: Red Hill Facility

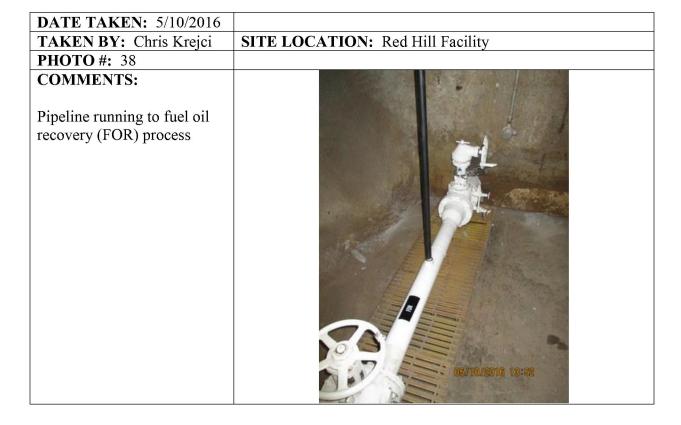
05/10/2016 12:46



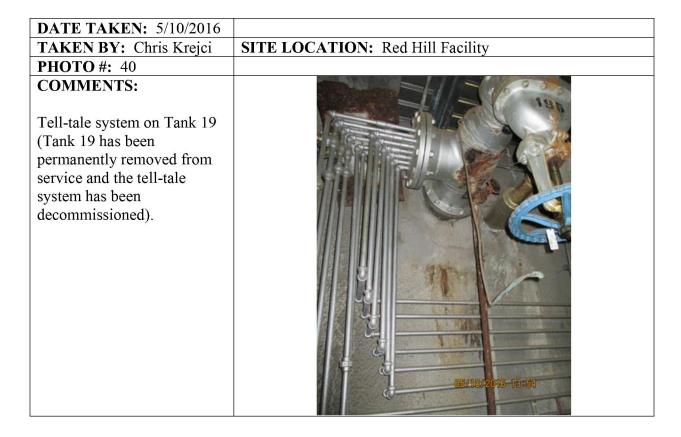
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 35	
COMMENTS:  Stairway leading to gauging port on top of underground storage tanks	05/10/2016 13:33



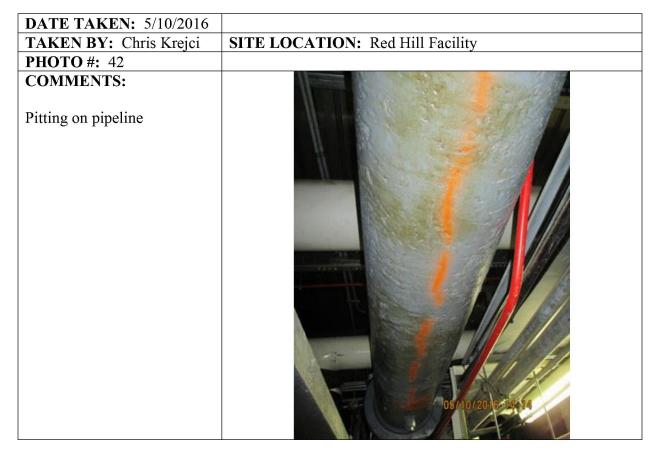
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 37	
COMMENTS:	
Cover for soil vapor monitoring wells	05/10/2016 13:48



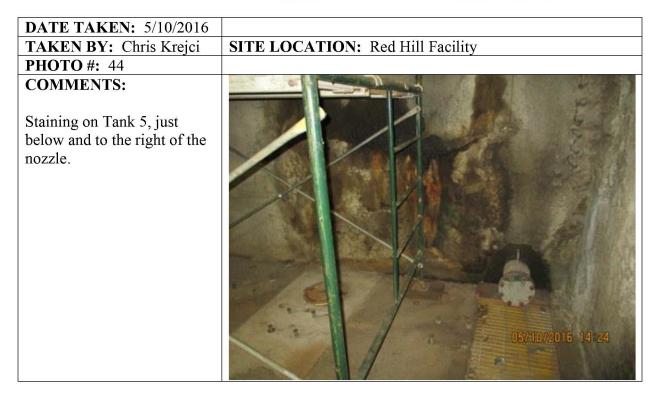
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 39	
COMMENTS:  Tell-tale system on Tank 19 (Tank 19 has been permanently removed from service and the tell-tale system has been decommissioned).	05/10/2016 (12.53



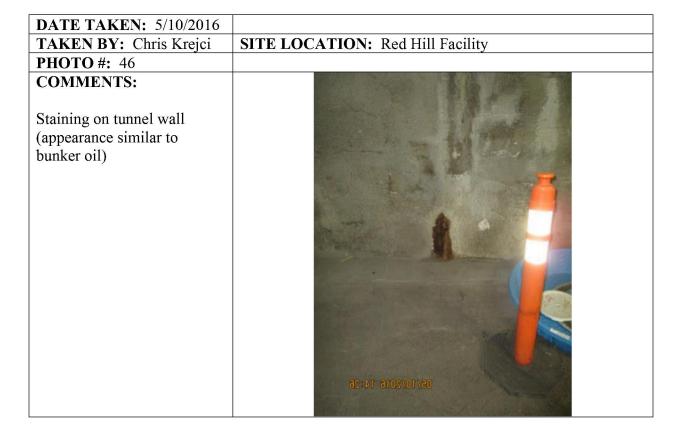
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 41	
COMMENTS:  Skin valve on tank nozzle	057 197 CSAL 1G 12



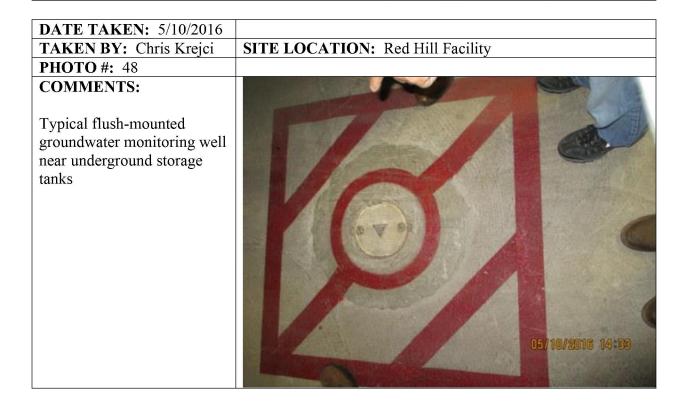
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 43	•
COMMENTS:  Typical surface defects on pipeline	05/10/2016 14·13



<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 45	
COMMENTS:  Tank penetrations near the bottom of Tank 5	05/10/2016 14-25



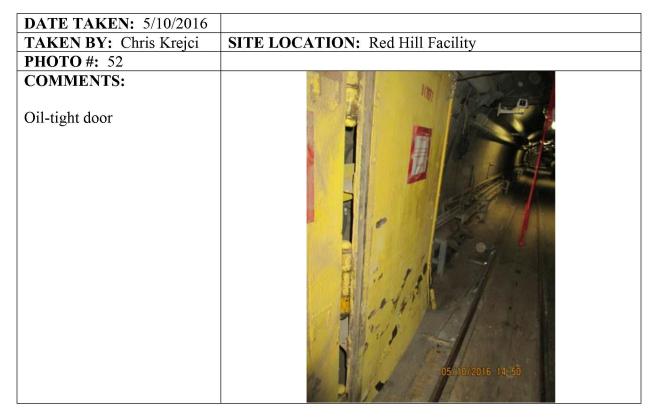
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 47	•
COMMENTS: Spill kit in tunnel	SPILL KIT AMBORDS OF NOT WATER  05/10/2016 14:30



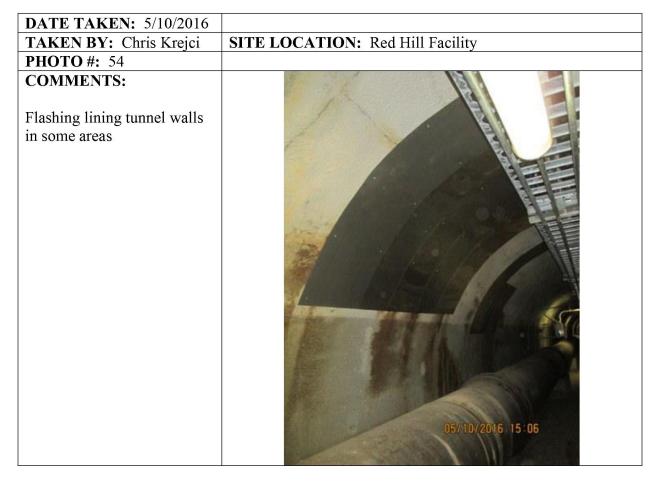
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 49	
COMMENTS:	
Pipelines supported by concrete wall in tunnel	D3/10/2016 14 38



<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 51	
COMMENTS:	
Flashing lining tunnel walls	
in some areas	
in some areas	
	05/10/2016 14:45



<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 53	
COMMENTS:	
Counterweight for oil-tight	
door	
	04/10/8800 98:90



**DATE TAKEN:** 5/10/2016

TAKEN BY: Chris Krejci

SITE LOCATION: Red Hill Facility

**PHOTO #:** 55

## **COMMENTS:**

Typical Surface defects noted on piping, showing failure of the pipeline protective wrap. Facility staff noted that this does not affect piping integrity, and the protective wrapping is actually scheduled for removal.



**DATE TAKEN:** 5/10/2016

TAKEN BY: Chris Krejci SITE LOCATION: Red Hill Facility

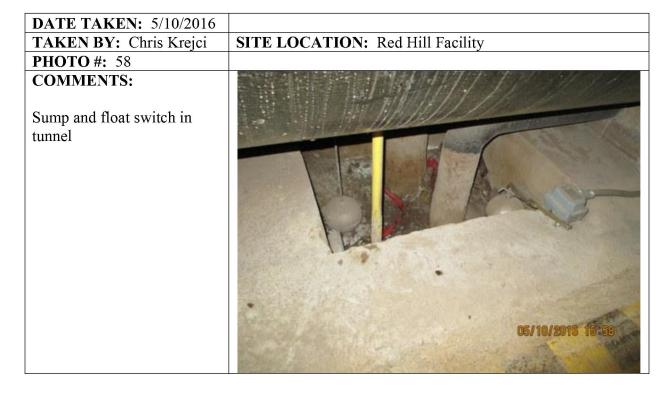
**PHOTO** #: 56

# **COMMENTS:**

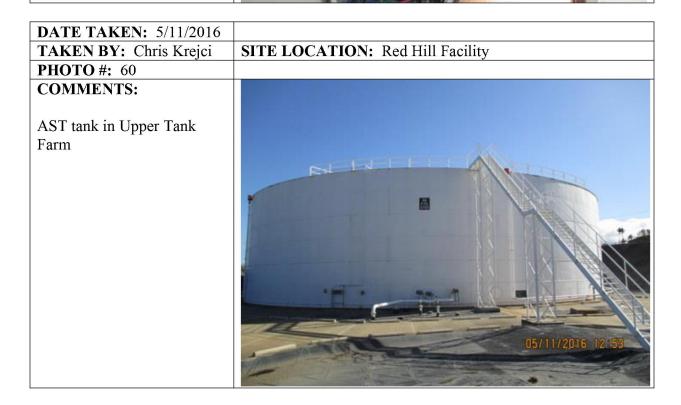
Markings describing pipe defects



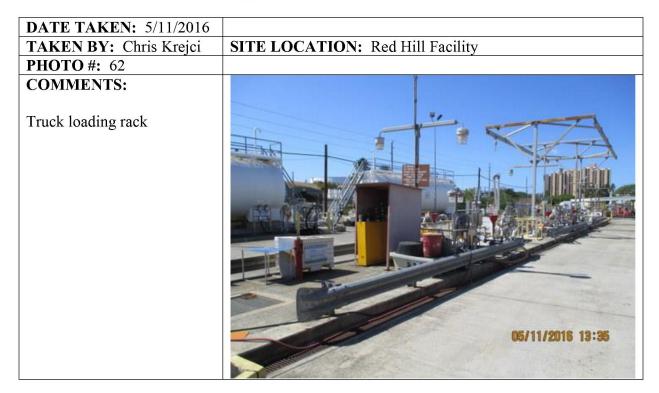
<b>DATE TAKEN:</b> 5/10/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 57	
COMMENTS:	
	The state of the s
Pipe support in tunnel	16+2988
	10 100.
	and the second second
	523
	05/10/2018 15:51
	The state of the s



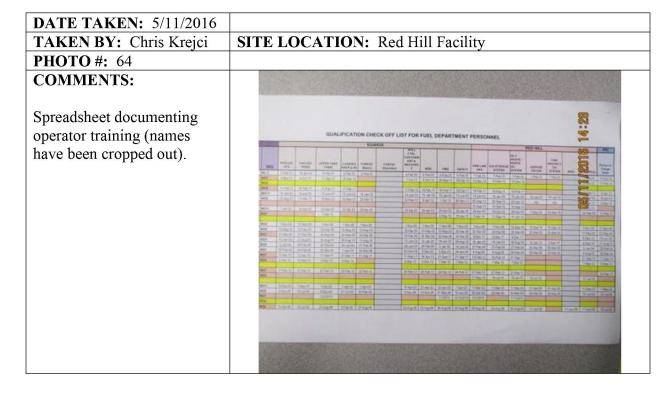
SITE LOCATION: Red Hill Facility
The state of the s
The state of the s
10月百年春日
3
05/11/2016 12:23

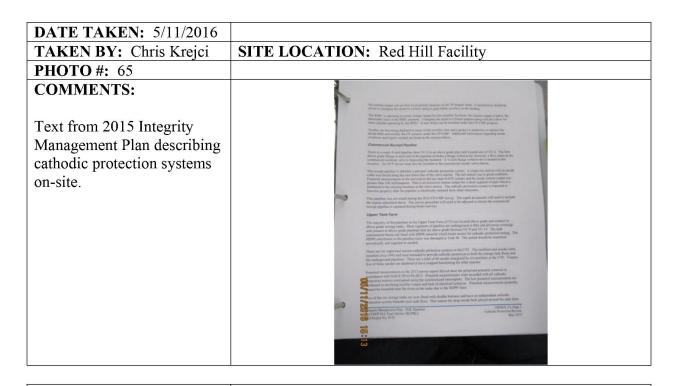


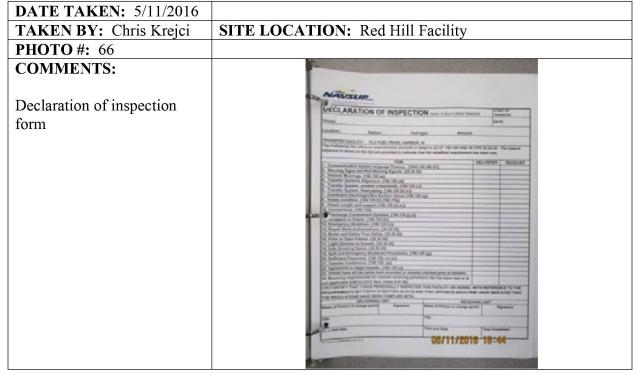
<b>DATE TAKEN:</b> 5/11/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 61	
COMMENTS:  Truck loading rack	
	05/11/2016 18:32



<b>DATE TAKEN:</b> 5/11/2016	
TAKEN BY: Chris Krejci	SITE LOCATION: Red Hill Facility
<b>PHOTO</b> #: 63	
COMMENTS:  Truck loading rack	05/11/2018 18:38







<b>DATE TAKEN:</b> 5/11/2016												
TAKEN BY: Chris Krejci	SITE LO	CA	TI	ON	: R	ed Hi	ll Faci	lity				
<b>PHOTO</b> #: 67												
COMMENTS:	RESIDENCE.	- 4	2					8		P-Fi	n i e	-
	STREET, STREET				RED	HILL - DIENNIA	AL TEST			Revised	7/7/2016	
on that the second	1	TANK 6	(P)	Depth (7t)	Product	Start Date	Completion Date	Status	Fixel Height (ft)	Result	Passed LDR	
Tank tightness testing		7	100	250	351.6	2/10/2015	2170015					
records	10000000	3	100	250	JP.8	219102015	2192015	Comptete	208.19	Pass	9.5	
1000145	500 CO	4	100	250	30-8	10/14/2014	1023/14	Complete	201.19	Pass	55	
	40000	100	100	.258			ce for Imperture	Panding	4,1,01	Path	0.0	
			100	250	35.6	10/14/2014	10/21/2014	Complete	2(1.6	Pass	0.5	
		7	100	258	ana :	11/13/14	11/22/14	Complete	212.25	Pins	8.8	
		8	100	250	30-5	1003114	19/30/14	Complete	211.08	Pase	0.5	
		.0	100	250	21.5	10/21/0014	1829/14	Complete	211.76	Pass	3.5	
		10	100	250	30.5	10/38/14	11/07/14	Complete	211.43	Para	0.6	
		17	100	250	35.5	2017/2015	2/23/2016	Complete	211.00	Pass	11.51	
		12	100	250	31.5	1103/14	11/13/14	Complete	212.38	Pina	8.8	
		13	100	250	F76	4270015	5/4/2015	Complete	20.45	Pare	11.5	
		14	100	258			oe for Inspection	Pending				
		19	100	250	FPE.	5/8/2015	5/14/2015	Complete	210.82	Paris	44	
		10	100	290	F76	5/W2015	\$711/2015	Complete	58.56	Poss	0.5	
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		(1)	50	20	24	910015	562015	Complete	MAN	N-D-D-W	SAL 2	19:06

# ATTACHMENT C

**Release Detection Records** 



FINAL 2015 ANNUAL
LEAK DETECTION TESTING
REPORT OF 14 BULK FIELDCONSTRUCTED
UNDERGROUND STORAGE
TANKS AT
RED HILL UNDERGROUND FUEL
STORAGE FACILITY

JOINT BASE PEARL HARBOR-HICKAM, HAWAII



Prepared for:

Defense Logistics Agency Energy Ft. Belvoir, Virginia

Prepared under:

NAVFAC Atlantic Contract N62470-10-D-3000-0048

Submitted by:

Michael Baker International Virginia Beach, VA

Date:

6 JULY 2015

Michael Baker

Task: 4'1'89 Project: 140296

921. 1.1.80

B-25 BWS007181

6 JULY 2015

Vir8inia Beach, Vir8inia

Michael Baker International

PrePared  $b^y$ :

NAVFAC Atlantic Contract N62470-10-D-3000-0048

PrePared under:

Defense Logistics Agency Energy Ft Belvoir VA

PrePared for:

JOINT BASE PEARL HARBOR-HICKAM' HAWAII

FINAL 2015 ANNUAL LEAK DETECTION TESTING REPORT OF 14 BULK FIELD-CONSTRUCTED UNDERGROUND STORAGE TANKS AT RED HILL UNDERGROUND FUEL STORAGE FACILITY

## TABLE OF CONTENTS

	Pase No
LIST (	DF ABBREVIATIONS AND ACRONYMS """ ii
PROF	ESSIONAL ENGINEER CERTIFICATION: iii
EXEC	UTIVE SUMMARY iv
1.0	INTRODUCTION 1
1.1	PurPose of project 1
1.5	Site Background and History ''''' 1
1.3	Historical Leak Detection Results 3
1.4	Project ScoPe
1.5	Project Team
1.6	Qualifications of Testing Procedures Used 6
2.0	LEAK DETECTION TESTING AND RESULTS 8
3.0	CONCLUSIONS AND RECOMMENDATIONS9
3.1	Conclusions
3.2	Recommendations9
4.0	REFERENCES 10
	List of Tables
Table	1-1: Items Tested
Table	2-1: Test Results
	List of Figures
Figure	1-1: Location MaP - Red Hill ComPlex
Figure	1-2: Red Hill S <sup>y</sup> stem La <sup>y</sup> out
	List of APPendices
Appen	dix A Administrative Order on Consent: Red Hill Bulk Fuel Storage Facility
Агген	dix B Mass Technology Corporation Test Reports

#### LIST OF ABBREVIATIONS AND ACRONYMS

AOC Administrative Order on Consent

BFCUST Bulk field-constructed underground storage tank

BMP Best Management Practice

CMP Centrally Managed program

CNRH Commander Navy Re&jon Hawaji (CNRH)

DLA Defense Loßistics Aßency
DOH DePartment of Health

EPA Environmental protection Agency

F-76 Marine diesel fuel

FISC Fleet Industrial SuPply Center

Ft<sub>2</sub> Square feet

gph Gallons Per hour

in Inch

JB Joint Base

JP-5' 8 Jet probellant 5' 8

MTC Mass Technology Corboration
Michael Baker Michael Baker International
MDLR Minimum detectable leak rate

NAVFAC Naval Facilities Engineering Command

NWGLDE National Work Group on Leak Detection Evaluations

PSA Product surface area

PFA Probabilit<sup>y</sup> of a false alarm

PD Probabilit<sup>y</sup> of detection

#### PROFESSIONAL ENGINEER CERTIFICATION:

# At Red Hill Fuel Storage Complex Of 14 Bulk Field-Constructed Underground Storage Tanks Final 2015 Annual Leak Detection Testing RePort

#### Joint Base Pearl Harbor-Hickam' Hawaii

reviewed and referenced correctly.

This report has been reviewed by a Professional engineer and has been prepared in accordance

with 800d engineering Practices. I hereby certify that I have examined this report and attest that it has been Prepared in accordance

Engineer: Christopher D. Cabuti' P'E'

Registration Number: 032382

State: Virginia

Date: 6 July 2015



#### EXECUTIVE SUMMARY

the new ProPosed annual frequency and move up the testing event to begin in October 2014.

officially signed by all Parties' DLA Energy and the Navy instructed Michael Baker to change to Hill. Although at the time this testing Project began' in late 2014' the AOC had not yet been Administrative Order on Consent (AOC) which requires the annual testing of the BFCUST at Red Hawaii DePartment of Health and the Environmental Protection Agency Region 9 negotiated an Commander Navy Region Hawaii' Defense Logistics Agency (DLA) Energy' The State of Constructed Underground Storage Tanks (BFCUST) at JBPHH' However' in 2014 the The scope of this Project was initially to Perform biennial leak detection testing of 18 Bulk Field-

and therefore not available for testing.

Internal inspection. One BFCUST (BFCUST 18) was out of service for maintenance of PiPing ~58 feet. Three BFCUSTs (BFCUST 5' 14 and 17) were out of service during the test event for conducted at the fill height (~210 feet) due to oberational limitations; testing was conducted at passed tests. The leak detection test of BFCUST 16 was successful' however' it was not leak above the test method,s minimum detectable leak rate of 0.5 gallons per hour resulting in Corporation leak detection tested from 14 October 2014 through 14 May 2015 with no detectable Fourteen of the eighteen BFCUSTs (BFCUST 1 - 4' 6 - 13' 15' and 16) were Mass Technology

service in order for leak detection testing to be completed to comply with the AOC agreement height and the remaining four BFCUSTs (BFCUST 5' 14' 17 and 18) are each placed back in Detection CMP should be notified immediately when BFCUST 16 can be filled to its full fill program (CMP) to comply with the AOC requirements. In addition' the DLA Energy Leak anniversary date of 14 October 2015 under DLA Energy, s Leak Detection Centrally Managed Annual leak detection testing of the 14 BFCUSTs should be initiated on or before the new annual

#### 1.0 INTRODUCTION

#### 1.1 PurPose of Project

of the AOC is Provided in APPendix A.

Detection Centrally Mana8ed program (CMP) to meet annual test requirements of AOC. A copy testing event to begin in October 2014. The testing is being conducted under DLA Energy, s Leak instructed Michael Baker to change to the new ProPosed annual frequency and move up the late 2014' the AOC had not yet been officially signed by all Parties' DLA Energy and the Navy the annual testing of the BFCUST at Red Hill: Although at the time this testing Project began' in Agency (EPA) Region 9 negotiated an Administrative Order on Consent (AOC) which requires Energy. The state of Hawaii DePartment of Health (DOH) and the Environmental protection Underground Storage Tanks (BFCUSTs) at the Red Hill storage complex' joint Base (JB) Pearl 10-D-3000-0048 to Perform biennial leak detection testing of 18 Bulk Field-Constructed Baker)' through Naval Facilities Engineering Command (NAVFAC) Atlantic Contract N62470-The Defense Logistics Agency (DLA) Energy contracted Michael Baker International (Michael

#### 1.2 Site Backsround and History

Logistics Center Pearl Harbor. Honolulu' Hawaji: The fueling operations at JB Pearl Harbor-Hickam are under the Navy, s Fleet JB Pearl Harbor-Hickam is located on the island of Oahu' approximately 8 miles northwest of

Navy Facility via carbon steel PiPin8 of varjous diameters located in the tunnel system associated system. The BFCUSTs receiPt' issue' and water drain PiPin8 are connected to JB pearl Harbor 13 – 17 store F-76. The top and bottom Portions of the BFCUSTs are accessible via a tunnel BFCUST 2 – 6 store Jet probellant (JP)-8' BFCUST 7 – 12' 18 and 20 store JP-5' and BFCUST are in-service: BFCUSTs 1 and 19 were Permanently removed from service Prior to 2009' sin8le-walled steel' that are 100-feet in diameter and 250-feet in hej8ht Ei8hteen of the 20 tanks storage complex consists of 20 BFCUSTs (BFCUST 1 – 20) that are each 12'600'000-8allon 1-1). The Red Hill storage complex was constructed between 1940 and 1943. The Red Hill The Red Hill storage complex is Jocated approximately three miles north-east of the base (Figure

Ĭ

block and bleed valves. All PiPing isolation valves are equiPPed with double

was moved up to start in October 2104 and revised to annual testing to meet AOC requirements the BFCUST at Red Hill: The biennial test event originally schedule to begin in February 2015 CNRH' DLA Energy' Hawaii DOH and the EPA Region 9 which requires the annual testing of service after completing internal inspections and repairs' an AOC was negotiated between the In response to a Product spill in January 2014 from BFCUST 5' when it was placed back in

B-25 BWS007187

XelpmoC egarotS IIIH deR - paM noitacol :1-1 erugiF

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### 1'3 Historical Leak Detection Results

and were not tested:

BFCUSTs 5' 14' and 17 were out-of- service during the 2013 test event for internal inspections method,s minimum detectable leak rate (MDLR) of 0.7 gallons per hour (gPh) (Ref 01). Corporation (MTC) leak detection tests were successful with no detectable leaks above the test BFCUSTs were completed from 23 January 2013 through 5 APril 2013. The Mass Technology Detection CMP best management Practice (BMP). The last biennial tests on 15 of the 18 Prior to this test event leak detection testing was conducted biennially as a DLA Energy Leak

#### 1.4 Project Scope

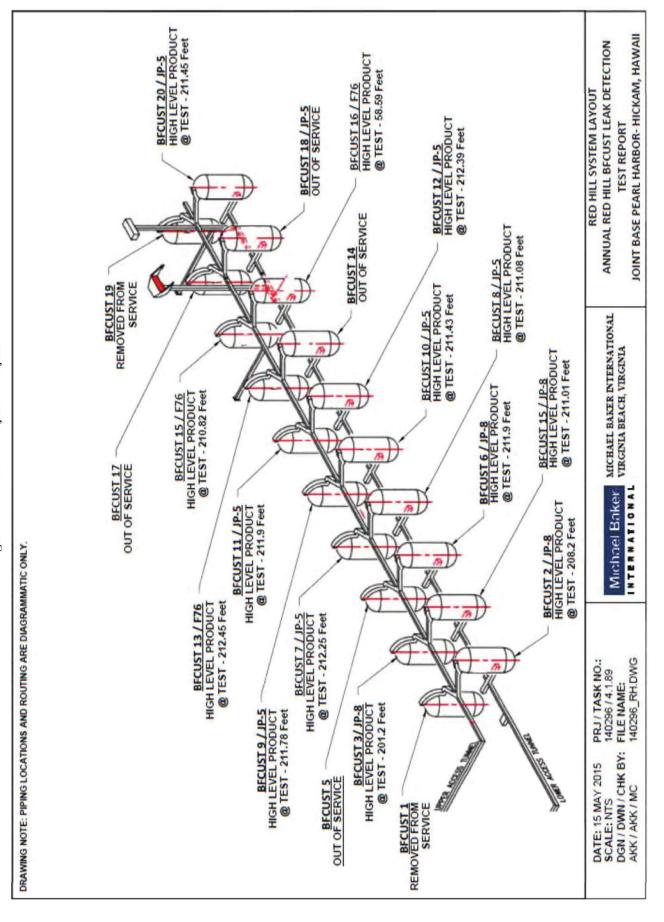
Figure 1-2 Provides a layout diagram of the Red Hill storage complex: requirements agreed upon in the AOC. Table 1-1 Provides a description of the systems tested: schedule for the first quarter of 2015' was initiated in October 2014 in response to the annual test through 14 May 2015. Note that the 2015 biennial test event of the Red Hill tanks' initially MTC leak detection tests on 14 of the 18 BFCUSTs were Performed from 14 October 2014

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#### 1.5 Project Team

PreParation and submission were Provided by Michael Baker Personnel.

coordination with facility fuels rePresentatives' quality assurance/quality controls' and final rePort Michael Baker subcontracted MTC to Perform the leak detection testing. Field-testing oversight'

#### 1.6 Qualifications of Testing Procedures Used

stabilization of tank and Product and five consecutive 24 hour test events (120 hours). total of 120 hours of testing was Performed for each test' consisting of 48 hours for initial of 95 Percent and Probability of a false alarm (PFA) of 5 Percent. Due to the height of the tanks' a leaks on a tank ProPortional to the Product surface area (PSA) with a Probability of detection (PD) MTC Precision Mass Measurement System (24 hour test) is certified with a caPability to detect listed by the National Work Group on Leak Detection Evaluations (NWGLDE) (Ref 02). The is based on the criteria established in the Ken Wilcox Associates' Inc. third Party evaluation as Systems SIM-1000 / CBU-1000 (24 hour test) leak detection method. Determination of leakage The testing Procedures used were those defined as the MTC - Precision Mass Measurement

therefore' a smaller size leak can be detected with a 95 Percent P<sup>D</sup>. analysis' the larger the number of tests used in the averaging will result in a lower threshold and' rates' a modified threshold can be established for declaring a leak. Through standard statistical BY Performing a number of non-overlapping tests in sequence and averaging the resultant leak

#### 24 hour test 50'000 Ballons or Breater

and PFA = 5%. For tanks with PSA of 1'257 ft<sub>2</sub> or less' leak rate is 0.1 Eallons Per hour (EPh) with PD = 97.9%

For  $tan_k s$  with larger PSA' leak rate equals [(PSA in  $ft_2 \pm 1'257 ft_2$ ) x 0.078 gPh].

Leak rate may not be scaled below 0.1 8Ph.

ExamPle:

 $= 0.49 \ ^{SP}h^{\cdot}$  For a 100 foot diameter tank with PSA = 7850  $ft_2$ ; Icak rate = [(7850  $ft_2 \div 1'257 \ ft_2) \times 0'078 \ ^{SP}h$ ]

 $gp_h$ . Using the statistical analysis of five test events: 0.49  $gp_h$  + Square Root of 0.49  $gp_h$  = 0.2178

6

is confident in revising the test MDLR to 0.5 gPh. The 0.5 gPh MDLR is still conservative simulated leak evaluation Performed by Ken Wilcox Associates Inc. in May 2009 (Ref 03)' MTC MDLR of 0.7 gPh. Based on the consistency of the Previous biennial test data and the results of a unconventional sPherical bottom construction of the tanks' MTC established a conservative test 2013 was established during the inaugural biennial test event in 2009. Due to the height and The 0.7 gPh MDLR Previously quoted for the testing of the Red Hill tanks in 2009' 2011' and

B-25 BWS007193

## 2.0 LEAK DETECTION TESTING AND RESULTS

in Table 2-1:
fuel quality issues and was tested at less than the tank,s high Product level. Test results are listed BFCUST 16 was temborarily isolated from receiving additional fuel during the test event' due to 17' and 18 were out-of-service during the test event and' therefore' not tested. In addition' with no detectable leak above the established test method,s MDLR of 0.5 gPh. BFCUSTs 5' 14' MTC,s test reports are Provided in APPendix A. The 14 BFCUSTs were leak detection tested

Table 2-1: Test Results

Designation Asset	(Feet) Hel <sup>g</sup> ht	(Feet) Djame(er	(Feet) Hel <sup>g</sup> ht Product Test	Product	(2P <sub>h</sub> ) MDLR Certified	Date Test	Result			
BFCUST 1	250	100	••••••	***************************************	Permanent	y Removed from Service	***************************************			
BFCUST 2	250	100	208'2	Ъ-8	0.2	11 February – 16 February 2015	Pass			
BFCUST 3	250	100	210.3	JP-8	6.5	14 February – 19 February 2015	pass			
BFCUST 4	250	100	211.01	ЈР-8	0.2	16 October - 23 October 2014	Pass			
BFCUST 5	250	100			-Jo-1nO	Serv <sub>i</sub> ce for InsPection	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
BFCUST 6	250	100	211.9	Ъ-8	6.5	14 October – 21 October 2014	pass			
BFCUST 7	250	100	212'25	JP-5	0.2	15 November – 22 November 2014	pass			
BFCUST 8	250	100	211.08	Ј₽-5	0.2	14 October – 21 October 2014	Pass			
BFCUST 9	250	100	211'78	JP-5	0.2	22 October – 29 October 2014	pass			
BFCUST 10	250	100	211'43	JP-5	0.2	31 October – 7 November 2014	pass			
BFCUST 11	250	100	211'9	ЈР-5	0.5	18 February – 23 February 2015	Pass			
BFCUST 12	250	100	212'39	Љ-5	6.2	6 November – 13 November 2014	Pass			
BFCUST 13	250	100	212'45	F-76	0.2	29 A <sup>P</sup> ril – 4 Ma <sup>y</sup> 2015	pass			
BFCUST 14	250	100			-Jo-3nO	Service for InsPection				
BFCUST 15	250	100	210'82	F-76	0.2	9 Ma <sup>y</sup> - 14 Ma <sup>y</sup> 2015	Pass			
BFCUST 16	250	100	58.29	F-76	0.2	4 Ma <sup>y</sup> – 9 Ma <sup>y</sup> 2015	pass			
BFCUST 17	250	100			-Jo-140	Service for InsPection				
BFCUST 18	250	100	Out-of-Service for Maintenance							
BFCUST 19	250	001	000000000000000000000000000000000000000		Permanent	y Removed from Service	***************************************			
BFCUST 20	250	100	211'45	ЈР-5	0.2	29 October – 5 November 2014	pass			

#### 3.0 CONCLUSIONS AND RECOMMENDATIONS

#### 3.1 Conclusions

the fill height (~210 feet) due to oPerational limitations; testing was conducted at ~58 feet and 18 were out-of-service and were not tested. The test of BFCUST 16 test was not conducted at Fourteen of the 18 BFCUSTs Passed the 2015 biennial leak detection testing. BFCUSTs 5' 14' 17

#### 3.2 Recommendations

testing to be completed to comply with AOC agreement.

BFCUSTs (BFCUST 5' 14' 17 and 18) are each Placed back in service in order for leak detection immediately when BFCUST 16 can be filled to its full fill height and when remaining four AOC agreement. In addition' the DLA Energy Leak Detection CMP should be notified anniversary date of 14 October 2015 under DLA Energy, s Leak Detection CMP to comply with Annual leak detection testing of the 14 BFCUSTs should be initiated on or before the annual

#### 4.0 REFERENCES

Ref 01

Contract N62470-10-D-3000-0026 Dated: 17 APril 2013 for DLA Energy' Ft Belvoir' Virginia' under NAVFAC Atlantic Storage Facility' Joint Base Pearl Harbor - Hickam' Hawaii PrePared Underground Storage Tank 2 - Red Hill Underground Storage Fuel Final 2013 Biennial Integrity Testing RePort Of Bulk Field Constructed

test event)  $(T^yP_ical\ individual\ tan_k\ rePort\ for\ 15\ BFCUSTs\ tested$  - 2013 Biennial

Ref 02

DETECTION METHOD (50'000 Ballons or Breater).

hour test) — BULK UNDERGROUND STORAGE TANK LEAK

precision Mass Measurement Systems SIM-1000 and CBU-1000 (24

Listing by the NWGLDE (22<sub>nd</sub> Edition): Mass Technology Corporation—

Issue Date: 23 August 1999

Revision Date: 29 December 2011

http://www.nw8lde.or8/evals/mass technolo8y a'html

Ref 03

Baker Jr. Inc. PrePared B<sup>y</sup>: Ken Wilcox Associates' Inc. S<sup>y</sup>stem on 12 Million Gallon Tanks at Red Hill PrePared for: Michael Testing of the Mass Technolog<sup>y</sup> CorPoration SIM-1000 Leak Detection

Dated 7 May 2009



JB PEARL HARBOR – HICKAM HAWAII LESL KEDOKL Michael Baker International

# APPENDIX B -

# MASS TECHNOLOGY CORPORATION TEST REPORTS

B-25 BWS007197



Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 2 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 03-13-2015

#### Summary

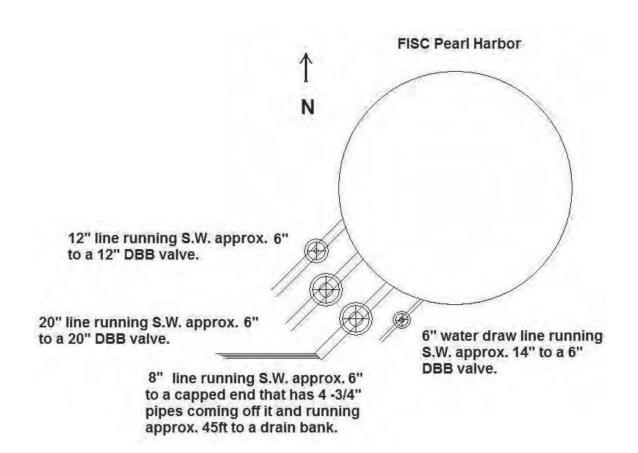
containment inte8rity of the tank was not comPromised and the test is considered conclusive: were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced February 11' 2015 and was comPleted February 16' 2015. The result of Testing of Tank # 2 a 12'600'000 Bal underground storage tank located at FISC Red Hill' Pearl

Tank # 2: After 120 hours of testing the tank is certified to be tight:



Specific Gravity: 0.80 product Level: 208'2 ft° Tank TVPe: Vertical UST Contents: Jp-8 Diameter: 100 ft° 250 ft°

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 02/11/2015 ComPletjon Date: 02/16/2015

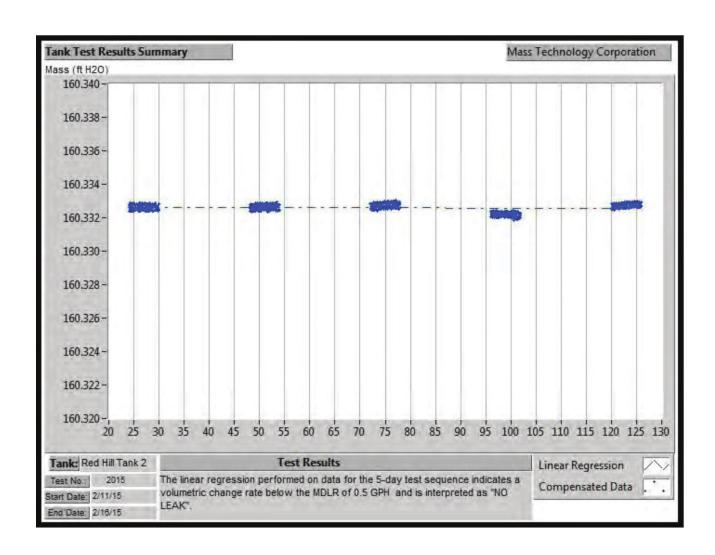


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



conclusive: Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a change rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear refression of the recorded fluid

Tank # 2 is certified to be tight.







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 3 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 03-13-2015

#### Summary

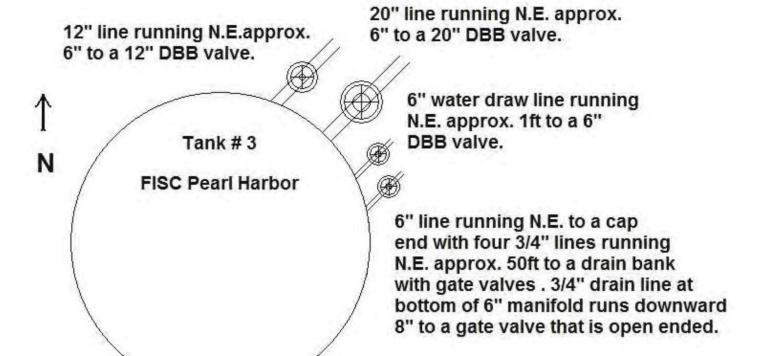
containment integrity of the tank was not compromised and the test is considered conclusive. were adequately secured such that any fluid loss was isolated to leakage. Therefore, the Mass Technology Corporation Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the of that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced February 14' 2015 and was completed February 19' 2015. The result Testing of Tank # 3 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 3: After 120 hours of testing the tank is certified to be tight.



SPecific GravitY: 0'80 Product Level: 210'2 ft' Tank TYPe: Vertical UST Contents: JP-8 Diameter: 100 ft' Heißht: 250 ft'

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 02/14/2015 ComPletion Date: 02/19/2015

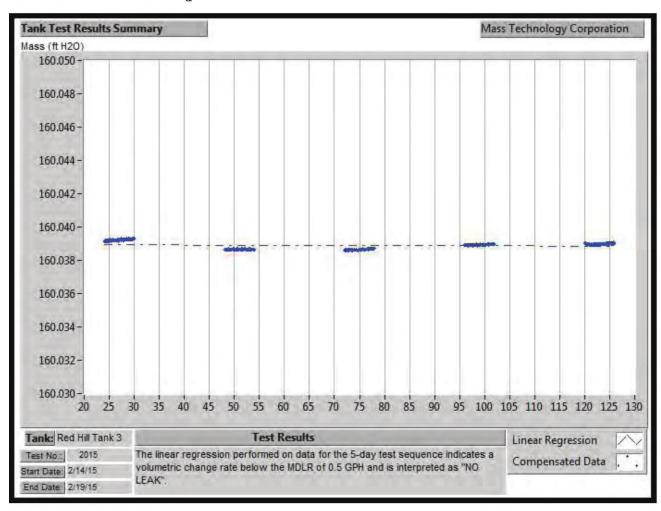


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear reBression of the recorded fluid

Tank # 3 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 4 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 12-10-2014

#### Summary

containment inteBrity of the tank was not comPromised and the test is considered conclusive: were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced October 16' 2014 and was comPleted October 23' 2014. The result of Testing of Tank # 4 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 4: After 168 hours of testing the tank is certified to be tight:



Tank TYPe: Vertical UST Diameter: 100 ft

SPecific GravitY:

0.80

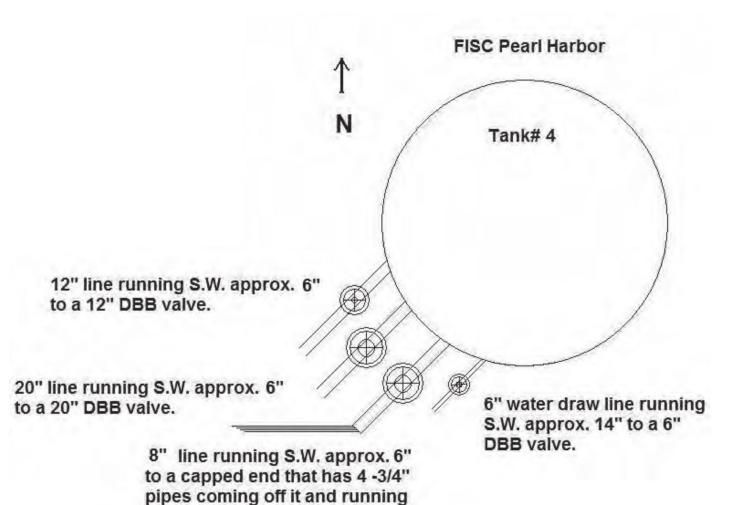
Product Level:

Unit OPerator: Travis Ricketson Start Date: 10/16/2014

Product Level: 211'01 ft. Contents: JP-8 Hei<sup>8</sup>ht: 250 ft'

Test Results: ComPletjon Date:

Certified Tight 10/23/2014



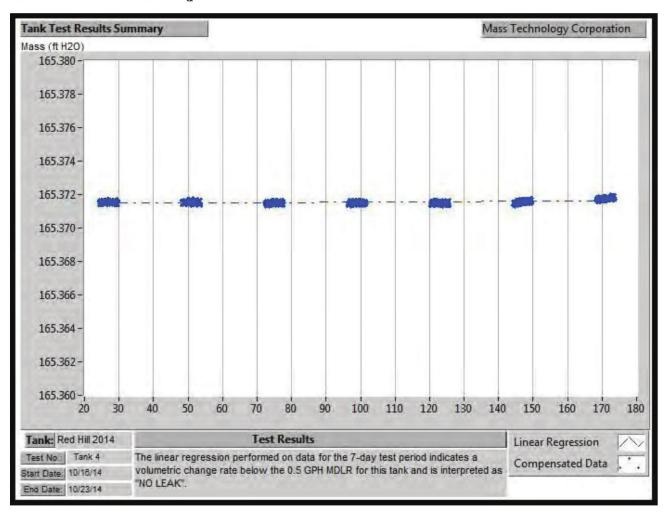
All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.

approx. 45ft to a drain bank.



conclusive:
Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 4 is certified to be tight.







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor - Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 6 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 12-10-2014

#### Summary

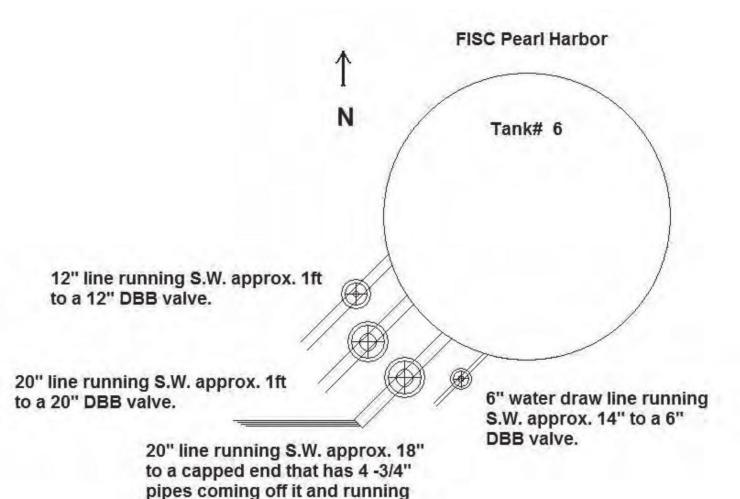
containment inteBrity of the tank was not comPromised and the test is considered conclusive: were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced October 14' 2014 and was comPleted October 21' 2014. The result of Testing of Tank # 6 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 6: After 168 hours of testing the tank is certified to be tight:



SPecific GravitY: 0'80 product Level: 211'9 ft' Tank TYPe: Vertical UST Contents: JP-8 Diameter: 100 ft' Heißht: 250 ft'

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 10/14/2014 ComPletion Date: 10/21/2014



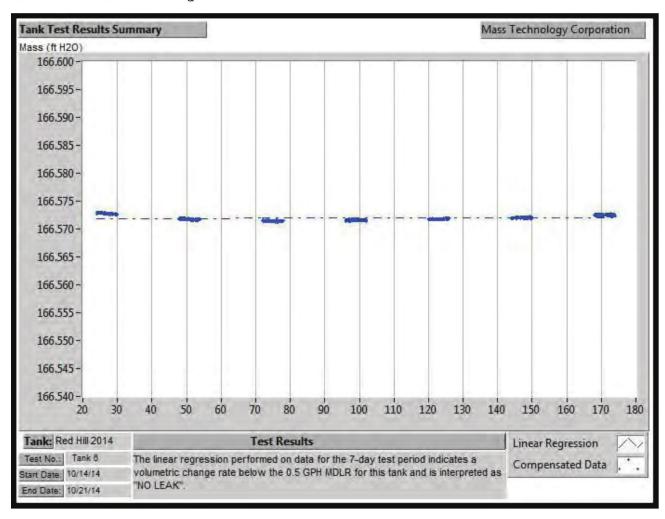
All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.

approx. 45ft to a drain bank.



Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 6 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 7 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 12-10-2014

#### Summary

comPromised and the test is considered conclusive:

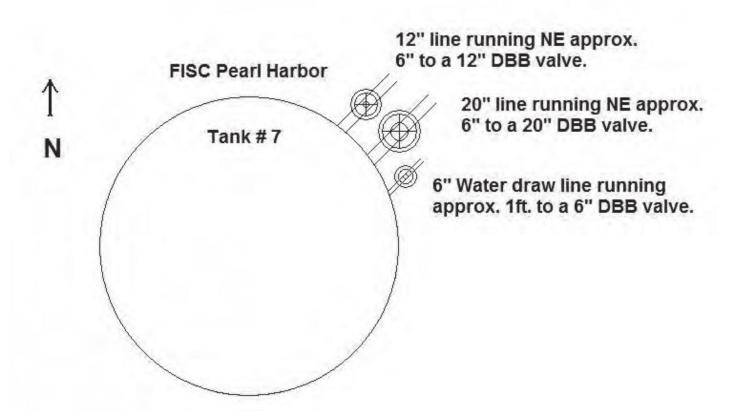
any fluid loss was isolated to leakage. Therefore' the containment integrity of the tank was not protocols set out in the third Party evaluations. All tank valves were adequately secured such that unusual readings were noted. Testing was Performed using the Mass Technology CorPoration system is determined to be tight to isolation. All tank valves were adequately secured such that no contained Jp-5 and a Precision leak test was conducted. The result of that testing is that the tank Harbor' Hawaii commenced November 15' 2014 and was completed November 22' 2014. The tank Testing of Tank # 7 a 12'600'000 gal underground storage tank located at FISC Red Hill' pearl

Tank # 7: After 168 hours of testing the tank is certified to be tight.



SPecific Gravity:0'82product Level:212'25 ftTank TVPe:Vertical USTContents:JP-5Diameter:100 ftHei8ht:250 ft

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 11/15/2014 ComPletion Date: 11/22/2014

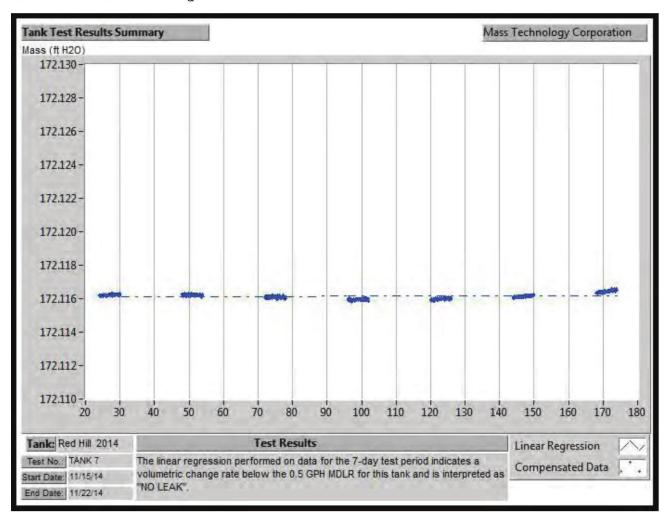


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 7 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 8 an underground

fuel storage tank located at FISC Red Hill' pearl Harbor' HI"

Report compiled by:

Date: 12-10-2014

#### Summary

comPromised and the test is considered conclusive:

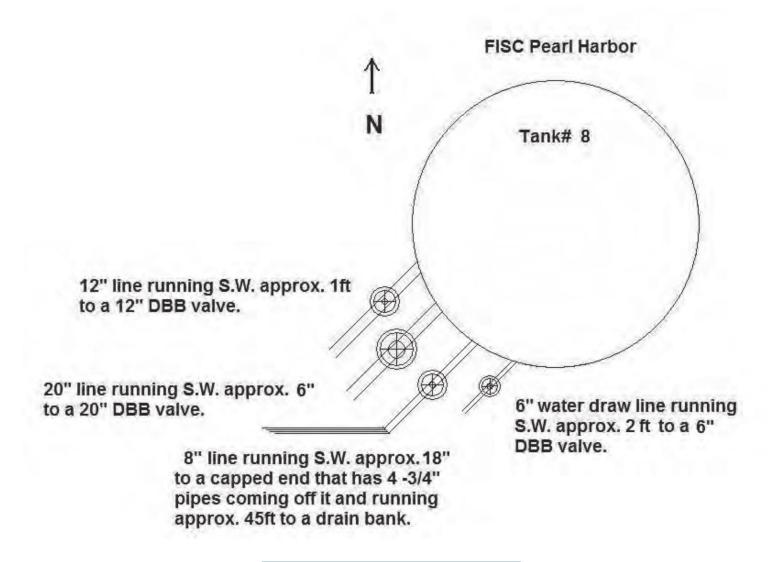
any fluid loss was isolated to leakage. Therefore' the containment integrity of the tank was not protocols set out in the third Party evaluations. All tank valves were adequately secured such that unusual readings were noted. Testing was Performed using the Mass Technology CorPoration system is determined to be tight to isolation. All tank valves were adequately secured such that no contained Jp-5 and a Precision leak test was conducted. The result of that testing is that the tank Harbor' Hawaii commenced October 14' 2014 and was completed October 21' 2014. The tank Testing of Tank # 8 a 12'600'000 gal underground storage tank located at FISC Red Hill' pearl

Tank #8: After 168 hours of testing the tank is certified to be tight.



SPecific GravitY:0.82Product Level:Tank TVPe:Vertical USTContents:Diameter:100 ftHeißht:

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 10/14/2014 ComPletion Date: 10/21/2014



All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



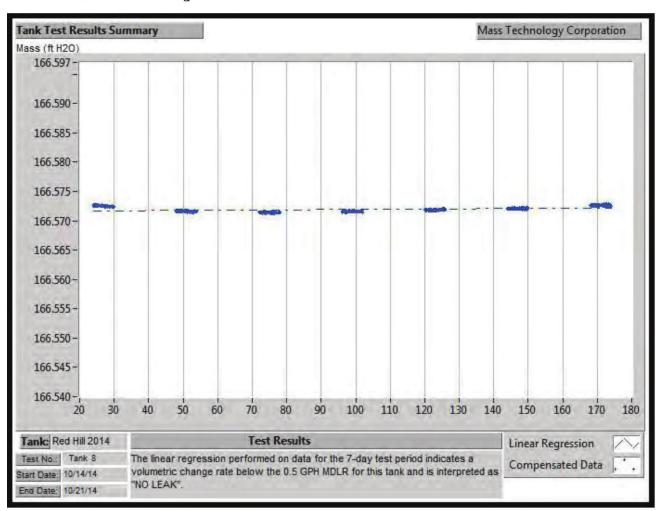
250 ft<sup>-</sup>

211'08 ft'

JP-5

conclusive:
Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 8 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all required management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 9 an underground

fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 12-10-2014

#### Summary

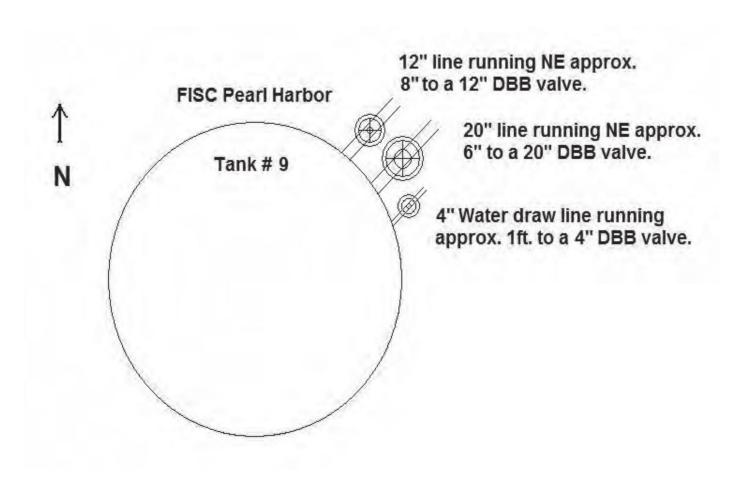
containment inteBrity of the tank was not comPromised and the test is considered conclusive. were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced October 22' 2014 and was comPleted October 29' 2014. The result of Testing of Tank # 9 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 9: After 168 hours of testing the tank is certified to be tight:



SPecific GravitY: 0'82 product Level: 211'78 ft° Tank TYPe: Vertical UST Contents: JP-5 Diameter: 100 ft° Hei<sup>8</sup>ht: 250 ft°

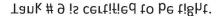
Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 10/22/2014 ComPletion Date: 10/29/2014

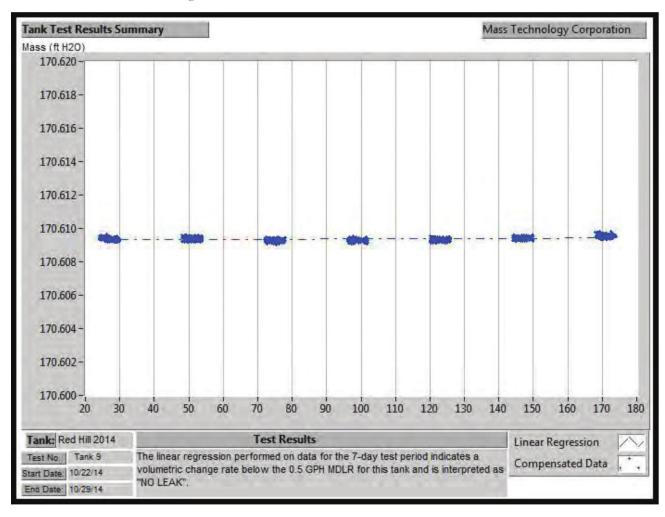


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



conclusive:
Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid









Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 10 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

RePort comPiled bY: Date: 12-10-2014

#### Summary

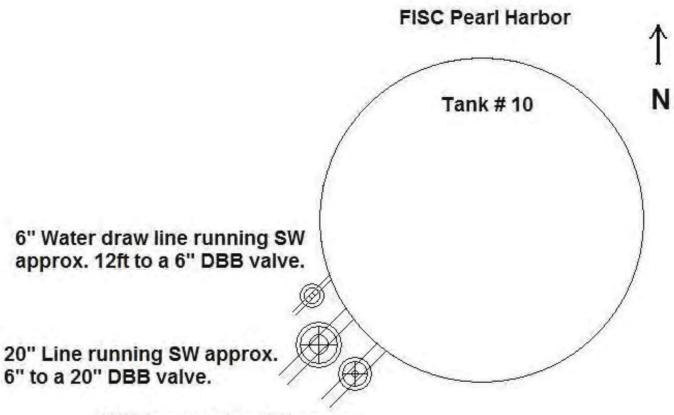
any fluid loss was isolated to leakage. Therefore' the containment integrity of the tank was not protocols set out in the third Party evaluations. All tank valves were adequately secured such that unusual readings were noted. Testing was Performed using the Mass Technology CorPoration system is determined to be tight to isolation. All tank valves were adequately secured such that no contained JP-5 and a Precision leak test was conducted. The result of that testing is that the tank Harbor' Hawaii commenced October 31' 2014 and was completed November 7' 2014. The tank Testing of Tank # 10 a 12'600'000 gal underground storage tank located at FISC Red Hill' pearl

Tank # 10: After 168 hours of testing the tank is certified to be tight.



SPecific GravitY:0'82product Level:211'43 ftTank TYPe:Vertical USTContents:JP-5Diameter:100 ftHei8ht:250 ft

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 10/31/2014 ComPletion Date: 11/07/2014



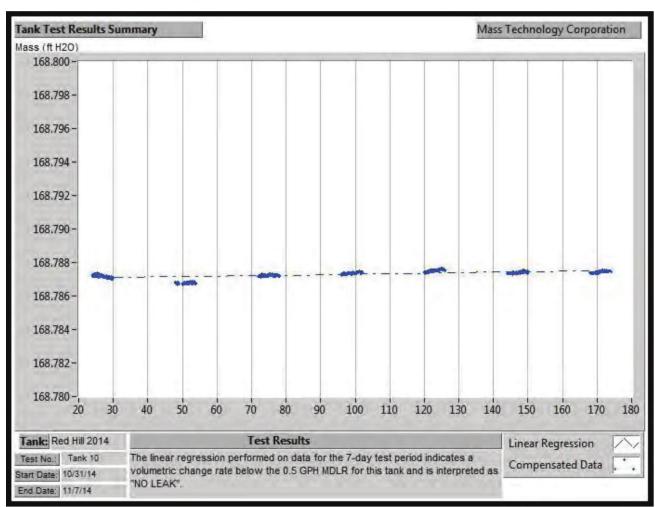
12" Line running SW approx. 12" to a 12" DBB valve.

All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 10 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 11 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI

Report compiled by:

Date: 03-13-2015

#### Summary

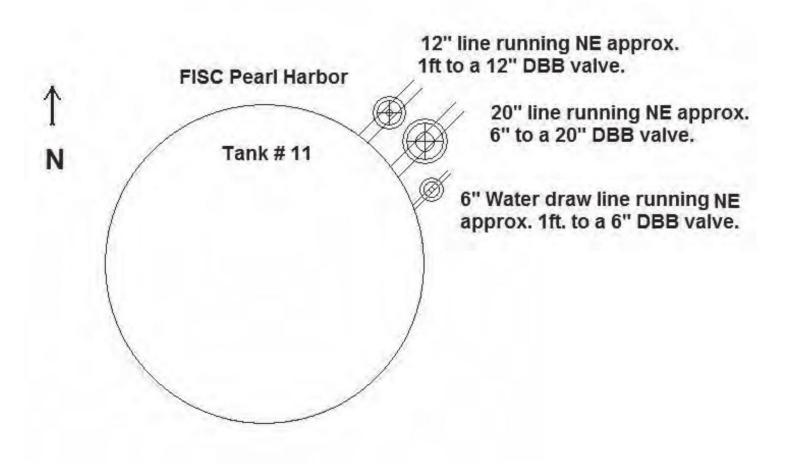
containment inte8rity of the tank was not comPromised and the test is considered conclusive. were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced February 18' 2015 and was comPleted February 23' 2015. The result of Testing of Tank # 11 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 11: After 120 hours of testing the tank is certified to be tight:



SPecific GravitY: 0'82 Product Level: 211'9 ft' Tank TYPe: Vertical UST Contents: JP-5 Diameter: 100 ft' Hei<sup>g</sup>ht: 250 ft'

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 02/18/2015 ComPletjon Date: 02/23/2015

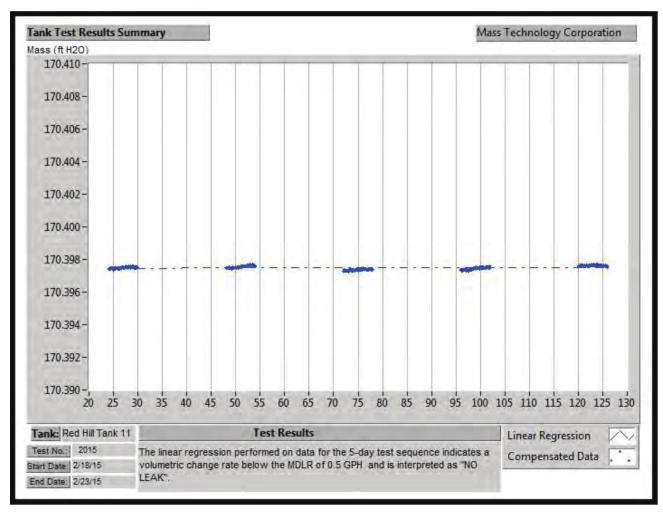


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



conclusive: Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear refression of the recorded fluid

Tank # 11 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor - Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 12 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: <u>12-10-2014</u>

#### Summary

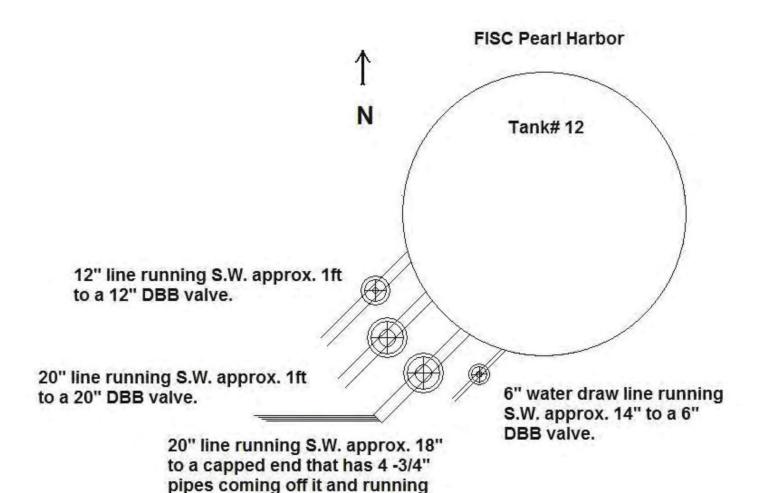
containment integrity of the tank was not compromised and the test is considered conclusive were adequately secured such that any fluid loss was isolated to leakage. Therefore, the Mass Technology Corporation Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the of that testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced November 6' 2014 and was completed November 13' 2014. The result Testing of Tank # 12 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 12: After 168 hours of testing the tank is certified to be tight:



SPecific Gravity:0.82product Level:212'39 ftTank TVPe:Vertical USTContents:JP-5Diameter:100 ftHeißht:250 ft

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 11/06/2014 ComPletion Date: 11/13/2014



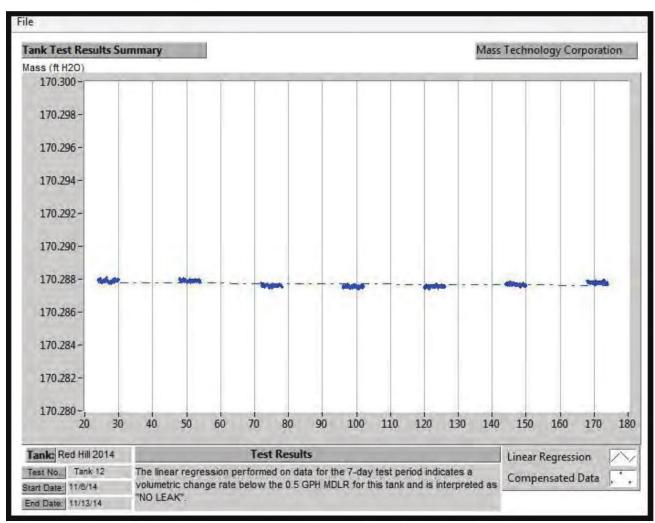
All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.

approx. 45ft to a drain bank.



conclusive: Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear regression of the recorded fluid

Tank # 12 is certified to be tight:







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 13 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

Report compiled by:

Date: 05-18-2015

#### Summary

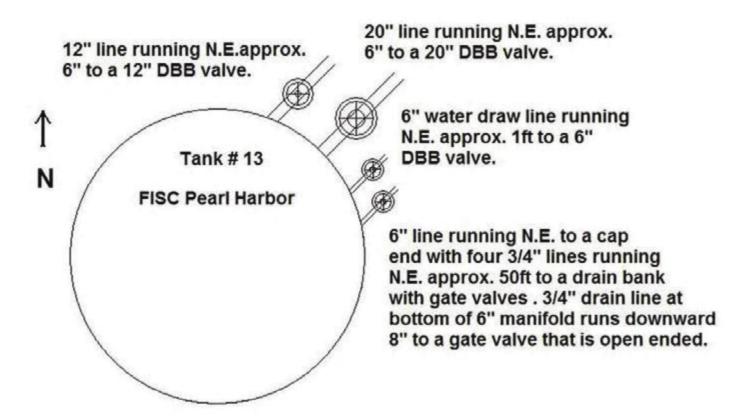
containment integrity of the tank was not compromised and the test is considered conclusive were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology Corporation Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced APril 29' 2015 and was completed May 4' 2015. The result of that Testing of Tank # 13 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 13: After 120 hours of testing the tank is certified to be tight:



SPecific GravitY:0'84product Level:212'45 ftTank TYPe:Vertical USTContents:F76Diameter:100 ftHei8ht:250 ft

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 04/29/2015 ComPletion Date: 05/04/2015

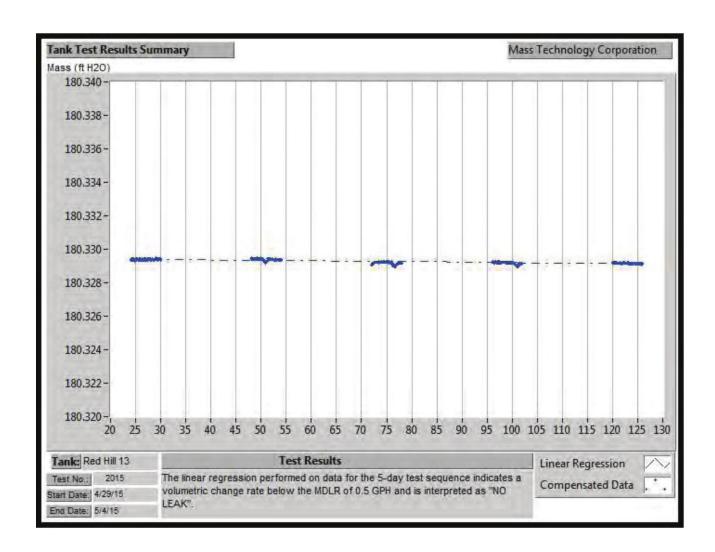


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a change rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear regression of the recorded fluid

Tank # 13 is certified to be tight.







Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 15 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI

Report compiled by:

Date: 05-18-2015

#### Summary

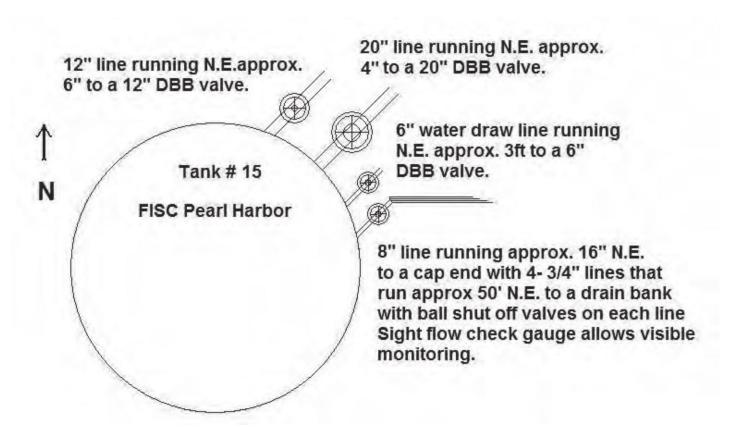
containment inte8rity of the tank was not comPromised and the test is considered conclusive were adequately secured such that any fluid loss was isolated to leakage. Therefore' the Mass Technology CorPoration Protocols set out in the third Party evaluations. All tank valves adequately secured such that no unusual readings were noted. Testing was Performed using the testing is that the tank system is determined to be tight to isolation. All tank valves were Harbor' Hawaii commenced May 9' 2015 and was comPleted May 14' 2015. The result of that Testing of Tank # 15 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 15: After 120 hours of testing the tank is certified to be tight.



SPecific Gravity:0'84product Level:210'82 ftTank TYPe:Vertical USTContents:F76Diameter:100 ftHei8ht:250 ft

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 05/09/2015 ComPletion Date: 05/14/2015

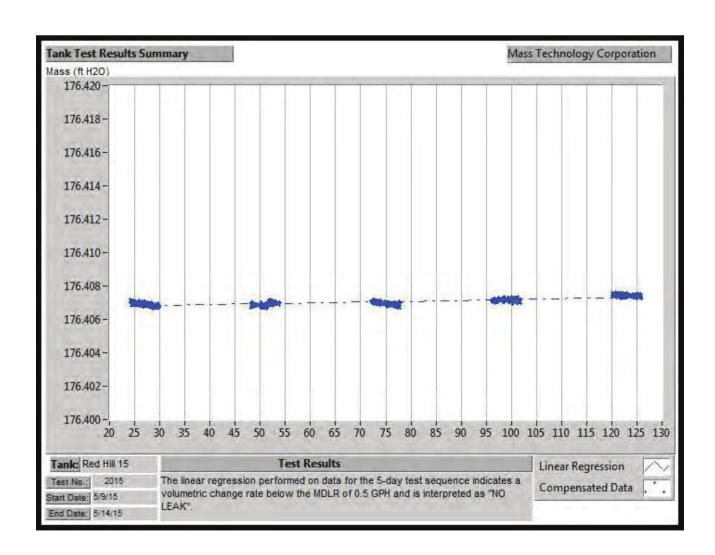


All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



conclusive: Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a change rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear refression of the recorded fluid

Tank # 15 is certified to be tight.







### Precision Leak Measurement Report P.O. Box 1578 Kilgore, Texas 75662

Pearl Harbor' HI FISC Red Hill project Manager - Mr. Mark Caldon

Site SuPervisor – Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 16 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI

Report compiled by:

Date: 05-18-2015

#### Summary

inteBritY of the tank was not comPromised and the test is considered conclusive: adequately secured such that any fluid loss was isolated to leakabe. Therefore' the containment Technology CorPoration Protocols set out in the third PartY evaluations. All tank valves were secured such that no unusual readings were noted. Testing was Performed using the Mass is that the tank system is determined to be tight to isolation. All tank valves were adequately Harbor' Hawaii commenced MaY 4' 2015 and was completed MaY 9' 2015. The result of that testing Testing of Tank # 16 a 12'600'000 Bal underBround storabe tank located at FISC Red Hill' pearl

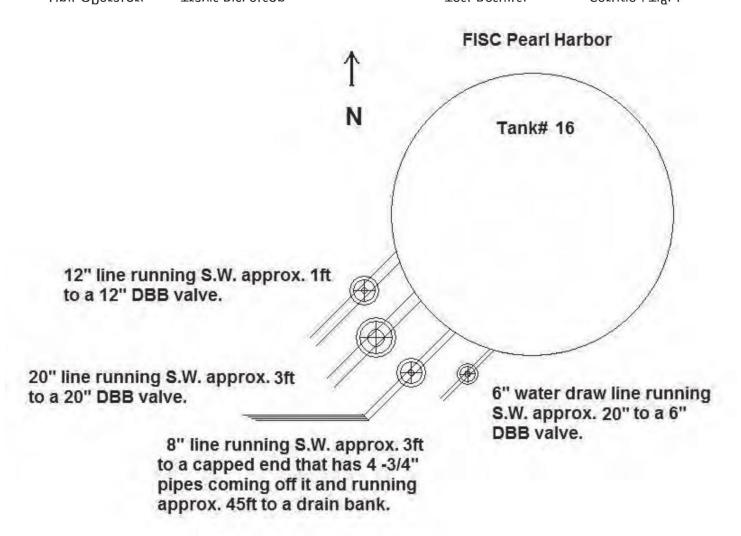
Tank # 16: After 120 hours of testing the tank is certified to be tight.



#### Tank Data Tank # 16

SPecific GravitY: 0'84 Product Level: 58'59 ft.
Tank TYPe: Vertical UST Contents: F76
Diameter: 100 ft. Heißht: 250 ft.

Unit OPerator: Travis Ricketson Test Results: Certified Ti8ht Start Date: 05/04/2015 ComPletion Date: 05/09/2015



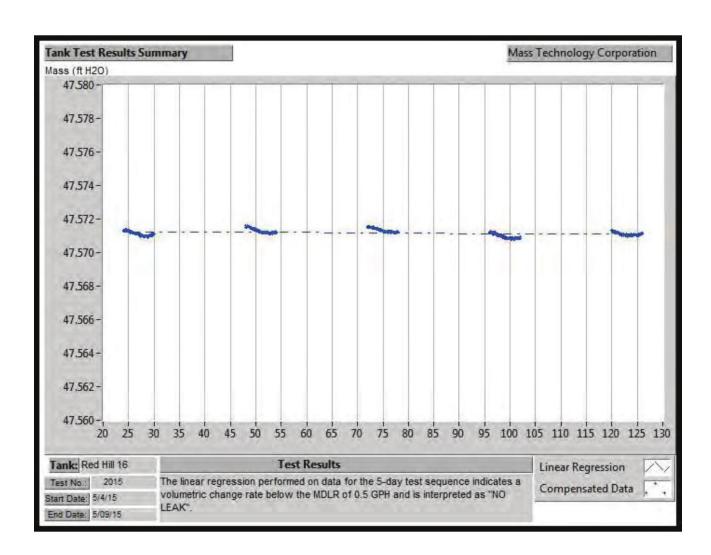
All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



#### Results

Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a change rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 120-hour Period. A linear regression of the recorded fluid

Tank # 16 is certified to be tight:







### Precision Leak Measurement Report P.O. Box 1578 Kilgore, Texas 75662

Pearl Harbor' HI FISC Red Hill project Manager – Mr. Mark Caldon

Site SuPervisor - Travis Ricketson

ScoPe of Work: Furnish all reduired management' labor' services' materials and equipment

to Perform the required annual tightness testing of Tank # 20 an

underground fuel storage tank located at FISC Red Hill' Pearl Harbor' HI'

#### Summary

any fluid loss was isolated to leakage. Therefore' the containment integrity of the tank was not protocols set out in the third Party evaluations. All tank valves were adequately secured such that unusual readings were noted. Testing was Performed using the Mass Technology CorPoration system is determined to be tight to isolation. All tank valves were adequately secured such that no contained JP-5 and a Precision leak test was conducted. The result of that testing is that the tank Harbor' Hawaii commenced October 29' 2014 and was completed November 5' 2014. The tank Testing of Tank # 20 a 12'600'000 gal underground storage tank located at FISC Red Hill' Pearl

Tank # 20: After 168 hours of testing the tank is certified to be tight.



#### Tank Data Tank # 20

Tank TYPe: Vertical UST Diameter: 100 ft

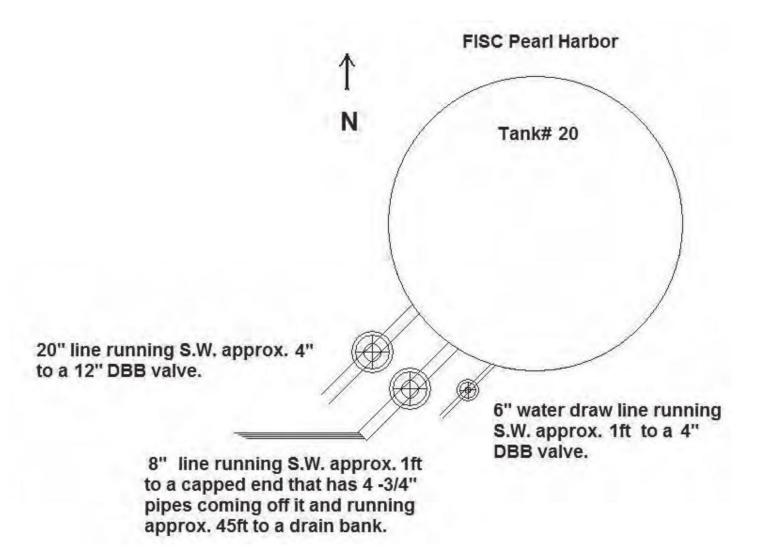
Specific Gravity: 0'82

Unit OPerator: Travis Ricketson Start Date: 10/29/2014

Product Level: 211'45 ft' Contents: JP-5 Hei8ht: 250 ft'

Test Results: Cert ComPletjon Date: 11/

Certified Tight 11/05/2014



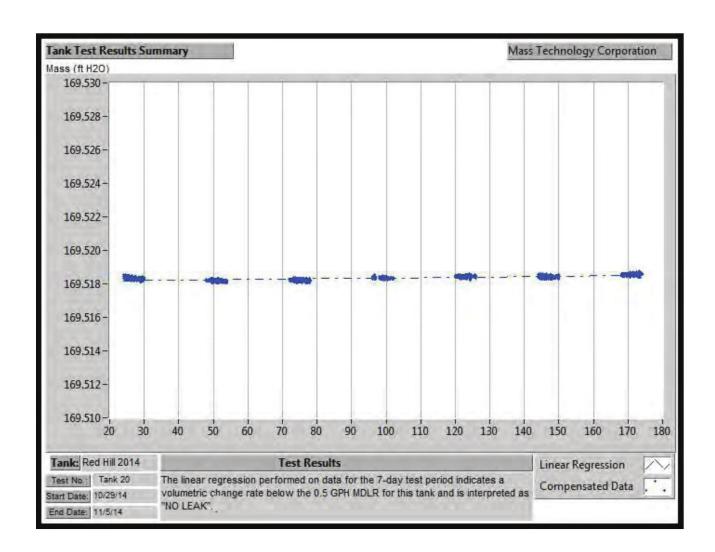
All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.



#### Results

Therefore' the containment integrity of the tank was not compromised and the test is considered hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage mass data resulted in a leak rate detected below the minimum detection level of 0.5 Ballons Per The fluid mass data was recorded over a 168-hour Period. A linear refression of the recorded fluid

Tank # 20 is certified to be tight.





Background:	EXAMPLE:	At (time), on (Day of	the week), December 25	, 2015, Red Hill tank 0110 had	
	[O to	- "			
Actions	At (time) p	laced the tank into an	evolution to remove the	alarm	
	At (time) ti	ne Red Hill Rover chec	ked lower and upper tur	nels	
			l or the following proble	ms were found)	
		he Red Hill rover top g			
	The compa	rison from the last to	gauge is 01/16"		
Cause:	Low Town				
Market 1	D110 drop level move	ped down to 207'-09-1 ment and for monitor	5/16". The tank is still in	bration or to be reset. Tank an evolution for AFHE fuel risen from 0'-00-00" to 05'-0' HE for tank 0110.	
		Top Gauge	of Tank 0110:		
	Date:	Time:	Top Gauge	Rover Name	
Previous:	20-Dec-15	4:00 PM	211'-08-06/16"	D, Cardona	
Current:	25-Dec-15	5:20 AM	211'-08-06/16"	J. Espenida	
		Originator	and Review:	× +	
				Name	
Created by:		Concur/Do Not	Concur	Alex Bayudan	
Bulk Supervis	ori .	Concur/De Not	Concur	Sam Perfecto	
Fuel Operation	n Supervisor:	Concur/Do Not Concur		Tom Williams	
Deputy Direc	tor:	Concur/Da Nat	Concur	John Floyd	
Director:		Cancur/Da Not	Concur	LCDR Lovgren	
				2	
onector:		Cancur/Da Not	Concur	LCDR Lovgren	

Encl (1)

Background:	Example:	For the week of 04 - 13	February, there were	na UFM to Repart.
	mrs			
Action:	No action	required		
Causer	N/A			
	Date:	Top Gauge of Tai	nk 0110: Top Gauge	Rover Name
Previous:		VIIVIE	vop dage.	Note: (value
Current:	-	r i		
311		Originator and I	Keviewi	Name
Created by:		N/A		Edgar Pascua
Bulk Supervisor:		Concur/Do Not	Concur	Sam Perfecto
Fuel Operation Su	pervisor:	Concur/Da Not	Concur	Tom Williams
Deputy Director:		Concur/Do Not	Concur	John Floyd
Director:	-10	Concur/Da Not	Concur	LCDR Lovgren
		-		ENCL (2)

From: Williams, Thomas M., NAVSUP Pearl Harbor, Code 703, Fuel Operations Supervisor

Subj: MEMORANDUM FOR THE RECORD (MFR) ISO UFM REPORTS FROM 25 DECEMBER TO 31

DECEMBER 2015

The purpose of this MFR is to record that no UFMs were reported for the period starting 25 December 2015 and ending 31 December 2015 from the UGPH Operators and there were no UFMs logged on the AFHE system.

T. M. Williams

Background:	ISSUE 21	ISSUE 2190 FROM TK#1811I TO FLCPH T/T							
Action:	MID SHIF	T OPERATOR SET UP E	VOLUTION FOR ISSU	DE					
Cause:	SET UP V	VRONG METER NUMB	ER, OPERATOR ERRO	OR .					
		Top Gauge of 1	ank 0110:						
	Date:	Time:	Top Gauge	Rover Name					
Previous:									
Current:		1							
		Originator and	Review:						
***				Name					
Created by:		(Concur/Do No	ot Concur	ALTON DAITE					
Bulk Supervisor:		Concur/Do No	ot Concur	Secto					
Fuel Operation S	iupervisor:	Concur/Do No	ot Concur	Tom Williams					
Deputy Director		Concur/Do No	ot Concur	Sehn Floyd					
Director:		ConcurAdo No	ot Concur	LCOR Lovgren					

( )

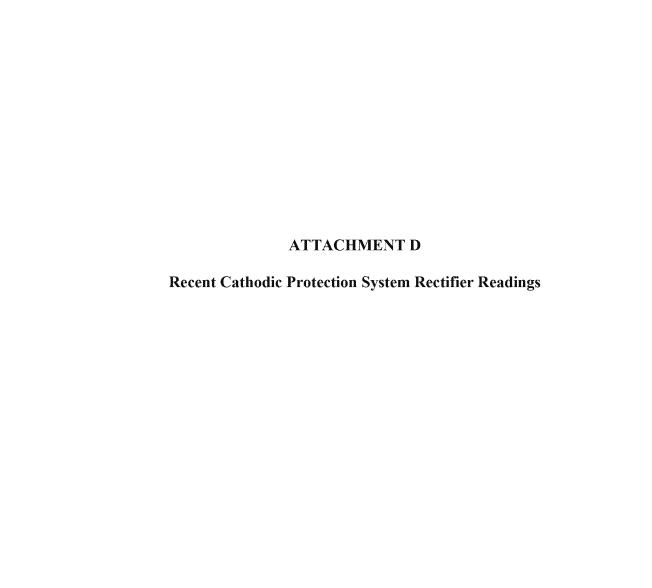
Background:	Red Hill ta	nk 0104 activated UFM	afarm during manual in	nput.					
Tank topped off pass ops limit for Mass Tech high level testing.  In process of manual gauging to complete transfer record after transfer.									
Cause:	from AFHI operator p filled to at	s error; cannot calculate E. Tom Williams Comme putting a manual level er pove the High operating el and that made it seem	nt: No fuel moved. T try ionto the AFHE sys limit. The manual cha	his was caused by the stem after the tank was nge reverted to the					
	Date:	: Time:	Top Gauge	Rover Name					
Previous:		7	.op coogs	Novel Hellie					
Current:									
1		Originator and Re	view:	NAME					
Created by: E. Pa	ascua .	Concur/Do Not C	oncer	NAME Edgar Pascua					
Bulk Supervisor:		Concert/Do Not C	oncur	San Periode					
Fuel Operation S	upervisor:	Concur/Do Not C	oncur	Tom Williams					
Deputy Director		Concur/Do Not C	oncur	Jahn-Floyd					
Director:		Concert/Do Not C	oncur	LCOR Lovgren					

Background:	At 2338, o	n March 22, 2016, Surge	e Tank 1 had a UFM	
Action:		aced the tank into an ev d inspection not needed		
Cause:	their pum alignment evolution	ps were turned on. In the was shifted to verify flo	he process of trouble slow path was open. Open hen fuel flowed into su	vas not able to provide fuel when hooting, DFSP Pearl Harbor erator did not set up the arge 1, it caused an UFM alarm. not required.
		Top Gauge o	Tank 0110:	
Previous:	Date: N/A	Time:	Top Gauge	Rover Name
Current:	N/A			
		Originator a	nd Review:	
Created by:			01	Ron Hendricks
Bulk Supervisor	d	Concur/Do Not	Concur	S m Periecto
Fuel Operation	Supervisor:	Concur/Do Not	Concur	Tom Williams
Deputy Directo	r.	Concur/Do Not	Concur /	John Floyd
Director:		Concus Do Not	Concur	LCDR tovgren

Background:	At 1644, o	At 1644, on April 2, 2016, Red Hill tank 0112 had a UFM							
Action:	At 1644 pl	sced the tank into an e	evolution to remove the ala	erm					
regoni			ed lower and upper tunnel						
		nditions were normal							
		e Red Hill rover top ga							
		rison from the last to							
Cause:	no movem		2 as verified by Top Gauge	have failed as evidenced by . Englobal called and					
		Top Gause	of Tank 0110:						
	Date:	Time:	Top Gauge	Rover Name					
Previous:	15-Mar-16	2:22 PM	211'-07-00/16"	K. Lindo					
Current:	2-Apr-16	4:35 PM	210'-07-01/16"	J. Espenida					
		Originator	and Review:						
ENTRY				Name					
Created by:		R.J. H-	> Rul	Ron Hendricks					
Bulk Supervi	sor:	Concur/Do Not	Concur	Jam Perfecto					
Fuel Operation Supervisor:		Concur/Do Not Concur		Tom Williams					
Deputy Director:		Concur/Do Not Concur John Floyd		John Floyd					
Director:		Concur/Do Not Concur LODR Lovgren							

B-25 BWS007246

Encl (1)



Site Name         Date         Time         1 Volts         2 Amps         Volts         Amps           Rect #09 @ UTF Tank #48 & Piping Law Face Face Face Face #10 @ UTF Tank #48 & Piping Algorithm         3/6/2016         19:00         11.11         0.018         32/9         497%           4/5/2016         19:00         11.11         0.018         0.012         0.		Report	Report	Channel	Channel	Maximum % Change in	Maximum % Change in
Rect #12 @ UTF Tank #53 & Piping   3/52016   19:00   1.13   0.018   4/3/2016   4:39   1.04   0.012   4/20/2016   19:00   11.62   17:04   1.05   1.0		Date	Time			Volts	
Rect #12 @ UTF Tank #55 & Piping   3/5/2016   19:00   11.11   0.018   1.04   0.012   1.06	Rect #09 @ UTF Tank #48 & Piping		L			32%	497%
Rect #10 @ UTF Tank #55 & Piping   3/6/2016   19:00   11.04   17.13   17.44   17.13   17.44   17.13   17.44   17.13   17.44   17.13   17.44   17.13   17.44   17.14   17.14   17.15   17.44   17.15   17.45							
Rect #10 @ UTF Tank #55 & Piping   3/6/2016   19:00   11.62   16.842   1%   2%   2%   3/21/2016   19:00   11.64   17.13   4/5/2016   19:00   11.68   17.148   4/13/2016   4/39   11.68   17.148   4/13/2016   19:00   11.65   17.052   1.6842   1%   4/13/2016   4/39   11.68   17.142   4/13/2016   19:00   11.65   17.052   1.6842   1%   4/13/2016   21:00   11.65   17.052   1.6842   1%   4/13/2016   21:00   11.65   17.052   1.6842   1%   4/13/2016   21:00   1.19   -0.012   3/5/2016   21:00   1.19   -0.0012   4/13/2016   21:00   1.12   0.012   4/13/2016   23:37   1.13   0.006   4/27/2016   7:00   1.13   0   0.006   4/27/2016   19:00   0.87   0.018   3.5/2016   19:00   0.87   0.018   3.5/2016   19:00   0.85   0.03   4/4/2016   19:00   0.85   0.03   4/4/2016   19:00   0.85   0.03   4/4/2016   19:00   0.86   0.012   4/13/2016   4/39   0.82   0.024   4/19/2016   19:00   11.66   0.006   1.6			l				
Rect #10 @ UTF Tank #55 & Piping         3/6/2016         19:00         11.62         16.842         1%         2%           3/21/2016         19:00         11.64         17.13         4/5/2016         19:00         11.68         17.148         4/14/2016         4/39         11.68         17.142         4/20/2016         4/20/2016         19:00         11.65         17.052         6%         200%           Rect #11 @ UTF Tank #54 & Piping         3/5/2016         21:00         1.15         -0.006         6%         200%           4/4/2016         21:00         1.15         -0.006         6%         4/4/2016         21:00         1.12         0.012         6%         200%           4/4/3/2016         21:00         1.13         0.006         6%         4/27/2016         7:00         1.13         0.006         3/20/2016         19:00         0.87         0.018         37%         37%         1.33%         0.024         4/19/2016         19:00         0.85         0.03         4/19/2016         19:00         0.85         0.03         4/19/2016         19:00         0.85         0.03         4/19/2016         19:00         1.16         0.006         0.012         4/19/2016         19:00         12.82         7.1							
3/21/2016   19:00   11:64   17:13     4/5/2016   19:00   11:68   17:148     4/13/2016   4:39   11:68   17:142     4/20/2016   19:00   11:65   17:052     Rect #11 @ UTF Tank #54 & Piping   3/5/2016   21:00   1.15   -0.006     4/4/2016   21:00   1.15   -0.006     4/4/2016   21:00   1.12   0.012     4/13/2016   4:39   1.14   0.018     4/13/2016   2:37   1.13   0.006     4/27/2016   7:00   1.13   0     A/27/2016   19:00   0.87   0.018     3/5/2016   19:00   0.85   0.03     4/4/2016   19:00   0.85   0.03     4/4/2016   19:00   0.86   0.012     4/13/2016   4:39   0.82   0.024     4/13/2016   21:00   12.82   7.11     3/5/2016   21:00   12.82   7.11     3/5/2016   21:00   12.65   7.56     4/4/2016   21:00   12.65   7.914     4/13/2016   4:39   12.68   8.106     4/19/2016   19:00   5.98   27.168     3/21/2016   19:00   5.95   27.888     4/5/2016   19:00   5.95   27.888     4/5/2016   19:00   2.33   0.048     A/13/2016   4:39   6   28.134     A/13/2016   4:39   6   28.134     A/13/2016   4:39   6   28.134     A/13/2016   19:00   2.33   0.048     A/13/2016   19:00   2.33   0.054     A/13/2016   19:00   2.33   0.054     A/13/2016   19:00   2.33   0.054     A/13/2016   4:39   2.32   0.03		4/20/2016	19:00				
A   5/2016   19:00   11.68   17.148   17.142   4/13/2016   4:39   11.68   17.142   4/20/2016   19:00   11.65   17.052	Rect #10 @ UTF Tank #55 & Piping					1%	2%
Rect #11 @ UTF Tank #54 & Piping   3/5/2016   21:00   1.165   17.052		3/21/2016	19:00	11.64	17.13		
Rect #11 @ UTF Tank #54 & Piping   3/5/2016   21:00   1.19   -0.012   -0.006   4/4/2016   21:00   1.15   -0.006   4/4/2016   21:00   1.12   0.012   4/13/2016   4:39   1.14   0.018   4/13/2016   2:37   1.13   0.006   4/27/2016   7:00   1.13   0   0.06   4/27/2016   7:00   1.13   0   0.06   4/27/2016   7:00   0.87   0.018   3/20/2016   19:00   0.87   0.018   3/20/2016   19:00   0.85   0.03   4/4/2016   4/13/2016   4:39   0.82   0.024   4/13/2016   4/13/2016   4:39   0.82   0.024   4/13/2016   4/13/2016   4/13/2016   4/13/2016   4/13/2016   21:00   1.16   0.006   1.16		4/5/2016	19:00	11.68	17.148		
Rect #11 @ UTF Tank #54 & Piping         3/5/2016         21:00         1.19         -0.012         6%         200%           3/20/2016         21:00         1.15         -0.006         -0.012         4/4/2016         21:00         1.12         0.012         -0.012         4/4/2016         21:00         1.12         0.012         -0.012         4/13/2016         21:37         1.13         0.006         -0.012         -0.024         -0.022         -0.024         -0.024 <t< td=""><td></td><td>4/13/2016</td><td>4:39</td><td>11.68</td><td>17.142</td><td></td><td></td></t<>		4/13/2016	4:39	11.68	17.142		
3/20/2016   21:00   1.15   -0.006		4/20/2016	19:00	11.65	17.052		
A4/4/2016	Rect #11 @ UTF Tank #54 & Piping	3/5/2016	21:00	1.19	-0.012	6%	200%
A/13/2016		3/20/2016	21:00	1.15	-0.006		
Rect #12 @ UTF Tank #53 & Piping    A/13/2016		4/4/2016	21:00	1.12	0.012		
Rect #12 @ UTF Tank #53 & Piping   3/5/2016   19:00   0.87   0.018   37%   133%   3/20/2016   19:00   0.85   0.03   4/4/2016   19:00   0.86   0.012   4/13/2016   4:39   0.82   0.024   4/19/2016   19:00   1.16   0.006		4/13/2016	4:39	1.14	0.018		
Rect #12 @ UTF Tank #53 & Piping         3/5/2016         19:00         0.87         0.018         37%         133%           3/20/2016         19:00         0.85         0.03         0.012         4/4/2016         19:00         0.86         0.012         0.024         0.024         0.024         0.024         0.024         0.024         0.006		4/13/2016	2:37	1.13	0.006		
3/20/2016   19:00   0.85   0.03		4/27/2016	7:00	1.13	0		
Rect #13 @ UTF Tank #46 & Piping       4/4/2016       19:00       0.86       0.012         Rect #13 @ UTF Tank #46 & Piping       3/5/2016       21:00       12.82       7.11       2%         3/20/2016       21:00       12.69       7.56       4/4/2016       21:00       12.65       7.914         4/13/2016       4:39       12.68       8.106       4/19/2016       21:00       12.58       8.124         Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%       6%         4/5/2016       19:00       5.95       27.888       1%       6%         4/13/2016       4:39       6       28.134       4/20/2016       19:01       5.96       26.364         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%       81%         4/5/2016       19:00       2.35       0.024       4/5/2016       19:00       2.33       0.054         4/13/2016       4/39       2.32       0.03       0.054       4/13/2016       4/39       2.32       0.03	Rect #12 @ UTF Tank #53 & Piping	3/5/2016	19:00	0.87	0.018	37%	133%
Rect #13 @ UTF Tank #46 & Piping 3/5/2016 21:00 12.82 7.11 2% 13% 4/13/2016 21:00 12.82 7.11 2% 13% 4/13/2016 21:00 12.69 7.56 4/4/2016 21:00 12.65 7.914 4/13/2016 4:39 12.68 8.106 4/19/2016 21:00 12.58 8.124 8		3/20/2016	19:00	0.85	0.03		
Rect #13 @ UTF Tank #46 & Piping 3/5/2016 21:00 12.82 7.11 2% 13% 3/20/2016 21:00 12.69 7.56 4/4/2016 21:00 12.65 7.914 4/13/2016 4:39 12.68 8.106 4/19/2016 21:00 12.58 8.124  Rect #14 @ UTF Tank #47 & Piping 3/6/2016 19:00 5.98 27.168 1% 6% 3/21/2016 19:00 5.95 27.888 4/5/2016 19:00 5.99 28.068 4/13/2016 4:39 6 28.134 4/20/2016 19:01 5.96 26.364  Rect #16 @ Fitness Center 3/6/2016 19:00 2.33 0.048 1% 81% 4/5/2016 19:00 2.35 0.024 4/5/2016 19:00 2.33 0.054 4/13/2016 4:39 2.32 0.03		4/4/2016	19:00	0.86	0.012		
Rect #13 @ UTF Tank #46 & Piping       3/5/2016       21:00       12.82       7.11       2%       13%         3/20/2016       21:00       12.69       7.56       7.56       4/4/2016       21:00       12.65       7.914       12.68       8.106       8.106       8.106       12.68       8.124       12.68       8.124       1%       6%         Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%       6%         3/21/2016       19:00       5.95       27.888       1%       6%         4/5/2016       19:00       5.99       28.068       28.134       1%       6%         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%       81%         4/5/2016       19:00       2.35       0.024       4/5/2016       19:00       2.33       0.054         4/5/2016       19:00       2.33       0.054       4/13/2016       4:39       2.32       0.03		4/13/2016	4:39	0.82	0.024		
3/20/2016   21:00   12.69   7.56		4/19/2016	19:00	1.16	0.006		
4/4/2016       21:00       12.65       7.914         4/13/2016       4:39       12.68       8.106         4/19/2016       21:00       12.58       8.124         Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%       6%         3/21/2016       19:00       5.95       27.888       1%       6%         4/5/2016       19:00       5.99       28.068       4/13/2016       4:39       6       28.134         4/20/2016       19:01       5.96       26.364       26.364       1%       81%         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%       81%         4/5/2016       19:00       2.35       0.024       4/5/2016       19:00       2.33       0.054         4/13/2016       4:39       2.32       0.03       0.03       0.03       0.03	Rect #13 @ UTF Tank #46 & Piping	3/5/2016	21:00	12.82	7.11	2%	13%
4/13/2016       4:39       12.68       8.106         4/19/2016       21:00       12.58       8.124         Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%         3/21/2016       19:00       5.95       27.888       1%       6%         4/5/2016       19:00       5.99       28.068       28.134         4/20/2016       19:01       5.96       26.364         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%       81%         3/21/2016       19:00       2.35       0.024       4/5/2016       19:00       2.33       0.054         4/13/2016       4:39       2.32       0.03       0.03		3/20/2016	21:00	12.69	7.56		
Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%       6%         3/21/2016       19:00       5.95       27.888       1%       6%         4/5/2016       19:00       5.95       27.888         4/5/2016       19:00       5.99       28.068         4/13/2016       4:39       6       28.134         4/20/2016       19:01       5.96       26.364         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%         3/21/2016       19:00       2.35       0.024         4/5/2016       19:00       2.33       0.054         4/13/2016       4:39       2.32       0.03		4/4/2016	21:00	12.65	7.914		
Rect #14 @ UTF Tank #47 & Piping       3/6/2016       19:00       5.98       27.168       1%       6%         3/21/2016       19:00       5.95       27.888       1%       6%         4/5/2016       19:00       5.95       27.888       1%       6%         4/13/2016       19:00       5.99       28.068       28.134       28.134       4/20/2016       19:01       5.96       26.364       26.364       26.364       1%       81%         Rect #16 @ Fitness Center       3/6/2016       19:00       2.33       0.048       1%       81%         4/5/2016       19:00       2.35       0.024       4/5/2016       19:00       2.33       0.054         4/13/2016       4:39       2.32       0.03		4/13/2016	4:39	12.68	8.106		
3/21/2016     19:00     5.95     27.888       4/5/2016     19:00     5.99     28.068       4/13/2016     4:39     6     28.134       4/20/2016     19:01     5.96     26.364       Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048     1%     81%       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		4/19/2016	21:00	12.58	8.124		
4/5/2016     19:00     5.99     28.068       4/13/2016     4:39     6     28.134       4/20/2016     19:01     5.96     26.364       Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03	Rect #14 @ UTF Tank #47 & Piping	3/6/2016	19:00	5,98	27.168	1%	6%
4/13/2016     4:39     6     28.134       4/20/2016     19:01     5.96     26.364       Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048     1%     81%       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		3/21/2016	19:00	5.95	27.888		
4/20/2016     19:01     5.96     26.364       Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048     1%     81%       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		4/5/2016	19:00	5.99	28.068		
Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048     1%     81%       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		4/13/2016	4:39	6	ļ		
Rect #16 @ Fitness Center     3/6/2016     19:00     2.33     0.048     1%     81%       3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		4/20/2016	19:01	5.96	26.364		
3/21/2016     19:00     2.35     0.024       4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03	Rect #16 @ Fitness Center					1%	81%
4/5/2016     19:00     2.33     0.054       4/13/2016     4:39     2.32     0.03		3/21/2016					
4/13/2016 4:39 2.32 0.03							
1 U.UJ   U.UJ   U.UJ   1 U.UJ		4/20/2016	19:00	2.32	0.03		

Site Name	Report Date	Report Time	Channel 1 Volts	Channel 2 Amps	Maximum % Change in Volts	Maximum % Change in Amps
Rect #20 @ Hotel Pier	3/5/2016	19:00	17.14	0	147%	550%
	3/20/2016	19:00	16.94	0.012		
	4/4/2016	19:00	16.92	0.012		
	4/8/2016	19:01	0.68	0.516		
	4/8/2016	15:11	0.68	0.012		
	4/8/2016	14:57	15.55	0.444		
	4/8/2016	13:43	0.68	0		
	4/13/2016	4:39	17.18	0.006		
	4/15/2016	10:21	15.58	-0.276		
	4/15/2016	7:57	0.66	0.012		
	4/18/2016	3:09	17.43	0.006		
	4/29/2016	19:00	17.08	0.012		
Rect #23 @ VC-15 (North Avenue)	3/6/2016	5:00	3.48	7.944	1%	7%
	3/21/2016	5:00	3.49	7.704		
	3/21/2016	3:11	3.47	7.536		
	4/5/2016	5:00	3.46	7.542		
	4/13/2016	4:39	3.46	7.668		
	4/18/2016	3:09	3.48	7.662		
	4/20/2016	5:00	3.45	7.44		
Rect #24 @ Multi Product Tank 301	3/9/2016	2:59	2.46	1.308	1%	2%
	3/24/2016	2:59	2.47	1.304		
	4/8/2016	3:00	2.45	1.296		
	4/13/2016	4:39	2.45	1.318		
	4/23/2016	2:59	2.46	1.32		
Rect #27 @ VS-1A	2/29/2016	19:00	0.83	0.006	16%	86%
-	3/15/2016	19:00	0.83	0.006		
	3/30/2016	19:00	0.74	0.006		
	4/13/2016	4:39	0.75	0.012		
	4/14/2016	19:00	0.74	0.006		
	4/29/2016	19:00	0.71	0.006		
Rect #46 @ UTF Tank 46	3/6/2016	3:19	6.61	15.636	0.5%	0.3%
~	3/21/2016	3:19	6.62	15.654		
	4/5/2016	3:19	6.62	15.654		
	4/13/2016	4:39	6.64	15.684		
	4/20/2016	3:19	6.63	15.654		
Rect #47 @ UTF Tank 47	3/6/2016	3:30	6.01	23.31	0.3%	1.1%
<u> </u>	3/21/2016	3:30	6.02	23.154		
	4/5/2016	3:29	6.01	23.298		

Red Hill Facility Evaluation Report

D-2

June 2017

Site Name	Report Date	Report Time	Channel 1 Volts	Channel 2 Amps	Maximum % Change in Volts	Maximum % Change in Amps
	4/13/2016	4:39	6.03	23.418		
	4/20/2016	3:30	6.03	23.382		
Rect #48 @ UTF Tank 48	3/5/2016	21:48	15.43	3.928	0.5%	1.8%
	3/20/2016	21:49	15.5	3.88		
	4/4/2016	21:49	15.5	3.92		
	4/13/2016	4:39	15.48	3.952		
	4/19/2016	21:48	15.43	3.952		
Rect #53 @ UTF Tank 53	3/5/2016	23:06	5.8	25.914	1%	1%
	3/20/2016	23:06	5.84	26.136		
	4/4/2016	23:06	5.81	25.896		
	4/13/2016	4:39	5.81	25.974		
	4/19/2016	23:06	5.83	26.04		
Rect #54 @ UTF Tank 54	3/6/2016	0:59	6.18	20.94	1%	2%
	3/21/2016	3:11	6.2	21.144		
	4/5/2016	0:59	6.21	21.204		
	4/13/2016	4:39	6.22	21.234		
	4/20/2016	0:59	6.21	21.276		