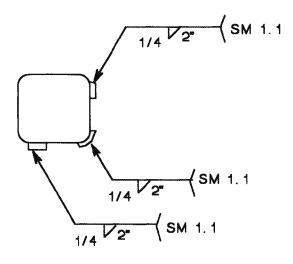
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 031 Type: 8 Location: C15 - 24
ISOLATED COATING FALLURG
8 × 8" 8 × 8"
Sketch of Repair Area
Weld Repair N/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epexy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: Visual: DFT: Average DFT: 8-15
Rework Required: N/A
Repair Acceptable: Date Accepted: 4-3-4

INSPECTED 3/27/98 BY JF & TK



TYPE 10 REPAIR

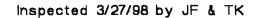
7 1 1 tour 1 tol	7 Value 7 771 V	
MID ATLANTIC EN	/IRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS		
Tank #7 RECOMMENDED REPAIR DRAWINGS		
Repair No. • 032	File:7r032	
CYLINDER	Quadrant: C	
Course: 28	Plate: 18	
Drawn by: Tom Kitchen	Date: 5/4/98	

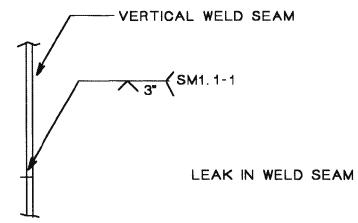
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.:	Repair No.: 032	Туре: 10	Location: C18 - 28
			Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.
		Vic PI	
R 1"1"		Và" P	

Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant V
Rework Required: NA
Repair Acceptable: Date Accepted: 4-2-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: Visual: DFT: Average DFT: 8-15 m/s
Rework Required: $\frac{\nabla}{A}$
Rework Required: N/A Repair Acceptable: Date Accepted: 4-3-98





TYPE 10 REPAIR

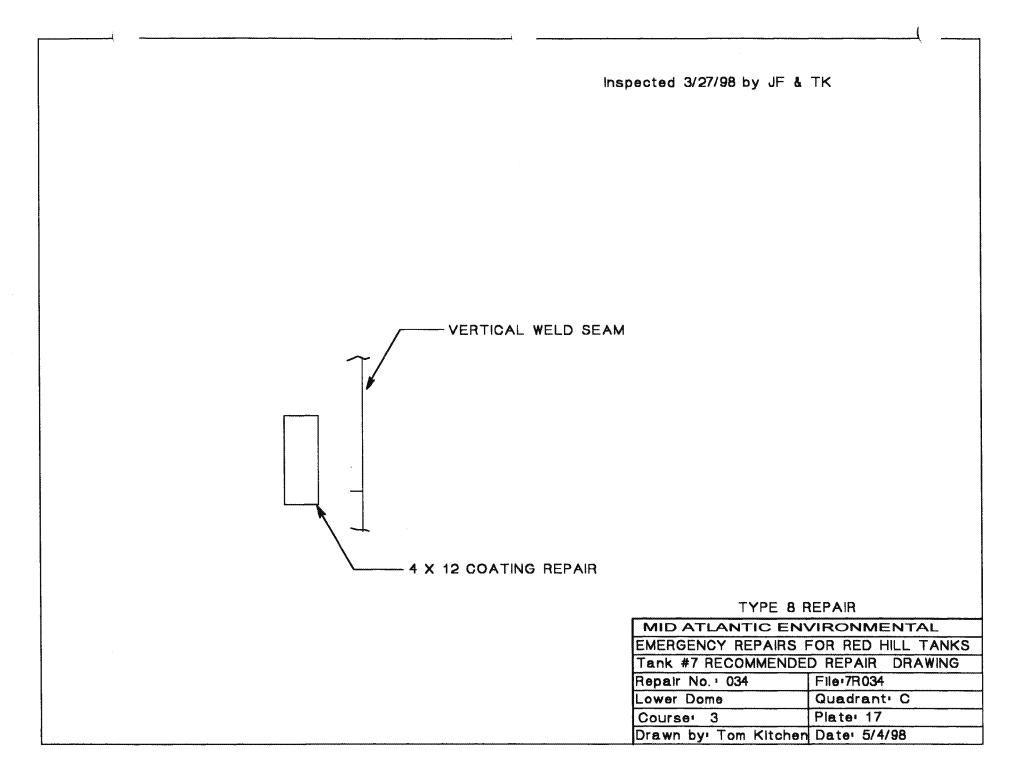
	111 6 19 116 1111		
MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANK			
	Repair No.: 033	File:7R033	
	Lower Dome	Quadrant: D	
	Course: 3	Plate: 21	
	Drawn by: Tom Kitchen	Date: 5/4/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.:	Repair No.: 033	Туре:	9	Location:_	D21-3
			Gri		n in but weld - weld repair,

Weld Repair			
WPS No.: <u>SM1.1-1</u>			
Welder ID: John Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required: V/A			
Repair Acceptable:	Bull		Date Accepted: 4-2-98
Coating Repair			
Coating Type: Epoxy) (
Surface Preparation: Prin			
NDT Performed: Vis	ual:	DFT:	Average DFT: 8-15mile
Rework Required: W/A			,
Repair Acceptable:	zdell_		Date Accepted: 4-3-98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7	Repair No.: 034 Type: 8	Location: C17-3
	4×12*	SOLATED COUTING AILURG

Weld Repair U/K			
WPS No.:			
Welder ID:			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	<u></u>	·	Date Accepted:
Coating Repair Coating Type: EPCXY			
Surface Preparation: Prin		_	
NDT Performed: Vis	ual:	DFT:	Average DFT: 875ml/s
Rework Required: U/19			
Repair Acceptable:	Zahrell	-	Date Accepted: 4-3-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 035 Type: 8 Location: C16 - 3
TSOCATED COATING FAILURE O O 8'x12"
Sketch of Repair Area
Weld Repair N/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: EPOXY
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required: $\frac{V/R}{R}$
Repair Acceptable: Date Accepted: 4-3-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 036 Type: 8 Location: C18 - 2

GYG (SYG) GYG (SYG)
Sketch of Repair Area
Weld Repair N/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair Coating Type:
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
(()
NDT Performed: Visual: V DFT: V Average DFT: 13 22 m. Rework Required: NA
Repair Acceptable: Date Accepted: 4-3-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.:	Repair No.: 057 Type: 5 Location: C15 - 2
	TSOLATED COATING FAILURE
	Sketch of Repair Area
Weld Repair	N/A
WPS No.:	

WPS No.:						
Welder ID:		-				
NDT Performed:		Visual		Vacuum Box	Dye Penetrant	
Rework Required:		·				
Repair Acceptable:	#79MARONA PRODUCTION AND AND AND AND AND AND AND AND AND AN			*****	Date Accepted:	
Coating Repair						
Coating Type:	FOXY	<i>)</i>				
Surface Preparation	ı: <u> </u>	Primer Coat:	<u> </u>	Intermediate Coat:	Final Coat:	<u></u>
NDT Performed:		Visual:		DFT:	Average DFT: _	15-22 mil
Rework Required:	N/A	Managangangan anggag (Addition PPA) silikat dan bir alika PPA Administration in 1995				and the second s
Repair Acceptable:	Jel	~ Zahu			Date Accepted: _	4-3-98

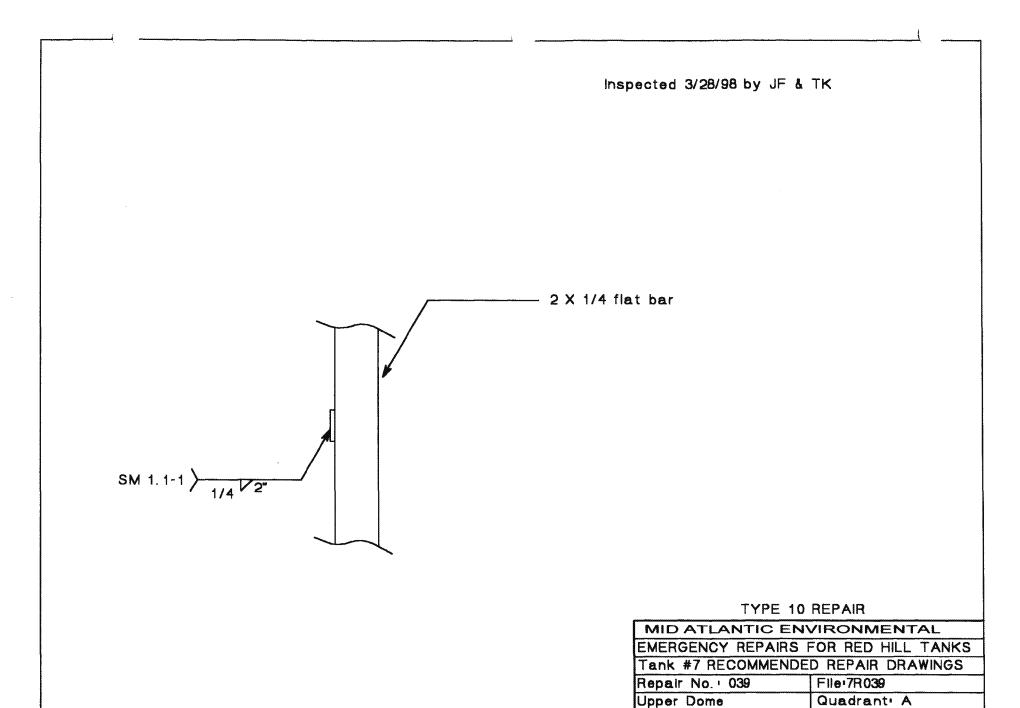
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 038 Type: 8 Location: D21-2
TSOLATEP COATING FAILURE 12"×18"0
Sketch of Repair Area
Weld Repair W/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: EPOXY
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT:/ Average DFT:/5-2
Rework Required:

Date Accepted: 4-3-98

B-187



Course B

Plate: 3

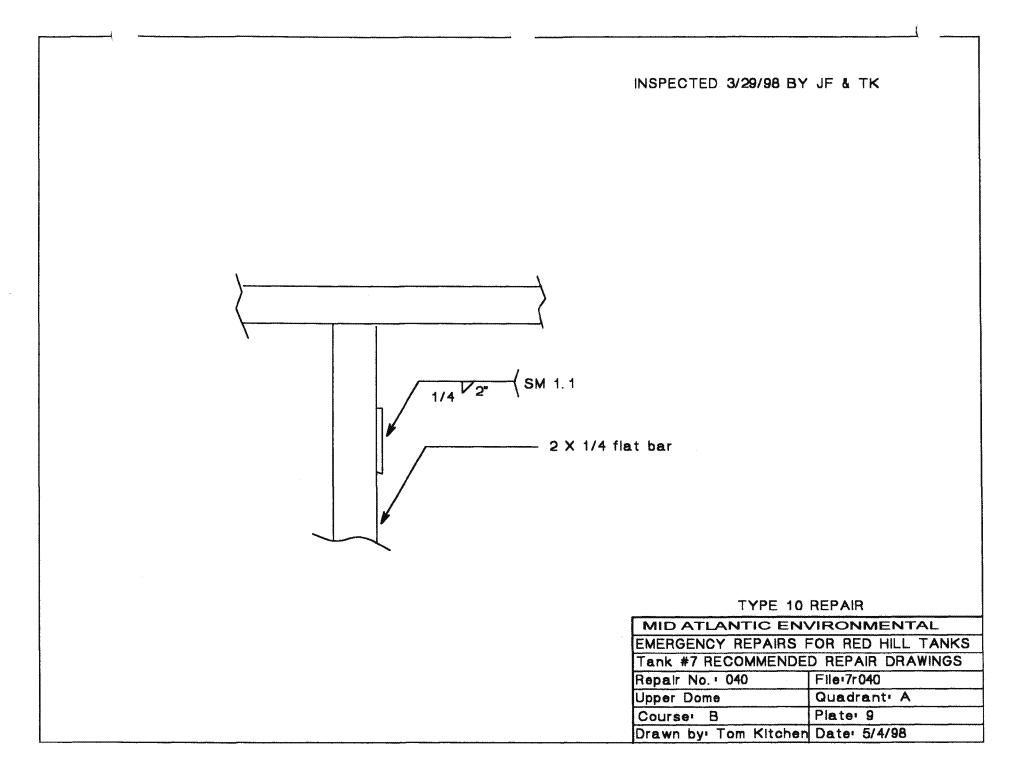
Drawn by: Tom Kitchen Date: 5/4/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 039	Type: 10 Location: A 3 - B
1/2 T	Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.

weid Kepair			
WPS No.: SM 1.1-1			
Welder ID: John Wal	sh		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required: \sqrt{A}			
Repair Acceptable:	Fluid		Date Accepted: <u>4-15</u> -98
Coating Repair			
Coating Type: Epoxy	- Add - To the Add -		
Surface Preparation:	Primer Coat:	Intermediate Coat: _	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT: 8-15 miles
Rework Required: V/A			
Repair Acceptable:	Zahell	 -	Date Accepted: 4-17-98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.:7	Repair No.: 040 Type:_	10 Location: B9 - A
5	TO THE STATE OF TH	Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.

TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL				
EMERGENCY REPAIRS FOR RED HILL TANKS				
Tank #7 RECOMMENDED REPAIR DRAWINGS				
Repair No. : 041	File:7r041			
Upper Dome	Quadrant: a			
Course: 7	Plate: 2			
Drawn by: Tom Kitchen	Date: 5/4/98			

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.:	Repair No.: 041	Type: 10 Location: A2 ~ A
	T	Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	J. J.	Via" PT

Weld Repair	
WPS No.: SM 1.1-1	
Welder ID: John Walsh	
NDT Performed: Visual _	Vacuum Box Dye Penetrant
Rework Required: D/A	
Repair Acceptable: John Sulle	Date Accepted: <u>4-15-</u> 98
Coating Repair	
Coating Type: EPOXY	
	Intermediate Coat: Final Coat:
NDT Performed: Visual:	DFT: Average DFT: 8-15 m/s
Rework Required: N/A	
Repair Acceptable:	Date Accepted: 4-17-98

MID ATLANTIC EN	VIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS				
Tank #7 RECOMMENDE	D REPAIR DRAWINGS			
Repair No.: 042 File:7R042				
Upper Dome	Quadrant: A			
Course: A	Plate: 3			
Drawn by Tom Kitchei	Date: 5/4/98			

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 042 Type: 10 Location: A3-A
Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.

Weld Repair			
WPS No.: SM 1,1-1			
Welder ID: John Wals	h		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required: V/A	**************************************		dadaw tamba kawa kaku 190 mm 1
Repair Acceptable:	diel		Date Accepted: 4-15-98
Coating Repair			
Coating Type: EPOXY			
Surface Preparation: Pr	imer Coat:	Intermediate Coat:	Final Coat:
NDT Performed: Vi	isual:	DFT:	Average DFT: 8-15 miles
Rework Required: V/A	A. W. C. A. L.		The state of the s
Repair Acceptable:	Egilel .		Date Accepted: 4-17.98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

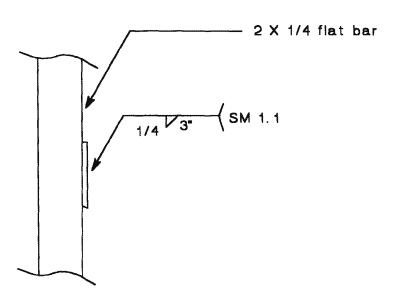
Tank No.:	Repair No.: 043 Type:	Location: A3-A
R 11"		Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.

Weld Repair			
WPS No.: SM 1	.1-1		
Welder ID: Joh	n Walsh		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required: _			
Repair Acceptable:	John Zachell	_	Date Accepted: 4-15-98
Coating Repair	•		
Coating Type:E	POXY		
Surface Preparation:	Primer Coat:	Intermediate Coa	t: Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT: 8-15 mils
Rework Required: _	N/A		
Repair Acceptable: _	John Zarbell		Date Accepted: 4.17-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 044	Type: 10 Location: A3-A
T	Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.
Pr am	ON 14" INGRT, PLUG
	PT PT
A VAII PT	



TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL				
EMERGENCY REPAIRS FOR RED HILL TANKS				
Tank #7 RECOMMENDED REPAIR DRAWINGS				
Repair No. : 045	File:7r045			
Upper Dome	Quadrant: A			
Course A	Plate: 4			
Drawn by: Tom Kitchen	Date: 5/4/98			

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Pinhole indication in fillet weld - Grind out defect, weld repair, and perform P.T.

Weld Repair			
WPS No.: SM 1.1-1			
Welder ID: John Wals	•		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required: N/A	***		
Repair Acceptable:	Parlell		Date Accepted: <u>4-15</u> -98
Coating Repair			
Coating Type: <u>EPOXY</u>			
Surface Preparation: Pr	imer Coat:	Intermediate Coat:	Final Coat:
NDT Performed: V	isual:	DFT:	Average DFT: 8-15 m./s
Rework Required: N/A			
Repair Acceptable:	3ghell		Date Accepted: <u>4-17-</u> 98