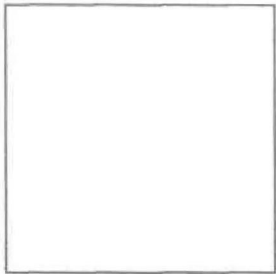


CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	3/3/98



12 X 12 COATING REPAIR

TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 340		File: 10r340	
Lower dome		Quadrant: A	
Course: 1		Plate: 3	
Drawn by: Tom Kitchen		Date: 5/13/98	

**Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center**  
Contract No. N62742-96-C-1356

ADD

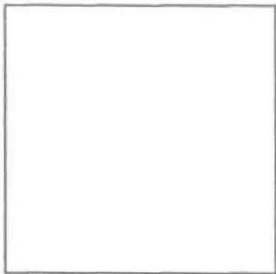
Hand-drawn diagram of an oval with dimensions 1'-0" by 1'-0". The diagram shows an oval with a horizontal dimension line below it labeled "1'-0"" and a vertical dimension line to its right labeled "1'-0"". To the right of the diagram is the text "Type 8" and a date "3/22/96" with initials "JH".

Weld Repair N/A

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Repair Acceptable: John F. Kelly Date Accepted: 3-13-99

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	3/3/98



6 X 6 COATING REPAIR

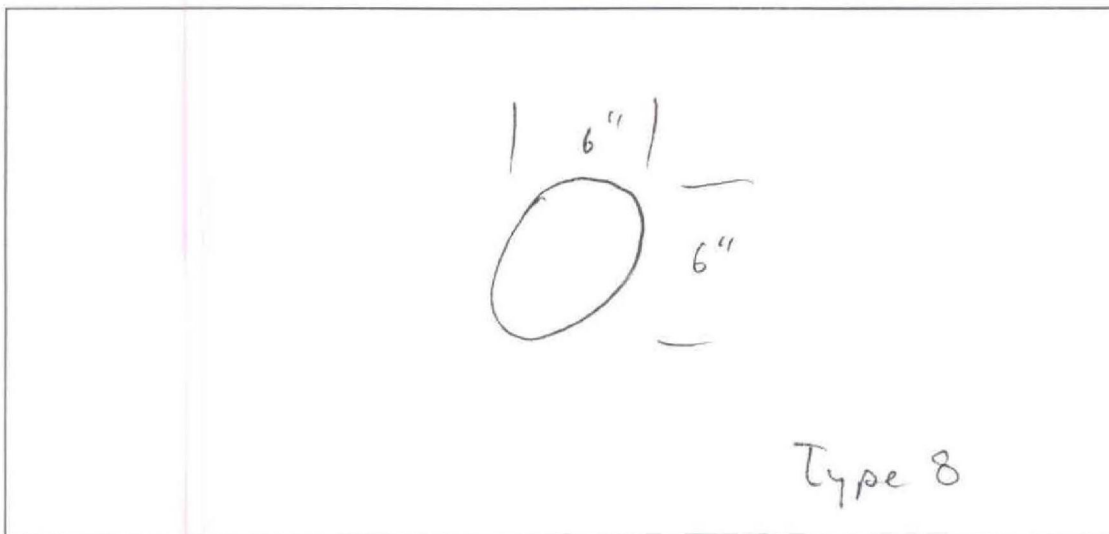
TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 341		File: 10r341	
Lower dome		Quadrant: A	
Course: 1		Plate: 4	
Drawn by: Tom Kitchen		Date: 5/13/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

ADD

Tank No.: 10      Repair No.: 341      Type: 8      Location: A



Weld Repair      N/A

JK  
3/22/48

NDT Performed: Visual Vacuum Box Dye Penetrant

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Coating Type: Epoxy

Surface Preparation: ☒ Primer Coat: ☒ Intermediate Coat: ☒ Final Coat: ☒

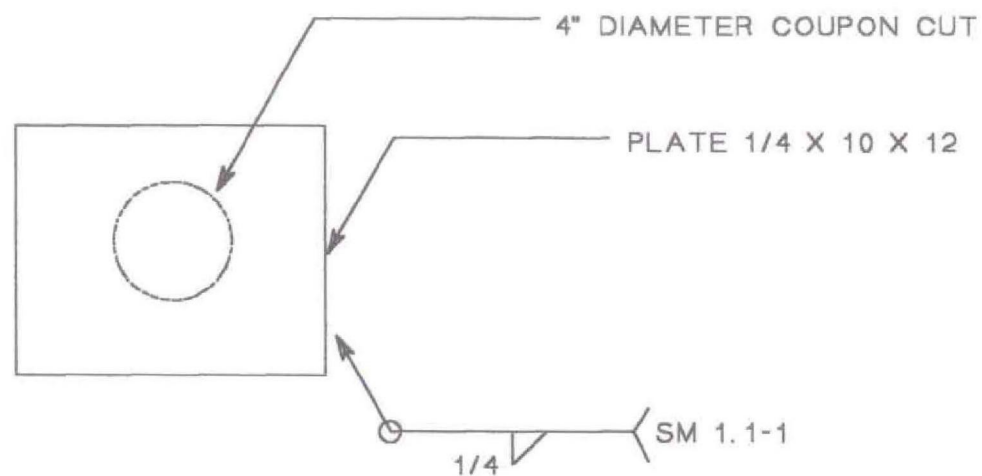
NDT Performed: Visual: ✓ DFT: ✓ Average DFT: 8 mils - 15 mils

Rework Required: N/A

Repair Acceptable: John G. Adrell Date Accepted: 3-13-98



CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	3/3/98



#### TYPE 5 REPAIR

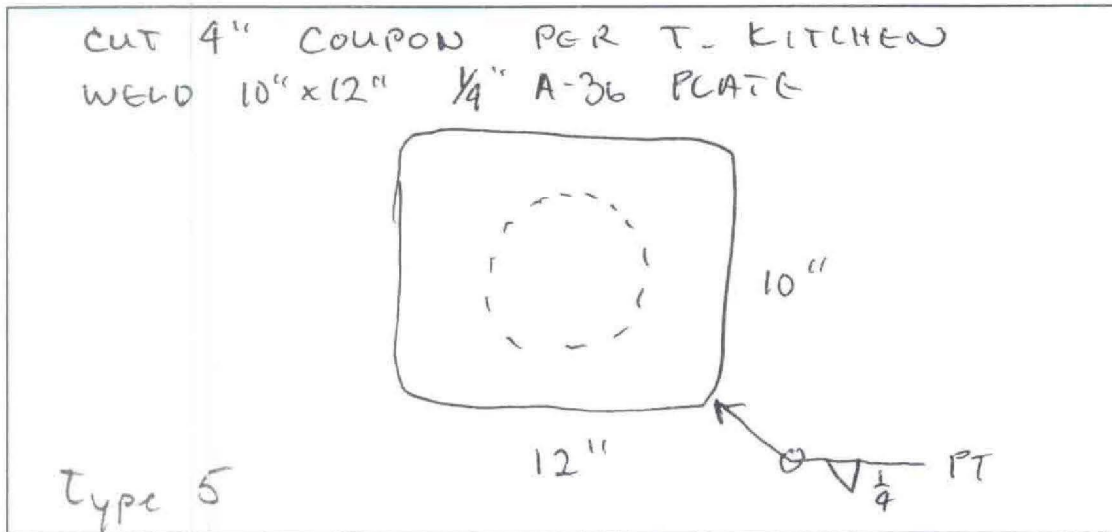
LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 342		File: 10r342	
Lower dome		Quadrant: B	
Course: 1		Plate: 11	
Drawn by: Tom Kitchen		Date: 5/30/98	

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

ADD

Tank No.: 10      Repair No.: 342      Type: 5      Location: B



Sketch of Repair Area

Weld Repair

WPS No.: SMI.1-1

Welder ID: John Walsh

NDT Performed:      Visual ☒      Vacuum Box ☐      Dye Penetrant ☒

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zschell      Date Accepted: 3-10-98

Coating Repair

Coating Type: Epoxy

Surface Preparation: ☒      Primer Coat: ☒      Intermediate Coat: ☒      Final Coat: ☒

NDT Performed:      Visual: ☒      DFT: ☒      Average DFT: 8 mils - 15 mils

Rework Required: N/A

Repair Acceptable: John Zschell      Date Accepted: 3-13-98

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	3/3/98



6 X 6 COATING REPAIR

TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 347		File: 10r347	
Lower dome		Quadrant: B	
Course: 1		Plate: 10	
Drawn by: Tom Kitchen		Date: 5/30/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

ADD

Tank No.: 10 Repair No.: 347 Type: 8 Location: A

CLEAN TO BARE METAL &  
PERFORM P.T. PER T. KITCHEN

NO DEFECTS FOUND  
type 8 JH  
3/22/98

Weld Repair N/A

Welder ID: John Walsh

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

## Coating Type: Epoxy

Surface Preparation: ☒ Primer Coat: ☒ Intermediate Coat: ☒ Final Coat: ☒

NDT Performed: Visual: ✓ DFT: ✓ Average DFT: 8 mils - 15 mils

Rework Required: N/A

Repair Acceptable: John Zabel Date Accepted: 3-13-98

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



10 X 10 COATING REPAIR

TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 400		File: 10r400	
Lower dome		Quadrant: A	
Course: 1		Plate: 9	
Drawn by: Tom Kitchen		Date: 5/30/98	

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



8 X 12 COATING REPAIR

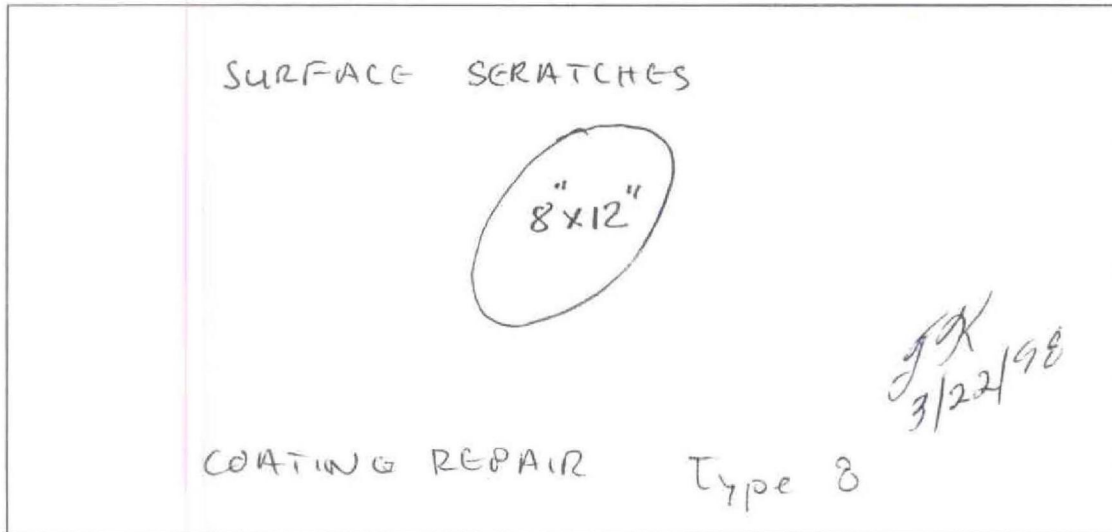
TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 410		File: 10r410	
Lower dome		Quadrant: A	
Course: 1		Plate: 8	
Drawn by: Tom Kitchen		Date: 5/30/98	

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 410 Type: 2 Location: A



Sketch of Repair Area

Weld Repair N/A

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed: Visual ☐ Vacuum Box ☐ Dye Penetrant ☐

Rework Required: ☐

Repair Acceptable: ☐ Date Accepted: ☐

Coating Repair

Coating Type: Epoxy

Surface Preparation: ☒ Primer Coat: ☒ Intermediate Coat: ☒ Final Coat: ☒

NDT Performed: Visual: ☒ DFT: ☒ Average DFT: 13 mils - 20 mils

Rework Required: N/A

Repair Acceptable: John Zachell Date Accepted: 3-15-98



Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 400 Type: 2 Location: A

Sketch of Repair Area

Weld Repair N/A

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed: Visual \_\_\_\_\_ Vacuum Box \_\_\_\_\_ Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

### Coating Repair

Coating Type: Epoxy

Surface Preparation: ✓ Primer Coat: ✓ Intermediate Coat: ✓ Final Coat: ✓

NDT Performed: Visual: ✓ DFT: ✓ Average DFT: 13mils - 20mils

Rework Required: N/A

Repair Acceptable: John Zupke II Date Accepted: 3-13-98

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



8 X 12 COATING REPAIR

TYPE 8 REPAIR

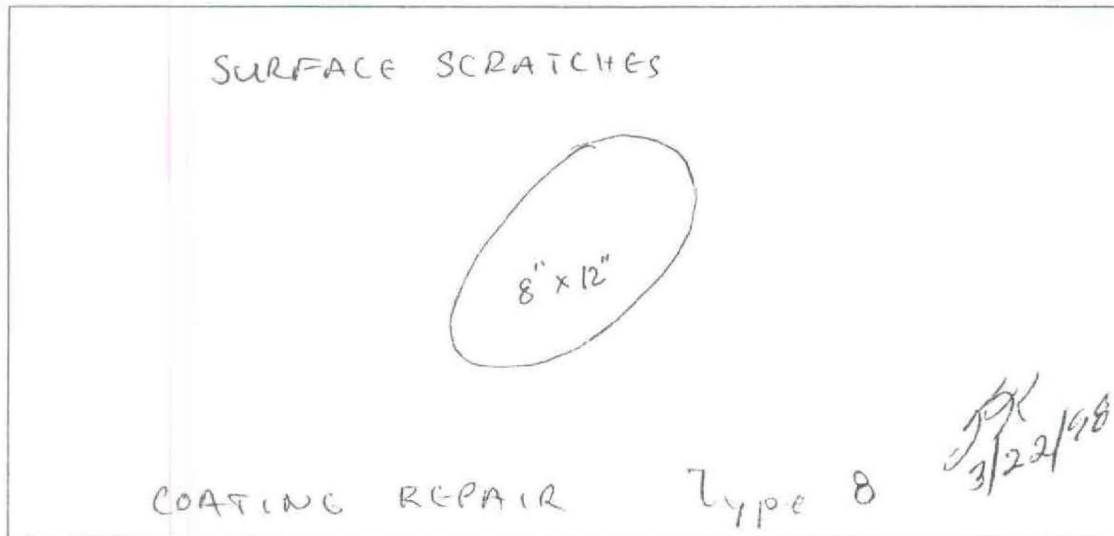
LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 420		File: 10r420	
Lower dome		Quadrant: A	
Course: 1		Plate: 7	
Drawn by: Tom Kitchen		Date: 5/30/98	

RDHLC0001282

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 420 Type: 2 Location: A



Sketch of Repair Area

Weld Repair N/A

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed: Visual ☐ Vacuum Box ☐ Dye Penetrant ☐

Rework Required: ☐

Repair Acceptable: ☐ Date Accepted: ☐

Coating Repair

Coating Type: Epoxy

Surface Preparation: ☒ Primer Coat: ☒ Intermediate Coat: ☒ Final Coat: ☒

NDT Performed: Visual: ☒ DFT: ☒ Average DFT: 13 mils - 20 mils

Rework Required: N/A

Repair Acceptable: John Zahrell Date Accepted: 3-13-98

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



8 X 12 COATING REPAIR

TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 601		File: 10r601	
Lower dome		Quadrant: B	
Course: 1		Plate: 10	
Drawn by: Tom Kitchen		Date: 5/30/98	

RDHLC00001284

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Tank No.: 10      Repair No.: 601      Type: 3      Location: B

Sketch of Repair Area

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



8 X 12 COATING REPAIR



6 X 24 coating repair

#### TYPE 8 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 610		File: 10r610	
Lower dome		Quadrant: C	
Course: 2		Plate: 12	
Drawn by: Tom Kitchen		Date: 5/30/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Tank No.: 10      Repair No.: ADD 610      Type: 8      Location: C



Weld Repair	N/A
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Welder ID: John Walsh

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Repair Acceptable: John Farrell Date Accepted: 3-13-98



CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98



6 X 6 COATING REPAIR

#### TYPE 8 REPAIR

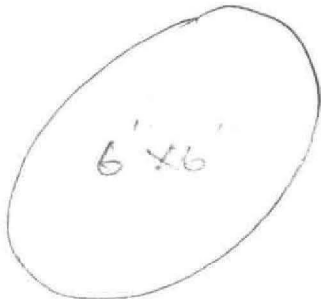
LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10			
Repair No.: 620		File: 10r620	
Lower dome		Quadrant: C	
Course: 2		Plate: 13	
Drawn by: Tom Kitchen		Date: 5/30/98	

Contract No. N62742-96-C-1356

ADD

Tank No.: 10      Repair No.: 620      Type: 8      Location: C

SURFACE SCRATCHES



COATING REPAIR

type 8 *JH* 3/22/98

Weld Repair N/A

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed: Visual Vacuum Box Dye Penetrant

**Rework Required:**

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

## Coating Repair

Coating Type: Epoxy

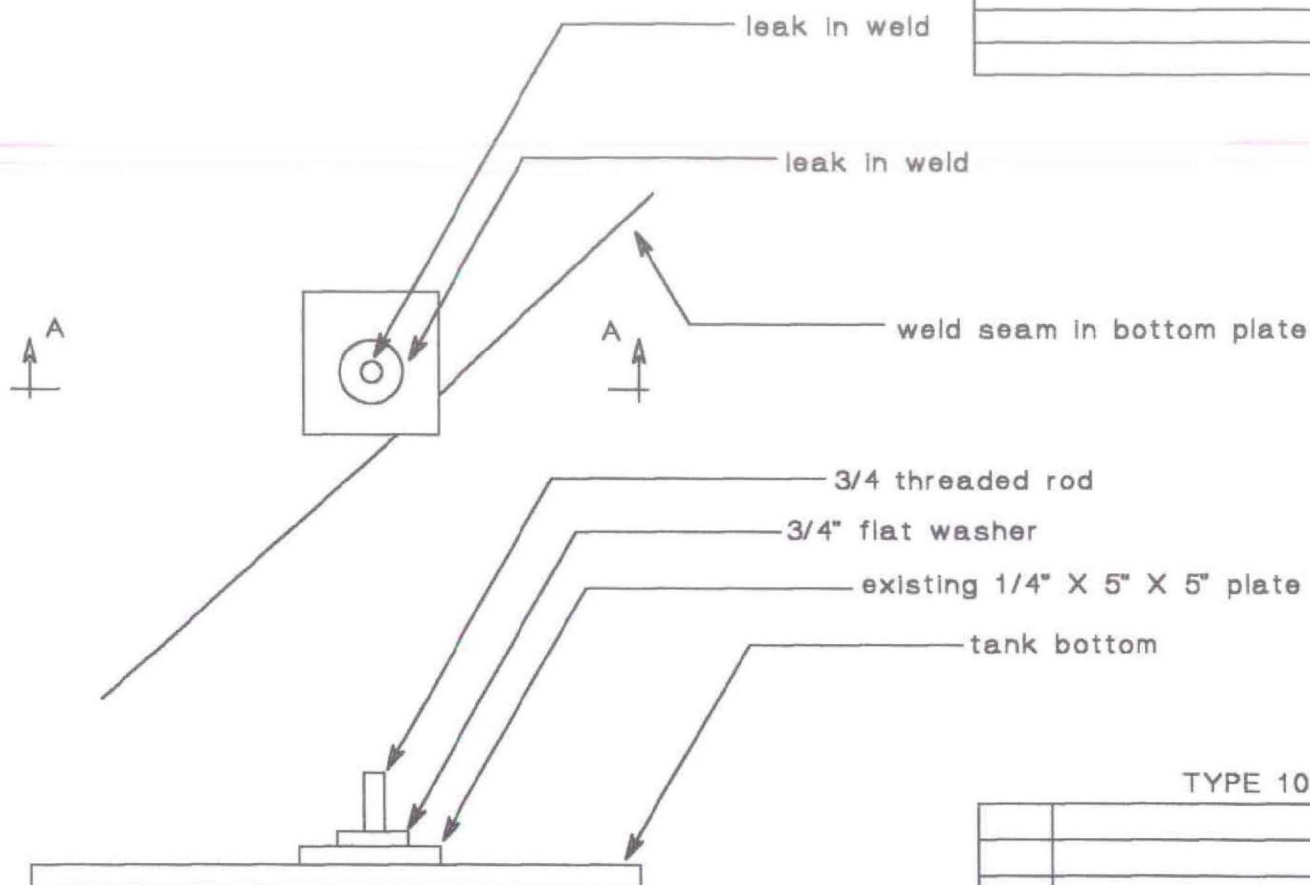
Surface Preparation: ✓ Primer Coat: ✓ Intermediate Coat: ✓ Final Coat: ✓

NDT Performed: Visual: ✓ DFT: ✓ Average DFT: 13 m/s - 20 m/s

Rework Required: U/A

Repair Acceptable: Don Sakell Date Accepted: 3-13-98

CALENDER OF EVENTS		
EVENT	BY	DATE
Defect Inspected	TK & JF	5/28/98



SECTION A-A

#### TYPE 10 REPAIR

LTR	DESCRIPTION	BY	DATE
REVISIONS			
MID ATLANTIC ENVIRONMENTAL			
EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank #10 Repair drawing			
Repair No.: 621		File: 10r621	
Tank bottom		Quadrant: B	
Drawn By: T Kitchen		Date 5/28/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 621 Type: \_\_\_\_\_ Location: Tank Bottom  
@ PL 17/18



WPS No.: Sm1.1-1

Welder ID: John Walsh

NDT Performed: Visual ☒ Vacuum Box ☒ Dye Penetrant ☐

**Rework Required:**

Repair Acceptable: John Gackell

Date Accepted: 6-10-98

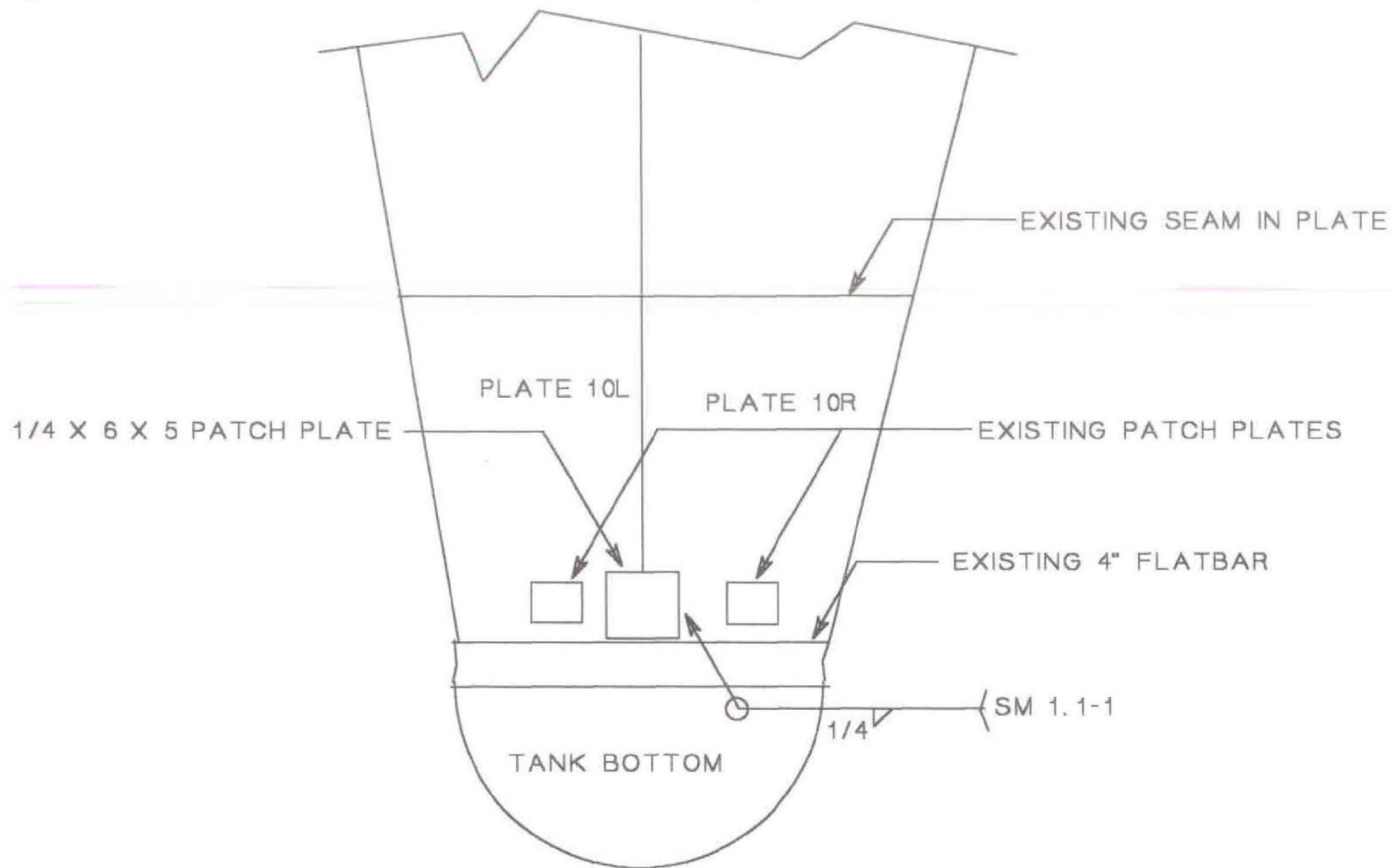
## Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_ Primer Coat: \_\_\_\_\_ Intermediate Coat: \_\_\_\_\_ Final Coat: \_\_\_\_\_

NDT Performed: \_\_\_\_\_ Visual: \_\_\_\_\_ DFT: \_\_\_\_\_ Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

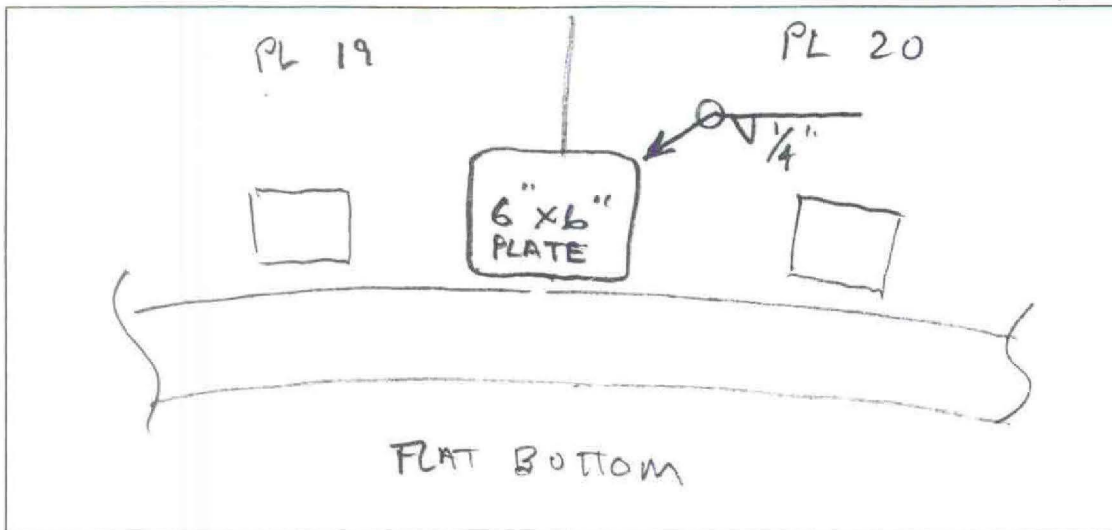
#### TYPE 3 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 622	File: 10r622
TANK BOTTOM	Quadrant: B
Course: 1	Plate: 10
Drawn By: T KITCHEN	Date: 6/10/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10    Repair No.: 622    Type: 5    Location: Tank Bottom  
@ PL 19/20



Sketch of Repair Area

Weld Repair

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed:                      Visual ☒                      Vacuum Box ☒                      Dye Penetrant ☐

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zschell

Date Accepted: 6-10-98

Coating Repair

Coating Type: \_\_\_\_\_

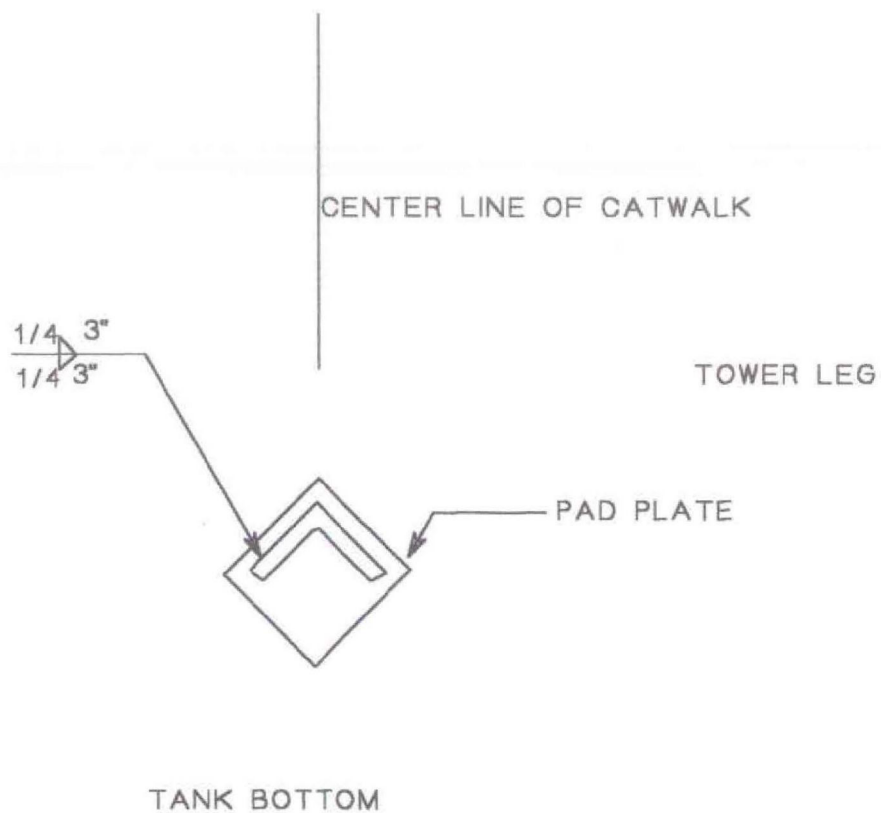
Surface Preparation: \_\_\_\_\_ Primer Coat: \_\_\_\_\_ Intermediate Coat: \_\_\_\_\_ Final Coat: \_\_\_\_\_

NDT Performed:                      Visual: \_\_\_\_\_                      DFT: \_\_\_\_\_                      Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_

Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

#### TYPE 10 REPAIR

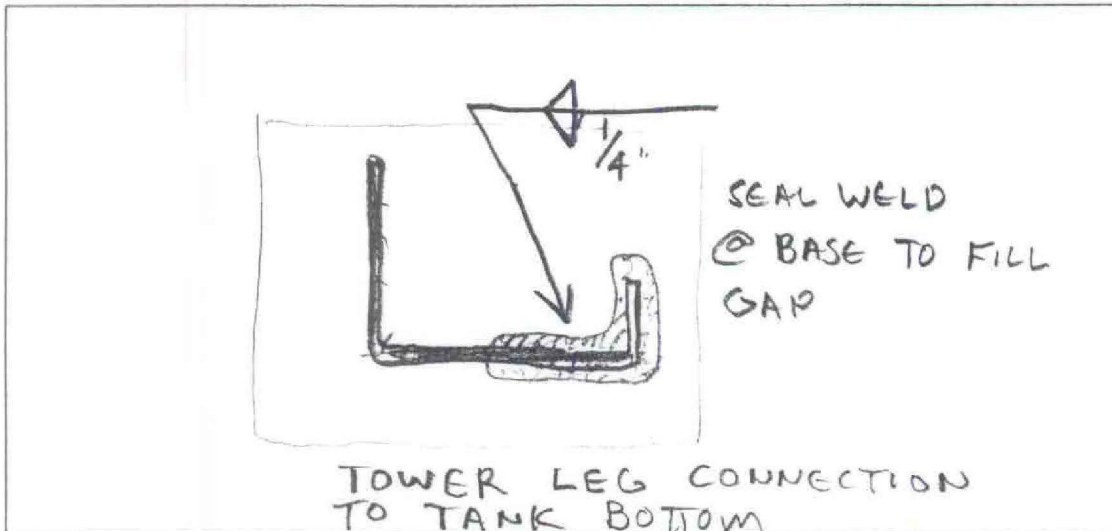
MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 623	File: 10r623
TANK BOTTOM	Quadrant: A
Drawn By: T KITCHEN	
Date: 6/10/98	



**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10    Repair No.: 623    Type: \_\_\_\_\_    Location: Tank Bottom  
@ PL 1/2



Sketch of Repair Area

Weld Repair

WPS No.: SML-1-1

Welder ID: John Walsh

NDT Performed:                      Visual ☒    Vacuum Box \_\_\_\_\_    Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zachell                      Date Accepted: 6/12/98

Coating Repair

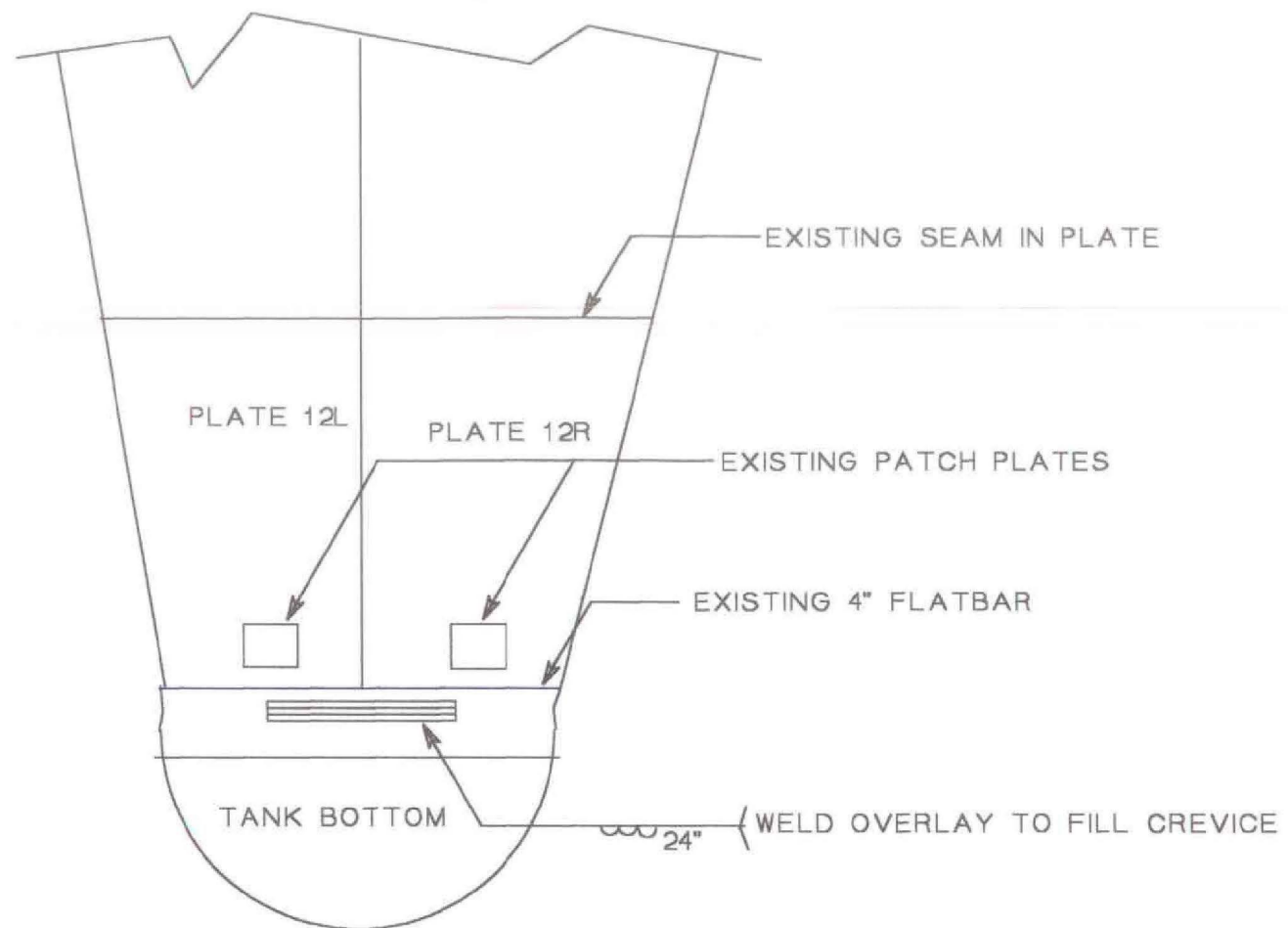
Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_    Primer Coat: \_\_\_\_\_    Intermediate Coat: \_\_\_\_\_    Final Coat: \_\_\_\_\_

NDT Performed:                      Visual: \_\_\_\_\_    DFT: \_\_\_\_\_    Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_                      Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

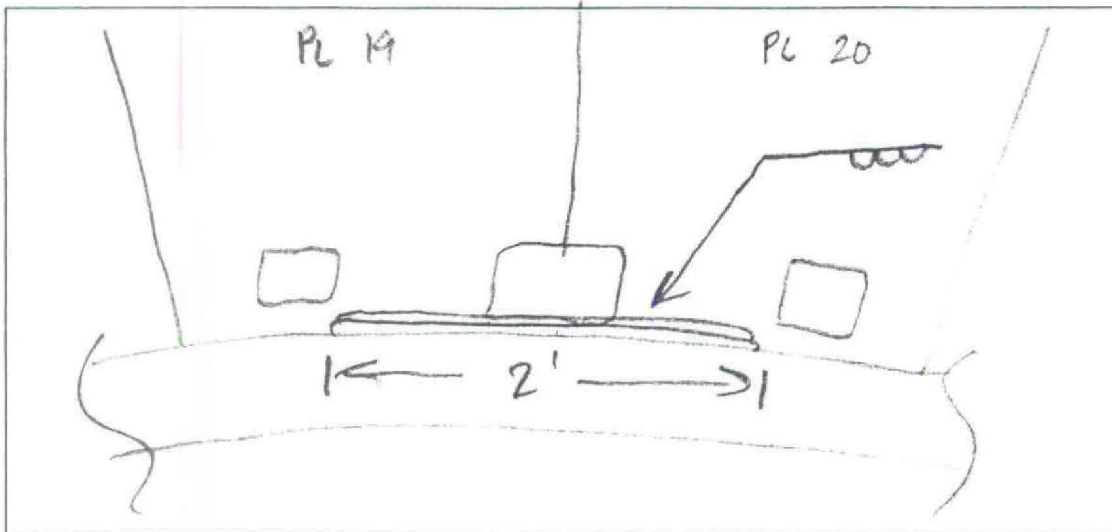
#### TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 624	File: 10r624
TANK BOTTOM	Quadrant: C
Course: 1	Plate: 12
Drawn By: T KITCHEN	Date: 6/10/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10    Repair No.: 624    Type: \_\_\_\_\_    Location: Tank Bottom  
@ PL 19/20



Sketch of Repair Area

Weld Repair

WPS No.: Sm1.1-1

Welder ID: John Walsh

NDT Performed:                      Visual ☒                      Vacuum Box ☒                      Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zschell                      Date Accepted: 6-10-98

Coating Repair

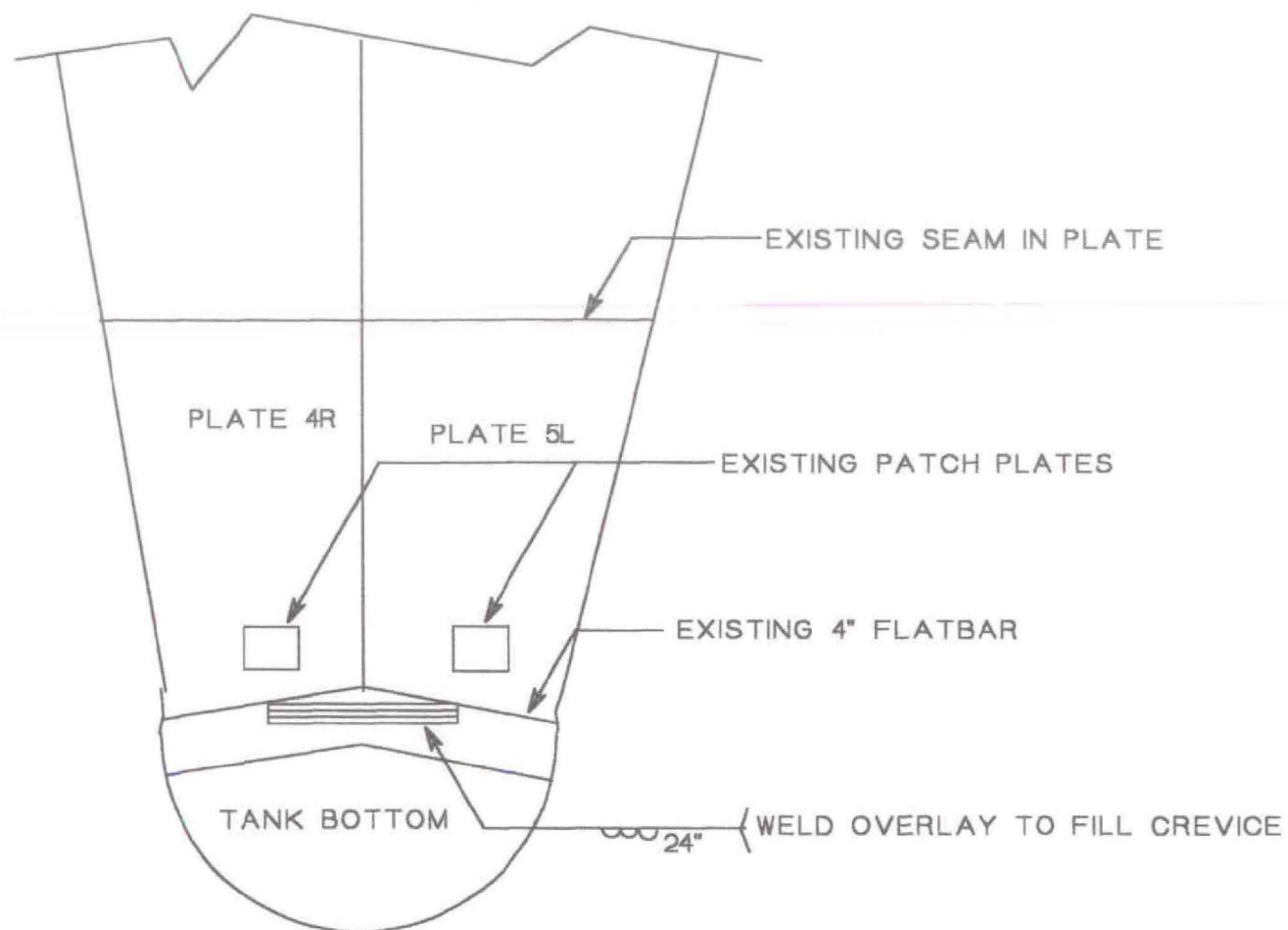
Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_    Primer Coat: \_\_\_\_\_    Intermediate Coat: \_\_\_\_\_    Final Coat: \_\_\_\_\_

NDT Performed:                      Visual: \_\_\_\_\_                      DFT: \_\_\_\_\_                      Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_                      Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

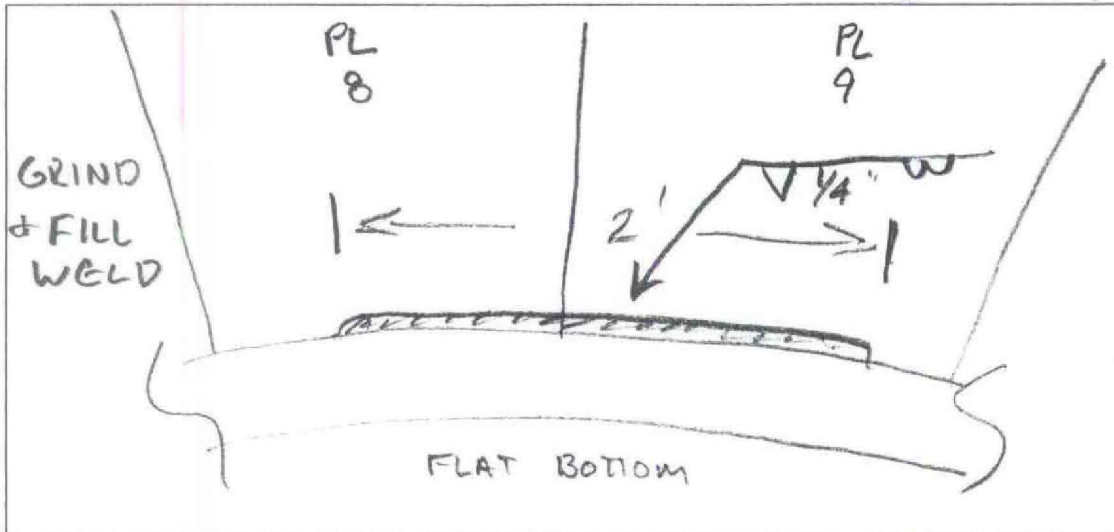
#### TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 625	File: 10r625
TANK BOTTOM	Quadrant: A
Course: 1	Plate: 4&5
Drawn By: T KITCHEN	Date: 6/10/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10    Repair No.: 625    Type: \_\_\_\_\_    Location: Tank Bottom  
@ PL 8/9



Sketch of Repair Area

Weld Repair

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed:                      Visual ☒                      Vacuum Box ☒                      Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zarell                      Date Accepted: 6/12/98

Coating Repair

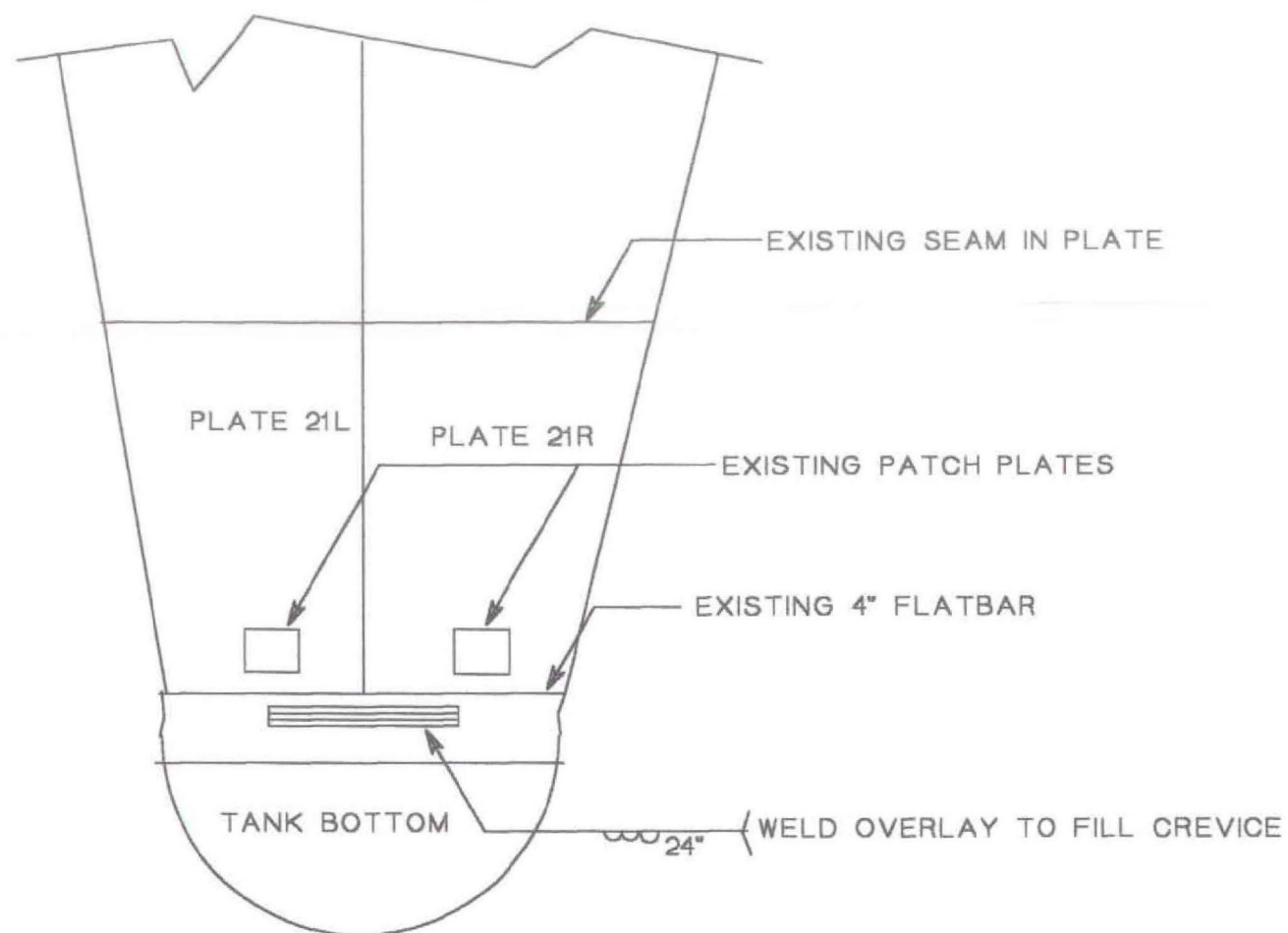
Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_ Primer Coat: \_\_\_\_\_ Intermediate Coat: \_\_\_\_\_ Final Coat: \_\_\_\_\_

NDT Performed:                      Visual: \_\_\_\_\_                      DFT: \_\_\_\_\_                      Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_                      Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

# TYPE 10 REPAIR

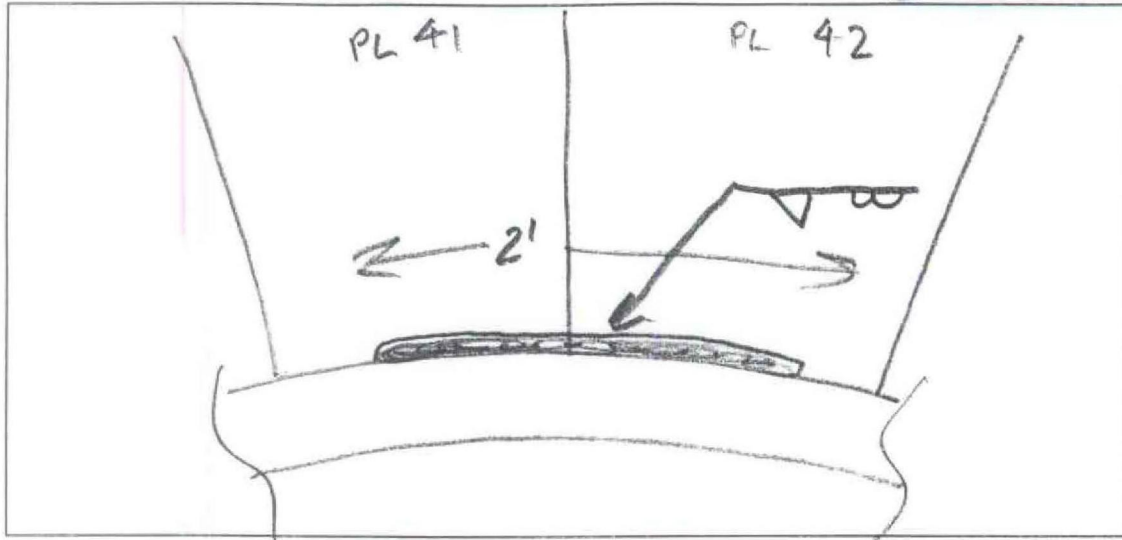
MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 626	File: 10r626
TANK BOTTOM	Quadrant: D
Course: 1	Plate: 21
Drawn By: T KITCHEN	Date: 6/10/98



**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 626 Type: \_\_\_\_\_ Location: Tank Bottom  
@ PL 41/42



Sketch of Repair Area

Weld Repair

WPS No.: SM1.1-1

Welder ID: John Walsh

NDT Performed: Visual ☒ Vacuum Box ☒ Dye Penetrant ☐

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zachell Date Accepted: 6/12/98

Coating Repair

Coating Type: \_\_\_\_\_

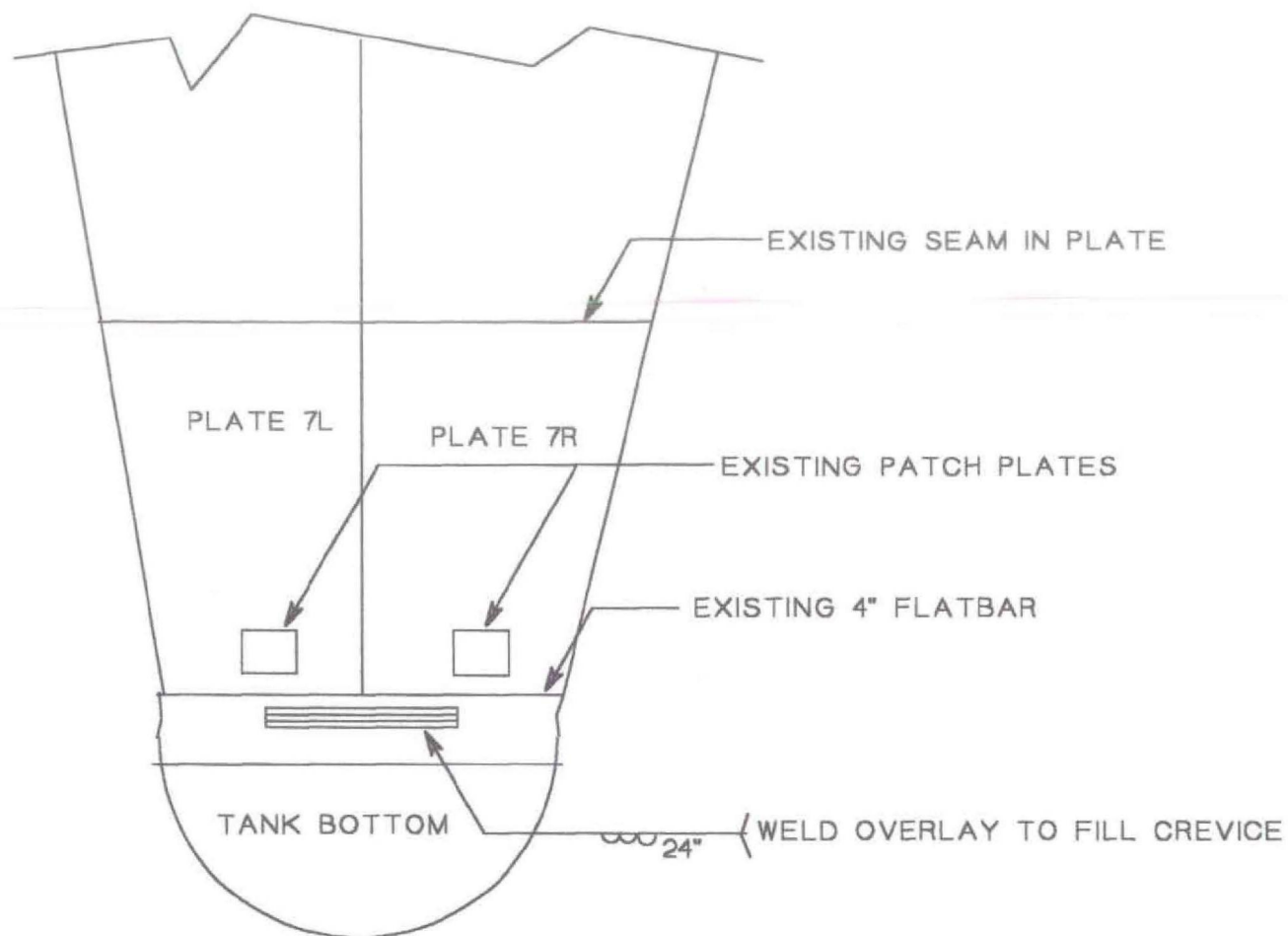
Surface Preparation: \_\_\_\_\_ Primer Coat: \_\_\_\_\_ Intermediate Coat: \_\_\_\_\_ Final Coat: \_\_\_\_\_

NDT Performed: Visual: \_\_\_\_\_ DFT: \_\_\_\_\_ Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_





DEFECT INSPECTED 6/4/98 BY JF & TK

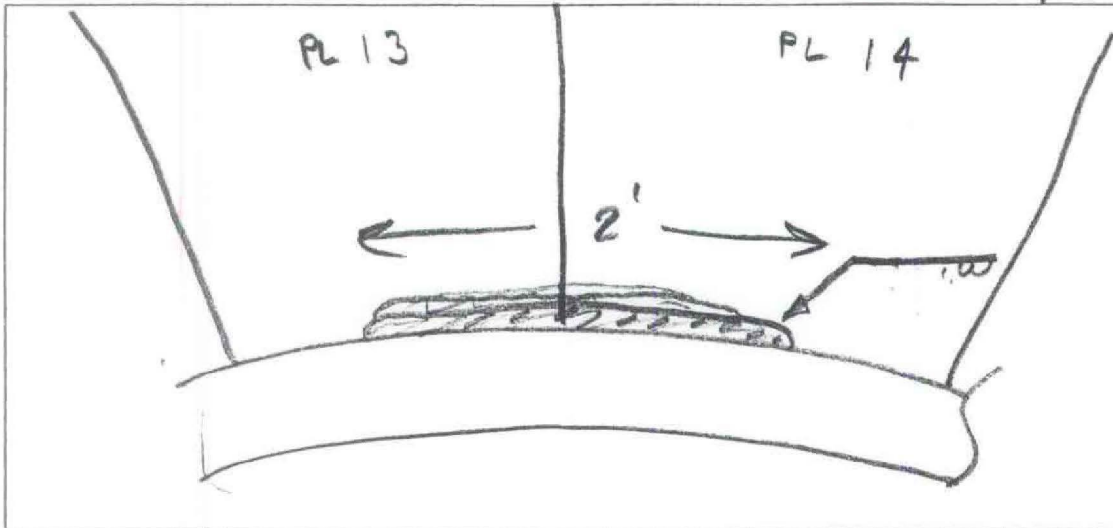
#### TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 627	File: 10r627
TANK BOTTOM	Quadrant: B
Course: 1	Plate: 7
Drawn By: T KITCHEN	Date: 6/10/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10    Repair No.: 627    Type: \_\_\_\_\_    Location: Tank Bottom  
@ PL 13/14



Sketch of Repair Area

Weld Repair

WPS No.: SM1.1-1

Welder ID: John Fackrell

NDT Performed:                      Visual ☒                      Vacuum Box ☒                      Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: John Fackrell                      Date Accepted: 6-10-98

Coating Repair

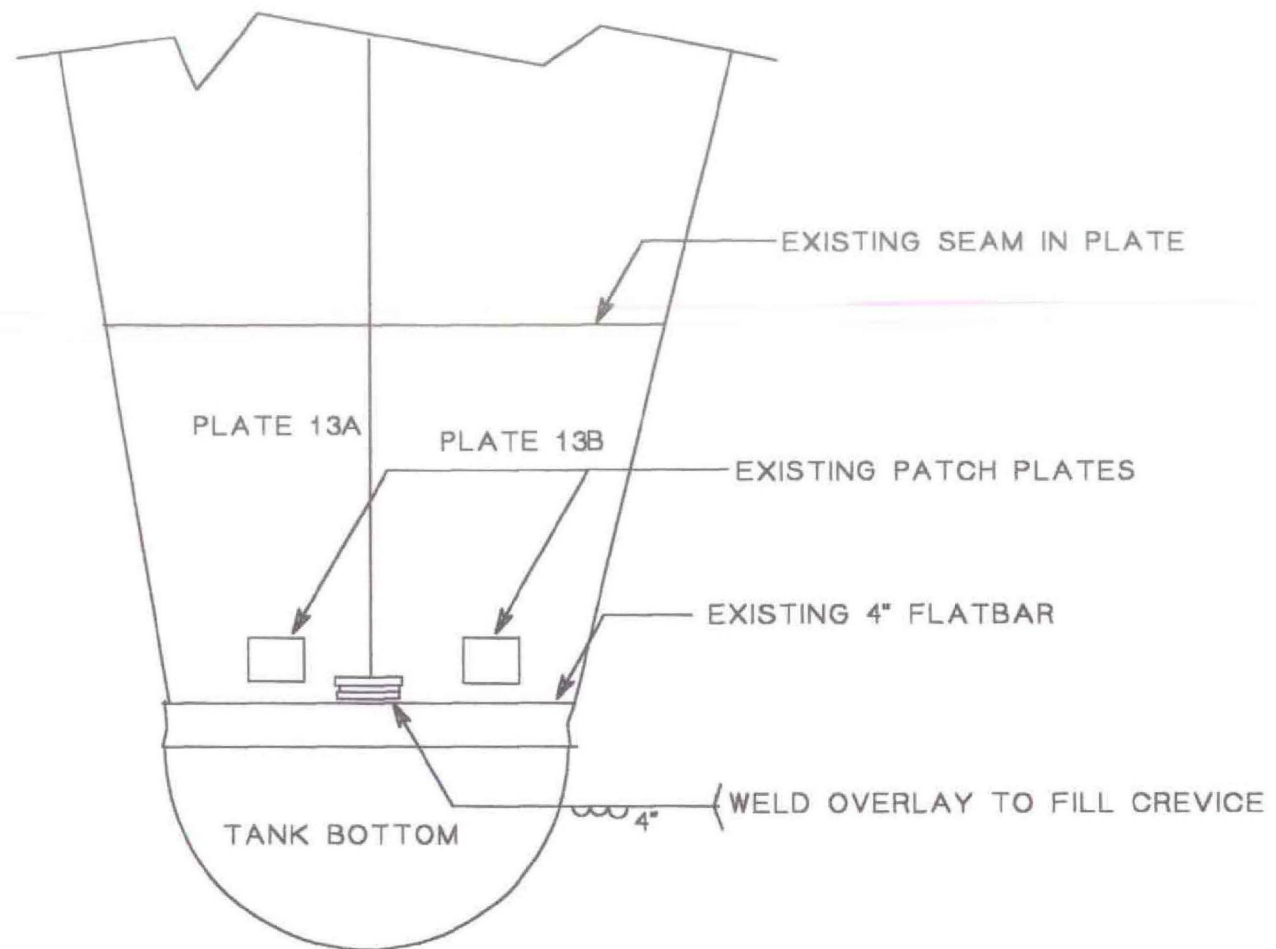
Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_    Primer Coat: \_\_\_\_\_    Intermediate Coat: \_\_\_\_\_    Final Coat: \_\_\_\_\_

NDT Performed:                      Visual: \_\_\_\_\_                      DFT: \_\_\_\_\_                      Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_                      Date Accepted: \_\_\_\_\_



DEFECT INSPECTED 6/4/98 BY JF & TK

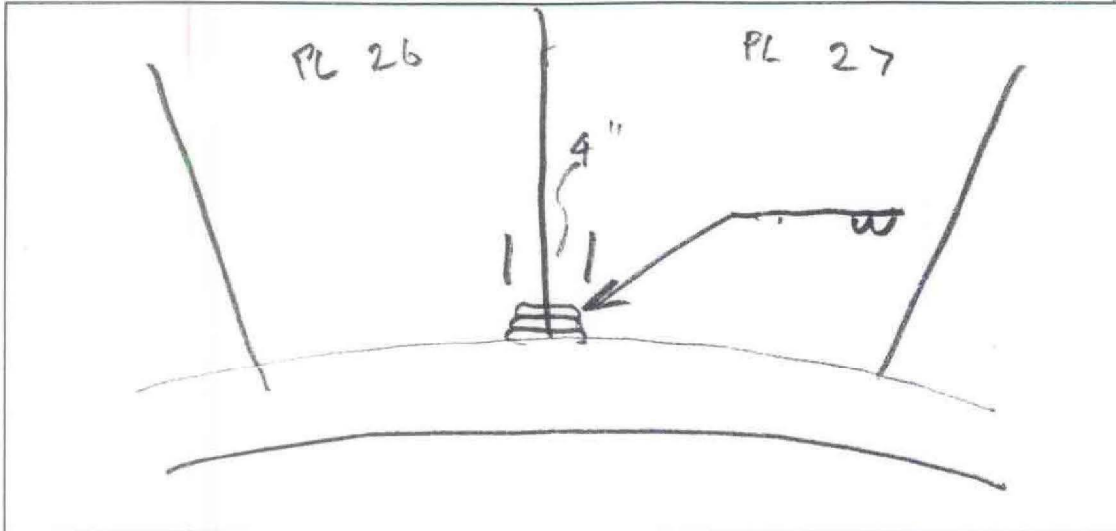
#### TYPE 10 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #10 REPAIR DRAWING	
Repair No.: 628	File: 10r628
TANK BOTTOM	Quadrant: C
Course: 1	Plate: 13
Drawn By: T KITCHEN	Date: 6/10/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 628 Type: \_\_\_\_\_ Location: Tank Bottom  
@ PL 26/27



Sketch of Repair Area

Weld Repair

WPS No.: SMI.1-1

Welder ID: John Walsh

NDT Performed: Visual ☒ Vacuum Box ☒ Dye Penetrant ☐

Rework Required: \_\_\_\_\_

Repair Acceptable: John Zedell Date Accepted: 6/12/98

Coating Repair

Coating Type: \_\_\_\_\_

Surface Preparation: \_\_\_\_\_ Primer Coat: \_\_\_\_\_ Intermediate Coat: \_\_\_\_\_ Final Coat: \_\_\_\_\_

NDT Performed: Visual: \_\_\_\_\_ DFT: \_\_\_\_\_ Average DFT: \_\_\_\_\_

Rework Required: \_\_\_\_\_

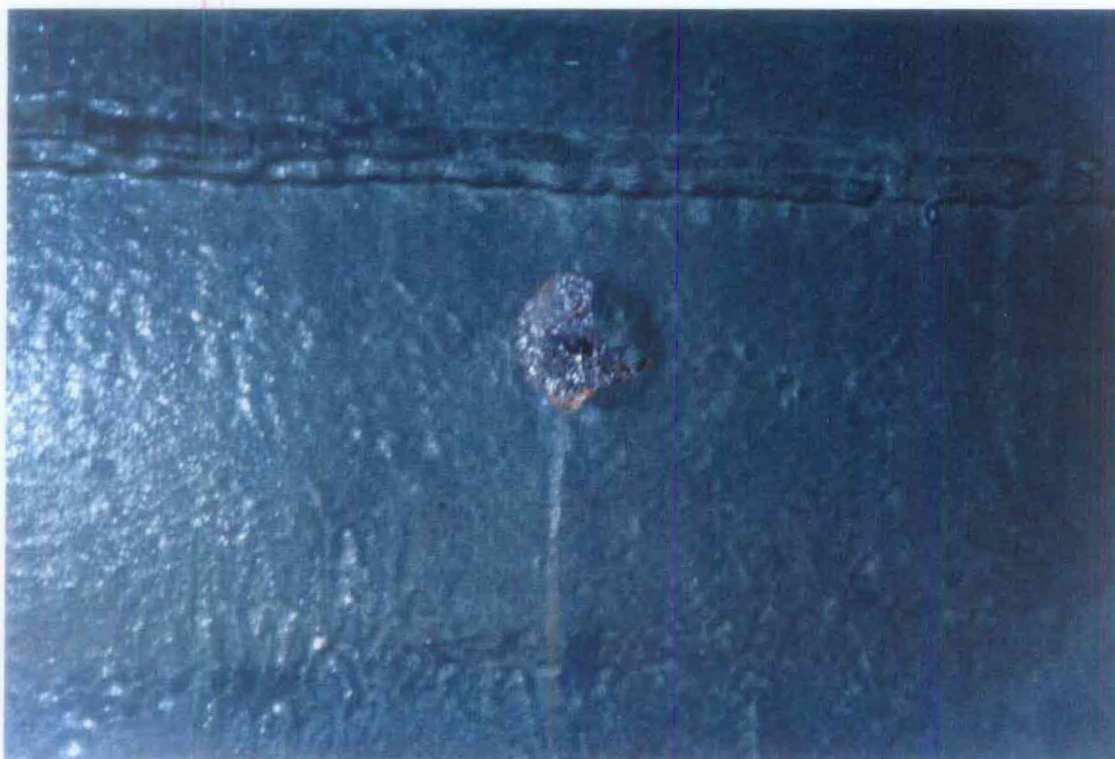
Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

**Section 10**  
**AS-BUILT DRAWINGS**

## Section 11

### Pictures

**PICTURE OF HOLE IN TANK WALL CAUSED BY BACKSIDE  
CORROSION**





**PICTURE OF PITTING ON FIRST ASCENDING PLATES AT  
BOTTOM OF TANK #10**



**Section 12**  
**CONTRACT DRAWINGS**