		CALENDER O	F EVENT		I
	D (	EVENT		BY	DATE
	Dete	ct inspected	JF	- & TK	3/3/98
					-
12 X 12 COATING REPAIR					
12 X 12 COATING REPAIR		TYPE 8	REPAIR		
12 X 12 COATING REPAIR		TYPE 8	REPAIR		
12 X 12 COATING REPAIR		TYPE 8	REPAIR		
12 X 12 COATING REPAIR		TYPE 8	REPAIR		
12 X 12 COATING REPAIR	LTR			BY	DAT
12 X 12 COATING REPAIR	LTR	DESCRIPTION		BY	DAT
12 X 12 COATING REPAIR		DESCRIPTION REVI	ON SIONS		
12 X 12 COATING REPAIR	MIE	DESCRIPTION REVISED ATLANTIC EN	ON SIONS NVIRONI	MENTA	L
12 X 12 COATING REPAIR	MIC	DESCRIPTION REVISED ATLANTIC EN	ON SIONS NVIRONI	MENTA	L
12 X 12 COATING REPAIR	EMER Tank	DESCRIPTION REVISOR ATLANTIC EN	ON SIONS NVIRONI	MENTA HILL T	L
12 X 12 COATING REPAIR	MIE EMER Tank Repa	DESCRIPTION REVISED ATLANTIC EN REPAIRS #10	ON SIONS VIRONI FOR RED	MENTA ) HILL T	L
12 X 12 COATING REPAIR	MID EMER Tank Repa Lowe	DESCRIPTION REVISOR ATLANTIC EN REPAIRS #10	ON SIONS IVIRONI FOR RED	MENTA ) HILL T	L

Repair Re AD D	ecord
Tank No.: 10 Repair No.: 340 Typ	e: 8 Location: A
K 1'-0"	1'-0"  1'-0"  1-0"
Sketch of Rep	air Area
Weld Repair N/A	
WPS No.: SM1.1-1	
Welder ID:John Walsh	
NDT Performed: Visual	Vacuum Box Dye Penetrant
Rework Required:	
Repair Acceptable:	Date Accepted:
Coating Repair	
Coating Type: Epoxy	
Surface Preparation: Primer Coat: I	
NDT Performed: Visual:	OFT: $$ Average DFT: $8 \text{ m/l}_5 - 15 \text{ m}$
Rework Required:	
Repair Acceptable:	Date Accepted: 3-13-99

Repair Record  ADD  Tank No.: 10 Repair No.: 34 Type: 8 Location: 4
6"
Type 8
Sketch of Repair Area
Weld Repair N/A WPS No.: SM1.1-1  Sketch of Repair Area  3/2/4 8 3/2-2/4 8
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 8 mils - 15
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

	CALENDER	OF EVENTS		
	EVENT	B	Y	DATE
	Defect Inspected	JF &		3/3/98
				_
	AMETER COUPON CUT  PLATE 1/4 X 10 X 12			
	TYPE	5 REPAIR		
				_
				+
				-
				1
	LTR DESCRIPT	ION	BY	DAT
	REV	/ISIONS		
	MID ATLANTIC E	VISIONS NVIRONME	NTA	L
	MID ATLANTIC E EMERGENCY REPAIR	VISIONS NVIRONME	NTA	L
	MID ATLANTIC E EMERGENCY REPAIR Tank #10	VISIONS INVIRONME S FOR RED H	NTA ILL T	L
	REN MID ATLANTIC E EMERGENCY REPAIR Tank #10 Repair No.: 342	VISIONS ENVIRONME S FOR RED H File:10r342	NTA ILL T	L
	REN MID ATLANTIC E EMERGENCY REPAIR Tank #10 Repair No.: 342 Lower dome	VISIONS NVIRONME S FOR RED H File:10r342 Quadrant	NTA ILL T	L
	REN MID ATLANTIC E EMERGENCY REPAIR Tank #10 Repair No.: 342	VISIONS ENVIRONME S FOR RED H File:10r342 Quadrant: Plate: 11	NTA ILL T	L

Repair Record
Tank No.: 10 Repair No.: 342 Type: 5 Location: B
WELD 10" x 12" 4" A-36 PLATE
10"
type 5 12" OV \$ PT
Sketch of Repair Area
Weld Repair  WPS No.: SM1.1-1  Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:  Repair Acceptable: John Buthell  Date Accepted: 3-10-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:
Renair Acceptable: O las Zent ull Date Accepted: 3-13-9%

			CALENDER OF			
			EVENT		BY	DATE
		Defe	ct Inspected	JF	& TK	3/3/98
						-
1						
	6 X 6 COATING REPAIR		TYPE 8	REPAIR		
	O X O COX TINO THE AIR					
1		LTR	DESCRIPTIO	N	BY	DATE
			REVIS			
		MIE	ATLANTIC EN	and the same of th	ENTA	L
			RGENCY REPAIRS			
			#10	1 011 1120		711110
			ir No. : 347	File 10r34	7	
			r dome	Quadran		-
		Cour		Plate: 10		
			n by: Tom Kitcher			
		Draw	i by rom Kitcher	Date. 5/	20/ 90	

Repair Record ADD
Tank No.: 10 Repair No.: 347 Type: 8 Location: A
CLBAN TO BARE METAL &
PERFORM P.T. PER T. LITCHEW
type 8
type o
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type:Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required: V/A
Repair Acceptable: Date Accepted: 3-13-98

EVENT BY DATE Defect inspected JF & TK 2/20/88  10 X 10 COATING REPAIR  TYPE 8 REPAIR  LTR DESCRIPTION BY DATE REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No 400   File-10/-400		CALENDER	OF EVENTS		
TYPE 8 REPAIR  TYPE 8 REPAIR  LTR DESCRIPTION BY DATE REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. + 400   Filer107400		EVENT	E		DATE
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400		Defect Inspected	JF (	KTK	2/20/98
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400				-	
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No. : 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No. : 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400					
LTR DESCRIPTION BY DATE  REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400		TYBE	O DEDAID		
REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400   File:10r400	10 X 10 COATING REPAIR	ITPE	O REPAIR		
REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400   File:10r400				-	-
REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400   File:10r400				-	-
REVISIONS  MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400		. 70	1011	514	
MID ATLANTIC ENVIRONMENTAL  EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400 File:10r400				BY	DATE
EMERGENCY REPAIRS FOR RED HILL TANKS  Tank #10  Repair No.: 400   File:10r400					
Tank #10  Repair No.: 400   File:10r400					
Repair No.: 400 File:10r400			S FOR RED H	HILL T	ANKS
		Repair No.: 400	File:10r400	)	
Lower dome Quadrant: A		Lower dome	Quadrant	: A	
Course: 1 Plate: 9		Course: 1	Plata: 9		
Drawn by: Tom Kitchen Date: 5/30/98			11000		

	CALENDER	OF EVENTS		
	EVENT	BY	DA	TE
	Defect Inspected		TK 2/20	
8 X 12 COATING REPAIR	TYPE	8 REPAIR	T	
8 X 12 COATING REPAIR	TYPE	8 REPAIR		
8 X 12 COATING REPAIR	TYPE	8 REPAIR		
8 X 12 COATING REPAIR				
8 X 12 COATING REPAIR	LTR DESCRIPT	ION	BY DA	
8 X 12 COATING REPAIR	LTR DESCRIPT	TION VISIONS		
8 X 12 COATING REPAIR	LTR DESCRIPT REV	ION VISIONS NVIRONMEN	ITAL	
8 X 12 COATING REPAIR	LTR DESCRIPT REV MID ATLANTIC E EMERGENCY REPAIRS	ION VISIONS NVIRONMEN	ITAL	
8 X 12 COATING REPAIR	LTR DESCRIPT REV	ION VISIONS NVIRONMEN	ITAL	
8 X 12 COATING REPAIR	LTR DESCRIPT REV MID ATLANTIC E EMERGENCY REPAIRS	ION VISIONS NVIRONMEN	ITAL	
8 X 12 COATING REPAIR	LTR DESCRIPT REV MID ATLANTIC E EMERGENCY REPAIRS Tank #10	TION VISIONS NVIRONMEN S FOR RED HIL	ITAL L TANK	
8 X 12 COATING REPAIR	LTR DESCRIPT REV MID ATLANTIC E EMERGENCY REPAIRS Tank #10 Repair No.: 410	TION VISIONS NVIRONMEN S FOR RED HIL	ITAL L TANK	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 410 Type: 2 Location: A
SURFACE SERATCHES
8"×12")  3/22/98
COATING REPAIR Type 8
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 13 mils - 20 mil
Rework Required: WA
Repair Acceptable: Date Accepted: 3-15-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 400 Type: 2 Location: A
SURFACE SCRATCHES
10" X 10"
COATING REPAIR TYPE 8 3/22/48  Sketch of Repair Area
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 13
Rework Required: VA
Repair Acceptable: Date Accepted: 3-13-98

	CALENDER (	OF EVENTS	_	
	EVENT	В	Y	DATE
	Defect Inspected			2/20/98
8 X 12 COATING REPAIR	TYPE	B REPAIR		
	LTR DESCRIPT	ION	BY	DATE
		ISIONS		1
	MID ATLANTIC EI		NTA	L
	EMERGENCY REPAIRS			
	Tank #10	- Serie I Thomas I I	,	
	Repair No.: 420	File:10r420		
	Lower dome	Quadrant		
	Course 1	Plate: 7		
	Drawn by Tom Kitch		1/98	
	Diami by Tom Kitch	011 0410 0/00	7 00	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

SURF	ACE	SCRAT	CHES			
		(8")	x 12"	/		
						13/22/9
COATIN	C R	CEPAIR		7400	8	3/2

Rework Required:    Date Accepted:   Coating Repair	Weld Repail				
NDT Performed: Visual Vacuum Box Dye Penetrant  Rework Required:  Repair Acceptable: Date Accepted:  Coating Repair  Coating Type: Epoxy  Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:  NDT Performed: Visual: DFT: Average DFT: 13mils - 20 mils  Rework Required: Average DFT: 13mils - 20 mils	WPS No.: SM1.1-1				
Rework Required:    Date Accepted:   Coating Repair	Welder ID: John Walsh				
Repair Acceptable: Date Accepted:  Coating Repair  Coating Type: Epoxy  Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:   NDT Performed: Visual: DFT: Average DFT:	NDT Performed:	Visual	Vacuum Box	Dye Penetrant	
Coating Repair  Coating Type:	Rework Required:				
Coating Type:	Repair Acceptable:			Date Accepted:	
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: NDT Performed: Visual: DFT: Average DFT: 13mils - 20 mils Rework Required:	Coating Repair				
NDT Performed: Visual: \( \square \) DFT: \( \square \) Average DFT: \( \lambda \) Average DFT: \( \lambda \) Moreover Required: \( \square \) \( \lambda \)	Coating Type: Epoxy				
Rework Required:	Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:	
$\wedge$ i $\bigcirc$ $\bigcirc$ $\bigcirc$ $\bigcirc$	NDT Performed:	Visual:	DFT:	Average DFT: 13mils - 26	mils
Repair Acceptable: Date Accepted: 3-13-98	Rework Required:	A	1 /		
	Repair Acceptable:	Im Juliel		Date Accepted: 3-13-98	>

	CALENDER OF	EVENTS	_
	EVENT	BY	DATE
	Defect Inspected	JF & T	< 2/20/98
8 X 12 COATING REPAIR	TYPE 8	HEPAIH	
	L TD DECODINE	\hl	VDATE
	LTR DESCRIPTIO		Y DATE
	REVIS		F 6 1
	MID ATLANTIC EN		
	EMERGENCY REPAIRS	FOR RED HILL	TANKS
	Tank #10	1-11-12-12-1	
	Repair No. : 601	File:10r601	
	Lower dome	Quadrant: B	
	Course: 1	Plate: 10	
	Drawn by: Tom Kitcher	Date: 5/30/98	3

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

#### Repair Record

	ADD	_	
Tank No.: 10 Rep	air No.: 60 / 1	Type: 3 Lo	cation: B
PERFORM	VAC BOX	TEST PER	T. KITCHEW
			Ja /22/98
NO LEAKS		Type N	AL
	Sketch of I	Repair Area	
Weld Repair V/A			
WPS No.: <u>SM1.1-1</u>			
Welder ID: John Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:		_	Date Accepted:
Coating Repair N/A			
Coating Type: Epoxy			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			

Date Accepted: \_\_\_\_\_

Repair Acceptable:

	CALENDER OF	EVENTS	
	EVENT	BY	DATE
	Defect inspected	JF & TK	2/20/98
8 X 12 COATING REPAIR			
6 X 24 coating repair	TYPE 8 F	REPAIR	
	LTR DESCRIPTION	N BY	DATE
	REVISI		
	MID ATLANTIC EN		\L
	EMERGENCY REPAIRS F		
	Tank #10	OH HED HILL I	MINIO
	Repair No.: 610	File:10r610	
	Lower dome	Quadrant: C	
	Course: 2	Plate: 12	
	Drawn by: Tom Kitchen		
	Diami by Tom Ritchen	Date 0/00/30	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

#### Repair Record

Tank No.: 10 Repair No.: 610 Type: 8 Location: C

ADD

SURFACE SCRATCHES
6×6
COATING REPAIR Type 8
COATING REPAIR TYPE 8
Sketch of Repair Area
eld Repair N/A
PS No.: <u>SM1.1-1</u>
elder ID: John Walsh
OT Performed: Visual Vacuum Box Dye Penetrant
work Required:
pair Acceptable: Date Accepted:
pating Repair
ating Type: Epoxy
rface Preparation: V Primer Coat: Intermediate Coat: V Final Coat: V
OT Performed: Visual: DFT: Average DFT:
work Required: V/A
pair Acceptable: Date Accepted: 3-13-98

		CALENDER C	TE EVENIT	r.c	
		EVENT	DE EVEN	BY	DATE
	Defect	inspected	.15	= & TK	2/20/08
	Doroct	mapoorda	O I	4 11	21 201 30
6 X 6 COATING REPAIR					
6 X 6 COATING REPAIR		TYPE 8	3 REPAIR		
6 X 6 COATING REPAIR		TYPE 8	3 REPAIR		
6 X 6 COATING REPAIR		TYPE 8	3 REPAIR		
6 X 6 COATING REPAIR					
6 X 6 COATING REPAIR	LTR	DESCRIPTI	ON	BY	DATE
6 X 6 COATING REPAIR		DESCRIPTI REVI	ON ISIONS		
6 X 6 COATING REPAIR	MIDA	DESCRIPTI REVI	ON ISIONS NVIRONI	MENTA	L
6 X 6 COATING REPAIR	MID A	DESCRIPTI REVI ATLANTIC EN	ON ISIONS NVIRONI	MENTA	L
6 X 6 COATING REPAIR	MID A EMERGE Tank #	DESCRIPTION REVIOUS TLANTIC ENCY REPAIRS	ON ISIONS NVIRONI S FOR REI	MENTA D HILL T	L
6 X 6 COATING REPAIR	MID A EMERGE Tank #	DESCRIPTI REVI ATLANTIC EN	ON ISIONS NVIRONI 5 FOR REI	MENTA D HILL 7	
6 X 6 COATING REPAIR	MID A EMERGE Tank # Repair	DESCRIPTI REVI ATLANTIC EN ENCY REPAIRS 10 No.: 620 dome	ON ISIONS NVIRONI S FOR REI	MENTA D HILL 7	L
6 X 6 COATING REPAIR	MID A EMERGE Tank # Repair	DESCRIPTI REVI ATLANTIC EN ENCY REPAIRS 10 No.: 620 dome	ON ISIONS NVIRONI 5 FOR REI	MENTA D HILL T	L

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

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H D	noir	Record
110	Dan	Record
1111		

Tank No.: 10 Repair No.: 620 Type: 8 Location: C

SURFACE SCRATCHES

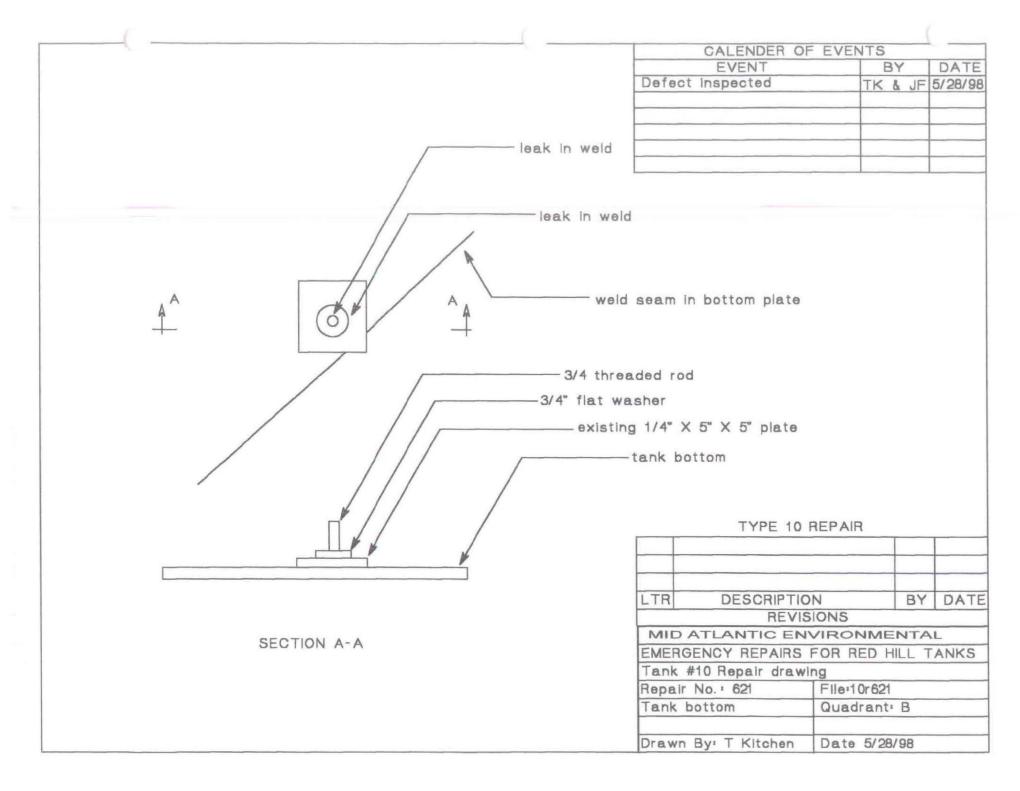
6'X6'

COATING REPAIR

Type 8 3/22/98

#### Sketch of Repair Area

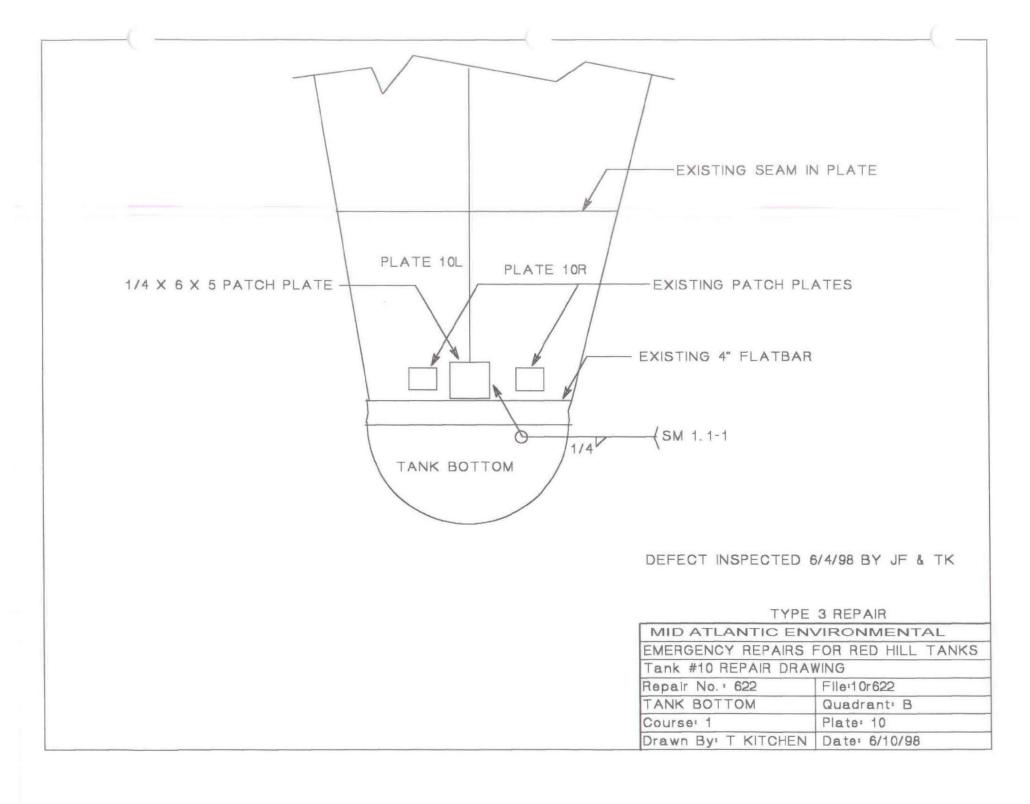
Weld Repair W/A	
WPS No.: SM1.1-1	
Welder ID:John Walsh	
NDT Performed: Visual	Vacuum Box Dye Penetrant
Rework Required:	
Repair Acceptable:	Date Accepted:
Coating Repair	
Coating Type: Epoxy	
Surface Preparation: V Primer Coat: V	Intermediate Coat: Final Coat:
NDT Performed: Visual:	DFT: Average DFT: 13mils - 20mils
Rework Required: U/A	
Repair Acceptable: Jan Zaghell	Date Accepted: 3-13-98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.:     R	epair No.: 621 Type:	Location: Tank Botton @ PL 17/18
	Mariner Property Control of the Cont	SEAL WELD @ STAIR ANCHOR
	4	
977		and a second conference of the
	SIDE AIEM	
	Sketch of Repair Area	

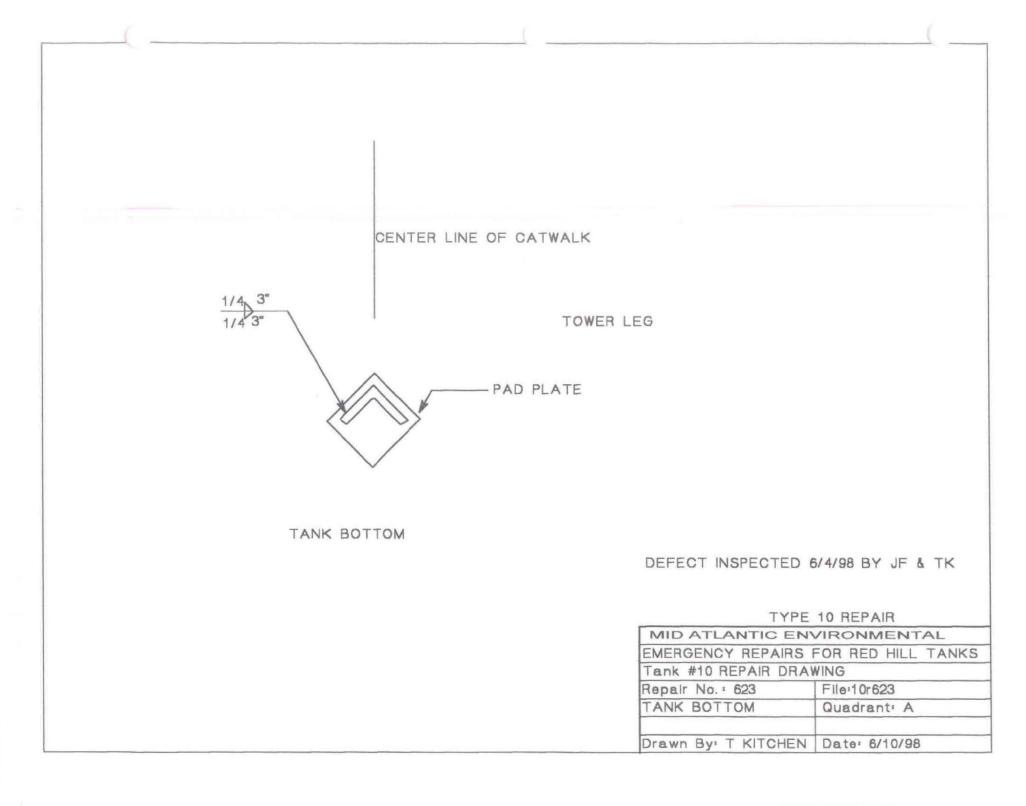
Weld Repair				
WPS No .: SM 1 . 1 - 1				
Welder ID: John W	alsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant	
Rework Required:				
Rework Required:  Repair Acceptable:	- Zuhell		Date Accepted:	6-10-98
Coating Repair				
Coating Type:				
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:	
NDT Performed:	Visual:	DFT:	Average DFT:	
Rework Required:				
Repair Acceptable:			Date Accepted: _	



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10	Repair No.: 622 Type: 5 Location: Tank Bottom @ PL 19/20
	PL 19 PL 20
	NOV'A"
	6 ×6" PLATE
(-	
}	
	FLAT BOTTOM
	Sketch of Rengir Area

Weld Repair				
WPS No .: SMI.1	-1			
WPS No.: SMI.1. Welder ID: John	Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant	
Rework Required:				
Rework Required:  Repair Acceptable:	In Zehill		Date Accepted:	6-10-98
1				
Coating Repair				
Coating Type:				
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:	
NDT Performed:	Visual:	DFT:	Average DFT:	
Rework Required:				
Repair Acceptable:			Date Accepted:	



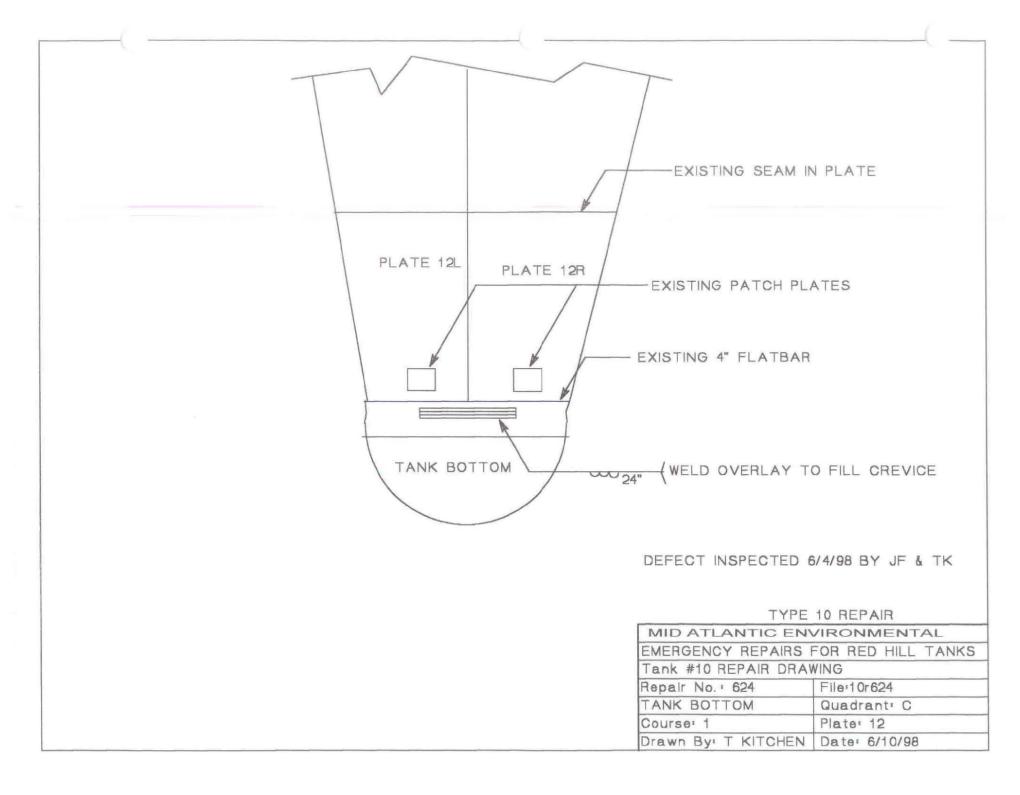
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

#### Repair Record

Tank No.: 10	Repair No.: 623 Type:	Location: Tank Botton
	4	SEAL WELD @ BASE TO FILL GAP
	TOWER LEG TO TANK BOT	CONNECTION

#### Sketch of Repair Area

Weld Repair				
WPS No .: SMI. 1-	1			
Welder ID: John L	Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant	
Rework Required:				
Repair Acceptable:	Sachrell		Date Accepted:	6/12/98
Coating Repair				
Coating Type:				
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:	
NDT Performed:	Visual:	DFT:	Average DFT: _	
Rework Required:				
Repair Acceptable:			Date Accepted:	



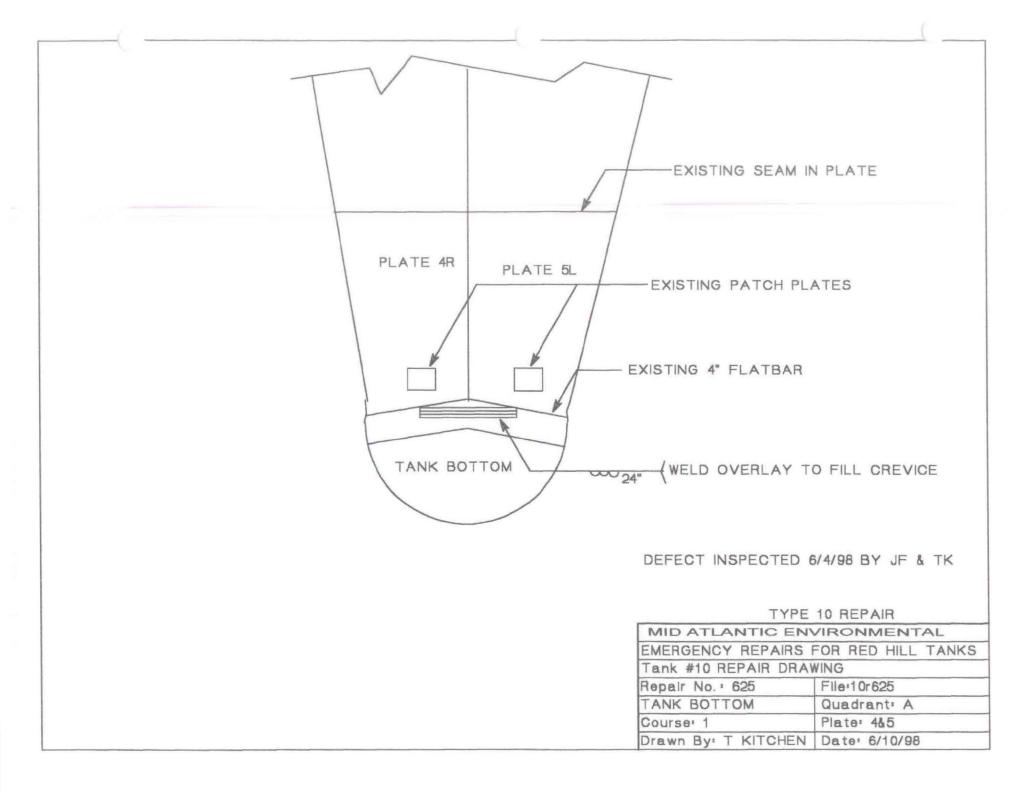
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

#### Repair Record

Tank No.: 10	Repair No.: 62	24 Type: Location: Tank Bottom @PL 19/20
\	PL 19	PC 20
		1
	1	2'-31
7	And Williams	

#### Sketch of Repair Area

Weld Repair						
WPS No .: 5 m 1 . 1 - 1						
Welder ID: John Walsh						
NDT Performed:	Visual /	Vacuum Box	Dye Penetrant			
Rework Required:						
Repair Acceptable:	Schill		Date Accepted: 6-10-99	ò		
Continue Provide						
Coating Repair						
Coating Type:						
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:			
NDT Performed:	Visual:	DFT:	Average DFT:			
Rework Required:						
Repair Acceptable:			Date Accepted:			



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

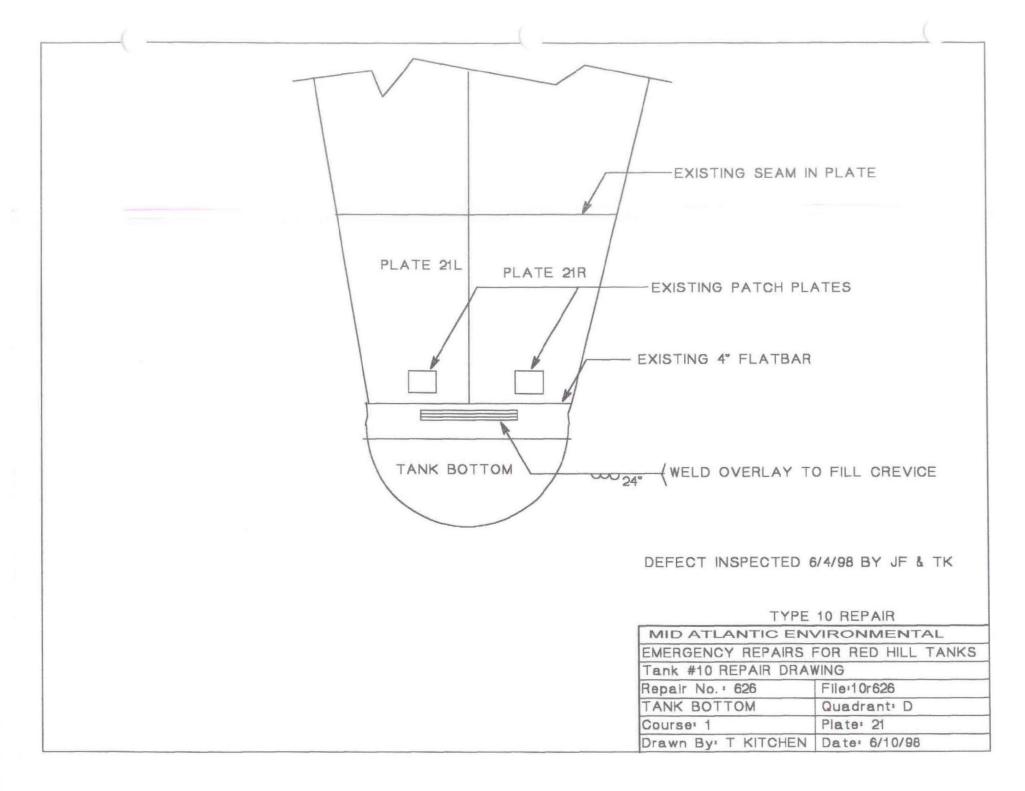
#### Repair Record

Tank No.: 10	Repair No.: 625	Туре: L	cocation: Tank Bottom
	PL 8		PL 9
GRIND FILL WELD	Averes .	2/	×4.00 >1
5	FLAT	Вопом	5
	Sketch	of Repair Area	
Weld Repair			
WPS No .: SMI,	1-1		
Welder ID: John			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	oln Zaghrell		Date Accepted: 6/12/98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:

Rework Required:

Repair Acceptable:

Date Accepted:



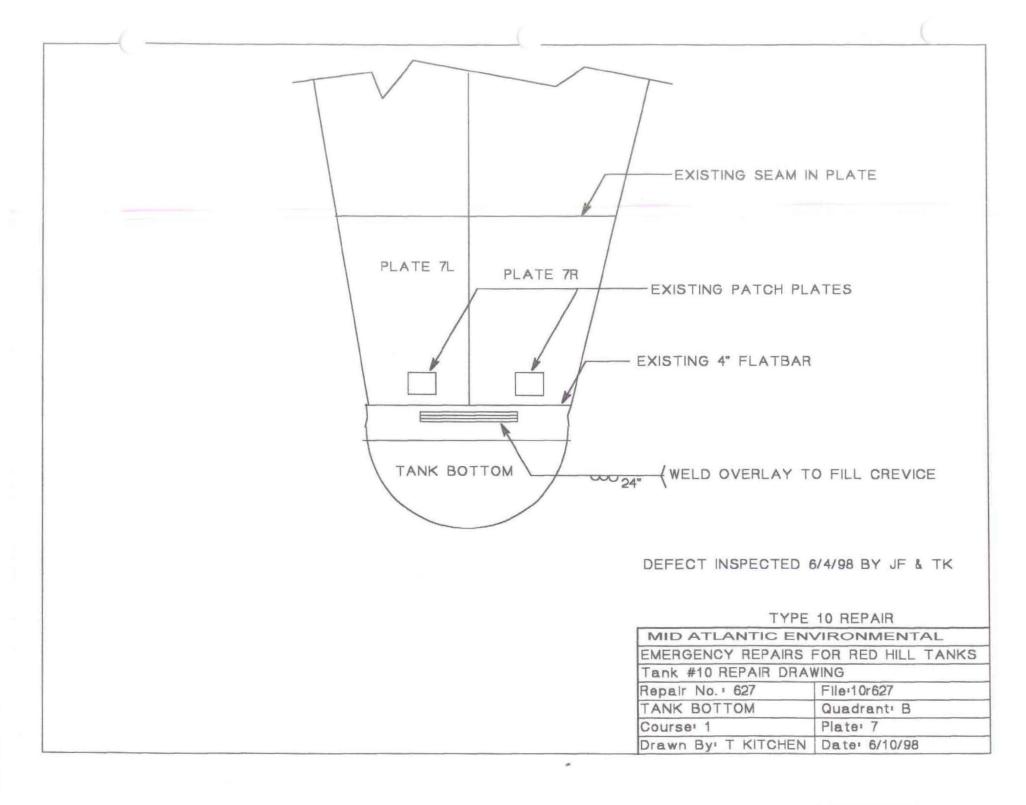
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

### Repair Record

Tank No.:10	Repair No.: 626	Туре:	Location: Tank Bottom @ PL 41/42
	PL 41	PL	42
	21		>
	Sketch of	Repair Area	
Weld Repair			
WPS No.: SMI.1	-1		
Welder ID: John	· Walsh		
NDT Performed:	Visual	Vacuum BoxV	Dye Penetrant
Rework Required:			
Repair Acceptable:	In Fichell		Date Accepted: 6/12/98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			

Repair Acceptable:

Date Accepted:



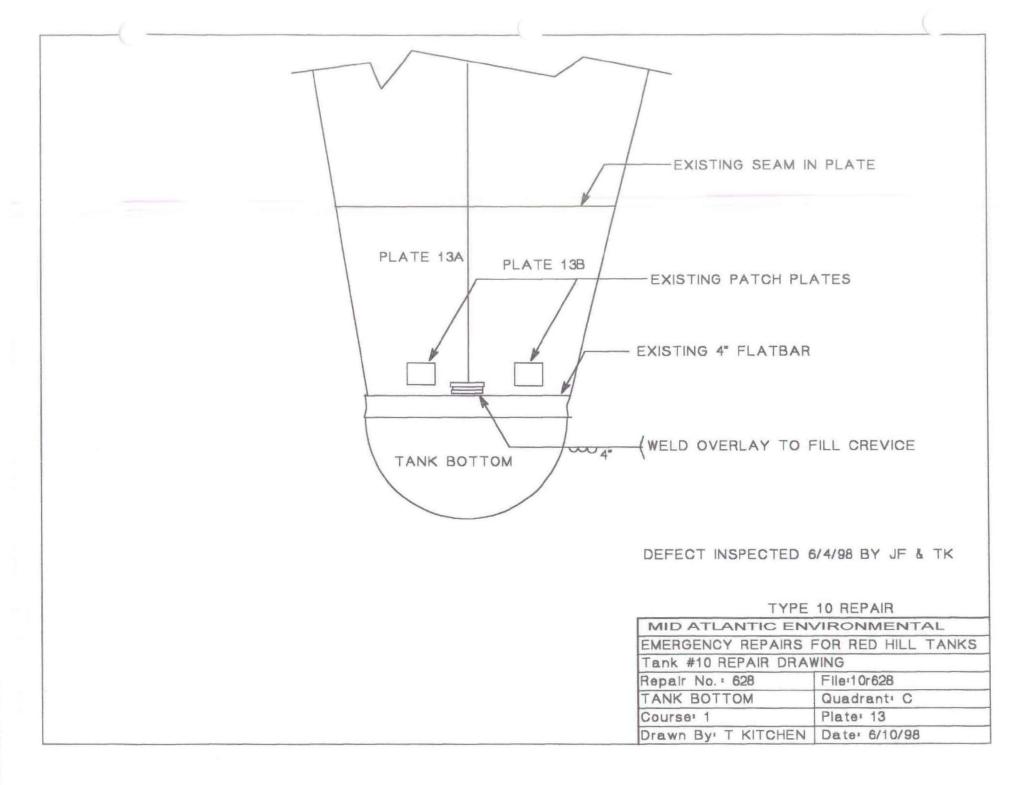
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

#### Repair Record

Tank No.: 10	Repair No.: 627	Туре: Lo	cation: Tank Bo Hon @ PL 13/14
	PL 13	PL	14
		2'	
			3

#### Sketch of Repair Area

	Dictori Of It	Topic Titou	
Weld Repair			
WPS No .: 5M1,1-1			
Welder ID: John Fo	nckrell		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	Frehrell		Date Accepted: 6-10-98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			
Repair Acceptable:			Date Accepted:



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10	Repair No.: 6	28 Туре:		Location:	Tank Pr	80 Hom 26/27
\	PL 26		PL	27	/	
		4"	<del></del>	w		

	Sketch of R	epair Area	
Weld Repair			
WPS No .: SM1,1-	1		
Welder ID: John W	1alsh		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	n Zailull	_	Date Accepted: b/12/92
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			
Repair Acceptable:			Date Accepted:

# Section 10 AS-BUILT DRAWINGS

Section 11

**Pictures** 

## PICTURE OF HOLE IN TANK WALL CAUSED BY BACKSIDE CORROSION



## PICTURE OF PITTING ON FIRST ASCENDING PLATES AT BOTTOM OF TANK #10





# Section 12 CONTRACT DRAWINGS